

Crayola LLC Manufacturing & Warehouse Facility



a **NUCOR** company



LOCATION

Bethlehem, PA

SIZE

200,000 sf

WALL SYSTEM

Nucor Classic™ Wall

ROOF SYSTEM

Nucor CFR™ Standing Seam Roof

This 200,000 sf manufacturing/distribution facility consolidated Crayola (formerly Binney & Smith) products manufacturing facilities from three locations to one in an effort to automate several manufacturing operations. Sitting on a 15.3 acre site within an industrial park setting, the building features a 16,000 sf two-story office area, 100,000 sf high bay warehouse for shipping and receiving, 12-door truck dock with concrete hardstand, quality assurance laboratory, storage mezzanine and below-eave canopy. It was also built to support fifteen (7.5 to 75 ton) HVAC units, that were installed with a helicopter. The exterior of the structure used a combination of Nucor Classic Wall panel and integral color block hard wall with glazed block accents.