



PRODUCT & ENGINEERING MANUAL

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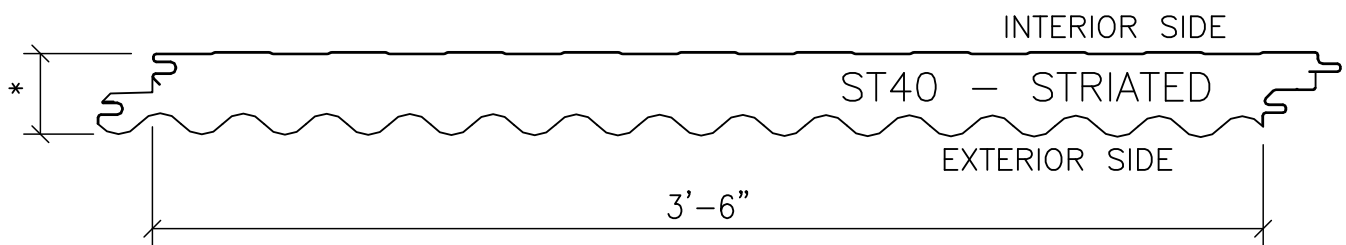
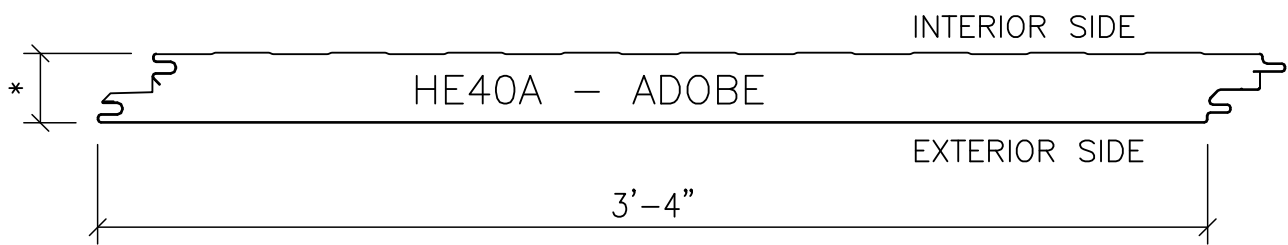
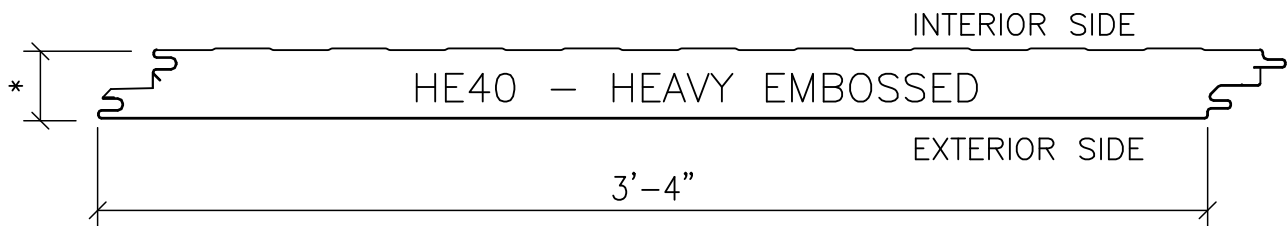
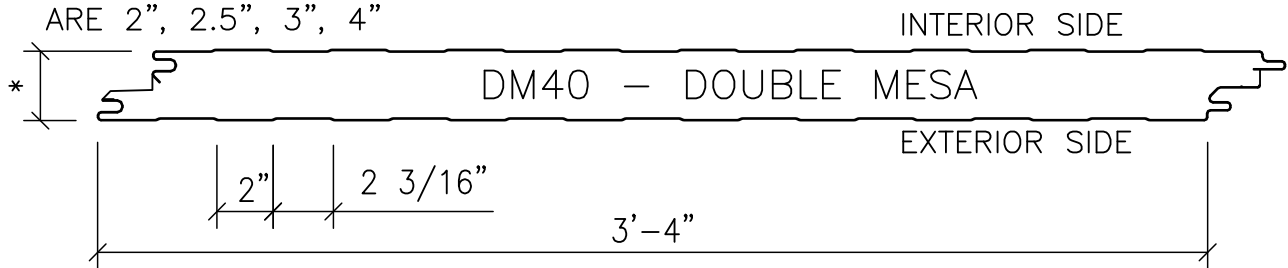


PRODUCT & ENGINEERING MANUAL

GENERAL AND DOWNSPOUT DETAILS

WS0020PE – PANEL PROFILES

* STANDARD PANEL DEPTHS
ARE 2", 2.5", 3", 4"





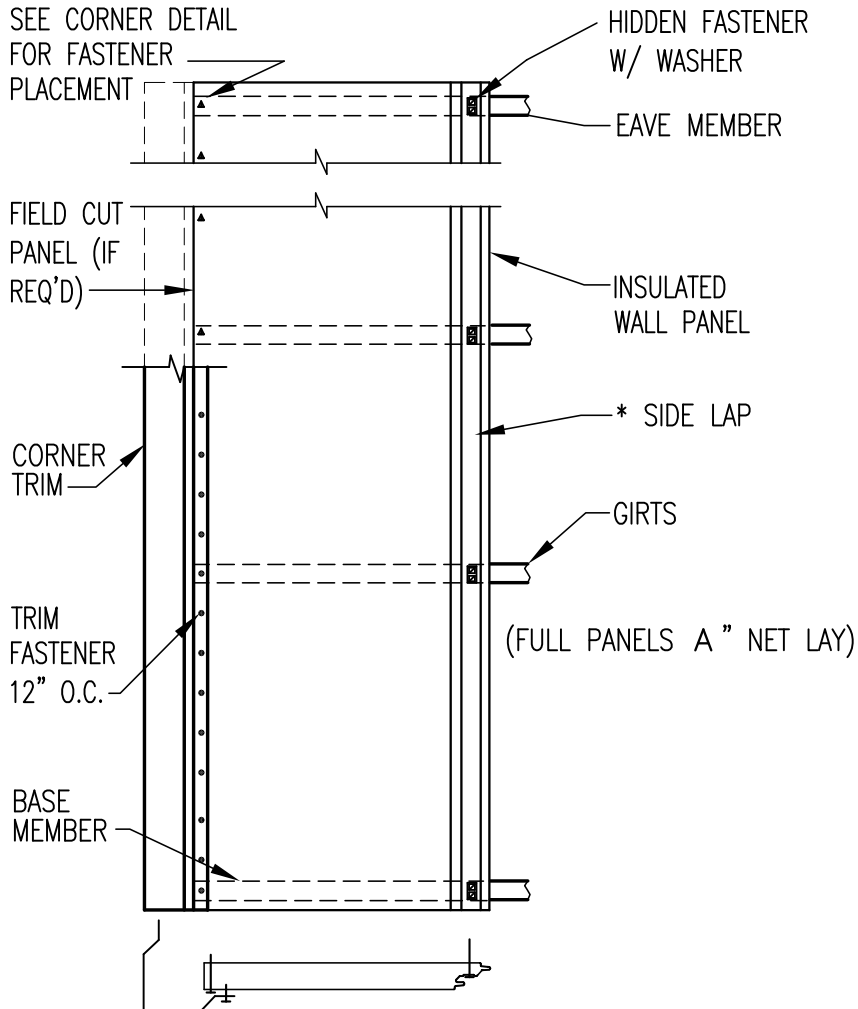
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GA2041 – INSULATED WALL PANEL ERECTION NOTES

"INSULATED WALL PANEL" ERECTION NOTES

- TRIM FASTENER (SEE FASTENER SCHEDULE)
- ▣ HIDDEN FASTENER (SEE CHART)
- ▲ THROUGH FASTENER (SEE CHART)

PANCAKE HEAD FASTENER
SEE CORNER DETAIL
FOR FASTENER
PLACEMENT



ERECTOR NOTES:

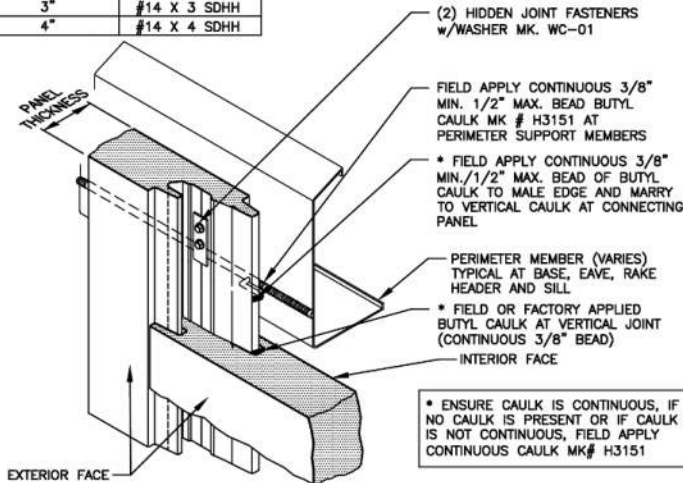
1. BLOCK GIRTS TO "LEVEL" POSITION BEFORE STARTING PANEL ERECTION. MAINTAIN WOOD BLOCKING (NOT BY NUCOR) UNTIL PANEL TO STRUCTURAL FASTENERS ARE INSTALLED.
2. ALIGN AND PLUMB FIRST WALL PANEL.
3. SHIMMING OF PANELS MAY BE REQUIRED. PANELS SHIMS BY OTHERS.
4. FOUNDATION MUST BE SQUARE, LEVEL, AND CORRECT TO THE OUT-TO-OUT STEEL LINE DIMENSIONS.
5. THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL CAUSED DURING THE INSTALLATION MAY VOID THE WARRANTY.
- 6.* ENSURE PANEL SEAM CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS BUTYL TUBE CAULK.
5. ERECTION CREW IS TO CLEAN ALL WALL PANELS BEFORE LEAVING JOB SITE.
6. STORE PANELS PROPERLY TO PREVENT MOISTURE. SEE ERECTION MANUAL.



PRODUCT & ENGINEERING MANUAL

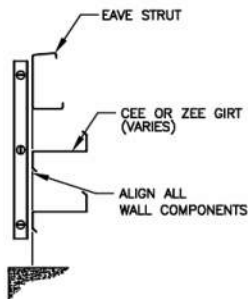
GA2001 – SIDE LAP

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH



BUTYL-CAULK @ PERIMETER MEMBERS

INSULATED WALL PANELS



PRIOR TO PANEL INSTALLATION:

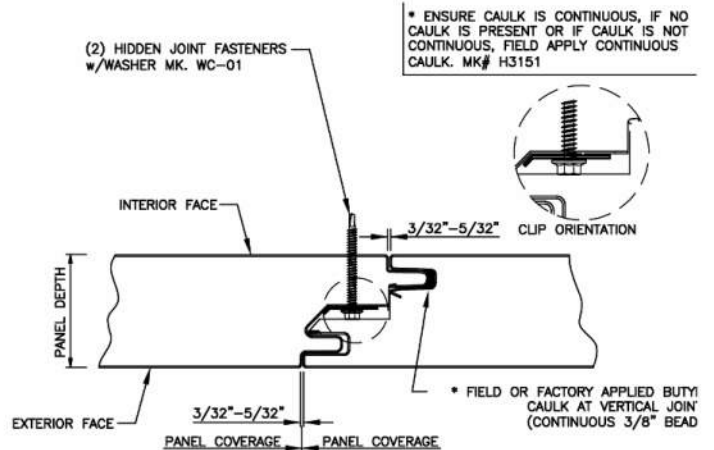
- REVIEW INSULATED WALL PANEL ERECTION MANUAL INSTALLATION PROCEDURES AND ERECTION DRAWING DETAILS.
- WITH ALL SECONDARY SUPPORT STEEL INSTALLED AND PLUMB VERIFY WALL COMPONENT ALIGNMENT AND PLANE FLATNESS.
- COMPONENTS SHOULD NOT VARY MORE THAN 3/16".
- SURFACE SHOULD NOT VARY MORE THAN 1/4" OVER A 20' LENGTH IN ANY DIRECTION. –SHIMMING OF PANELS MAY BE REQUIRED. PANEL SHIMS AND LABOR TO INSTALL SHIMS N.I.C.
- ALIGNMENT AT TRANSITION AREAS, SUCH AS CORNERS AND EAVE, SHALL BE WITHIN 1/8" OF THE THEORETICAL PLANE TO ACCOMMODATE CORNER PANELS AND FORMED FLASHING.

PANEL INSTALLATION NOTES:
INSTALL PANELS AS INDICATED ON THE INSULATED WALL PANEL ERECTION MANUAL AND ERECTION DRAWING DETAILS.

DO NOT OVERDRIVE FASTENERS.
OVERDRIVING FASTENERS CAN CAUSE DAMAGE AND DISTORTION OF THE PANEL FACE.

DO NOT SKIP ATTACHMENTS AT SECONDARY SUPPORT MEMBERS.
PANELS MUST BE ATTACHED AT EACH GIRT LINE IN PROGRESSION. SECURING PANELS AT TOP AND BOTTOM ONLY CAN CAUSE PANELS TO BOW AND MAY MAKE IT IMPOSSIBLE FOR THEM TO RETURN TO THEIR NORMAL POSITION.

PANEL ERECTION NOTES



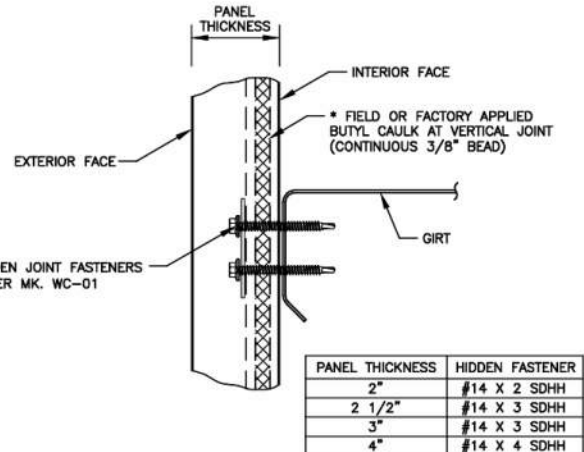
PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

VERTICAL JOINT @ MID-SPAN GIRT

INSULATED WALL PANELS

NOTE: DETAIL AS SHOWN TYPICAL AT MID-SPAN MEMBERS AWAY FROM CUT PANEL EDGES (NON-PERIMETER MEMBERS)

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK. MK# H3151



PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

VERTICAL JOINT "SECTION" @ MID-SPAN GIRT

INSULATED WALL PANELS

GA2001

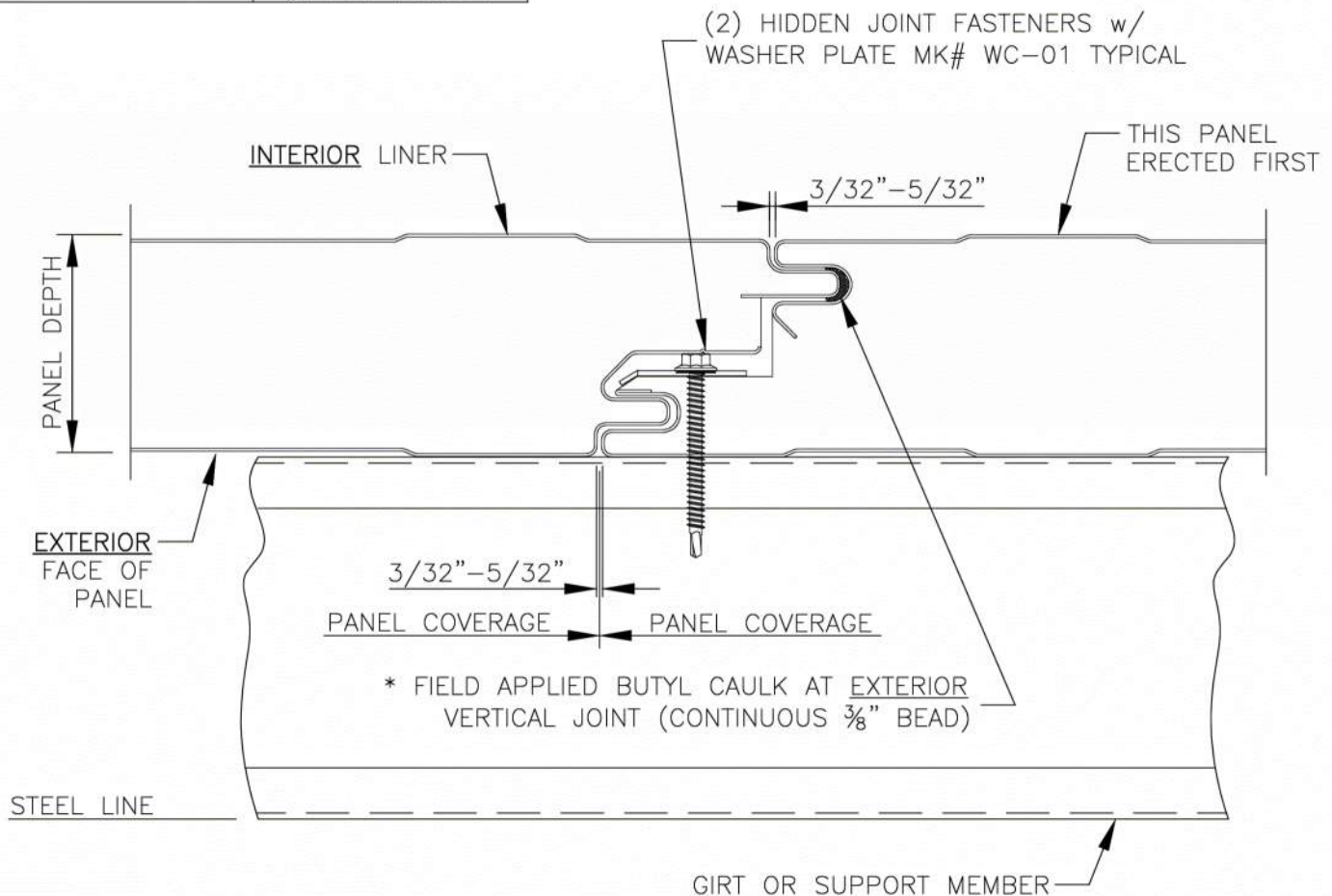


PRODUCT & ENGINEERING MANUAL

GA2002 – SIDE LAP SECTION

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK. MK# H3151



EXPOSED GIRT DETAIL VERTICAL JOINT @ MID-SPAN GIRT

INSULATED WALL PANELS

GA2002

LAST REVISION
DATE: 01/25/17
BY: SAA CHK: EGB

DETAIL NAME IF APPLICABLE
GA2002.DWG

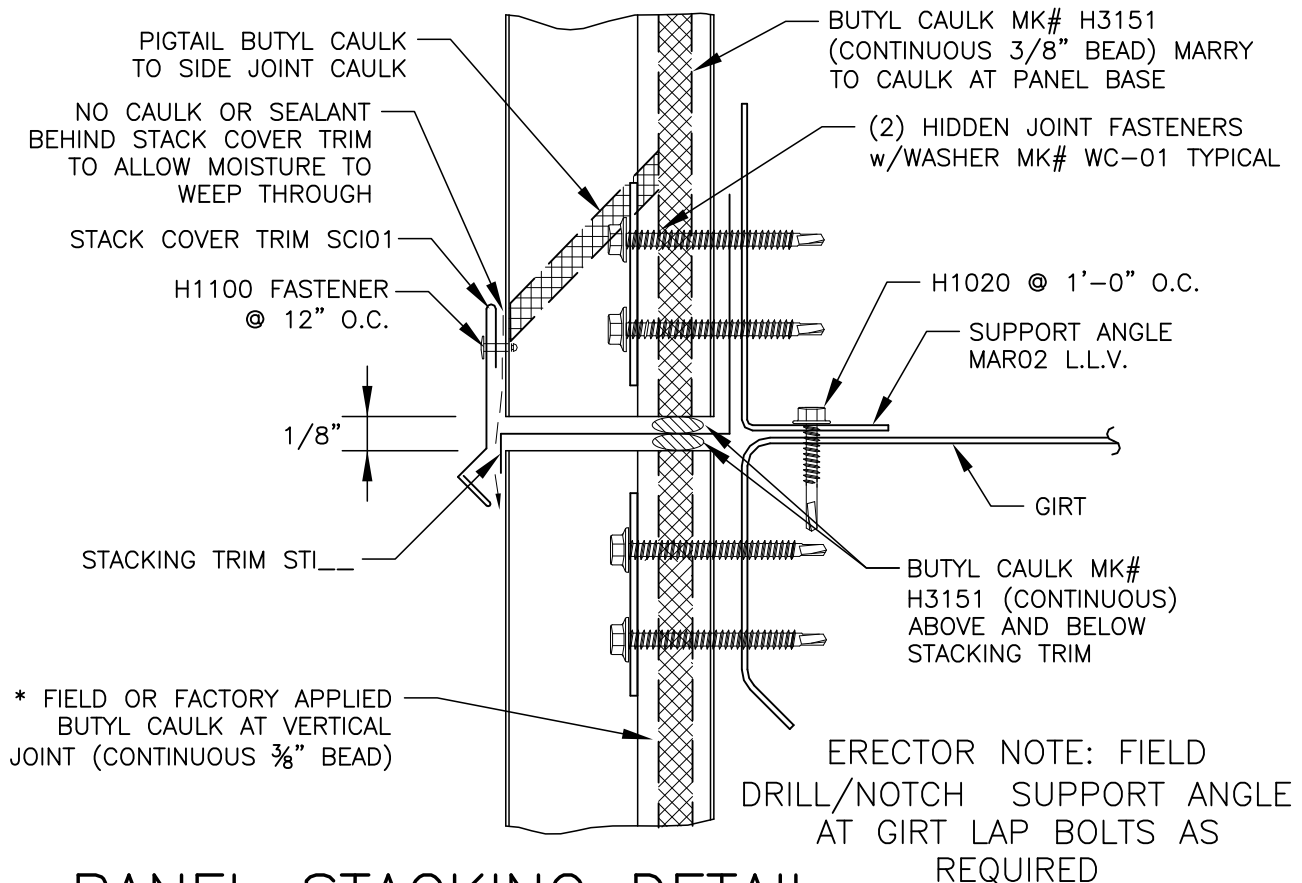
11.9.5



PRODUCT & ENGINEERING MANUAL

GA2042 – HORIZONTAL JOINT

PANEL THICKNESS	HIDDEN FASTENER	UNTIL WALL PANELS ARE INSTALLED, POP RIVETS ARE TO BE USED FOR TEMPORARY INTALLATION OF STACKING TRIM.	* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK H3151
2"	#14 X 2 SDHH		
2 1/2"	#14 X 3 SDHH		
3"	#14 X 3 SDHH		
4"	#14 X 4 SDHH		



PANEL STACKING DETAIL

INSULATED WALL PANELS

PANEL SHIMMING MAY BE REQUIRED. PANEL SHIMS BY OTHERS

GA2042

LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
GA2042.DWG

11.9.6



PRODUCT & ENGINEERING MANUAL

GA2130 – STANDARD DOWNSPOUT WITH “S”

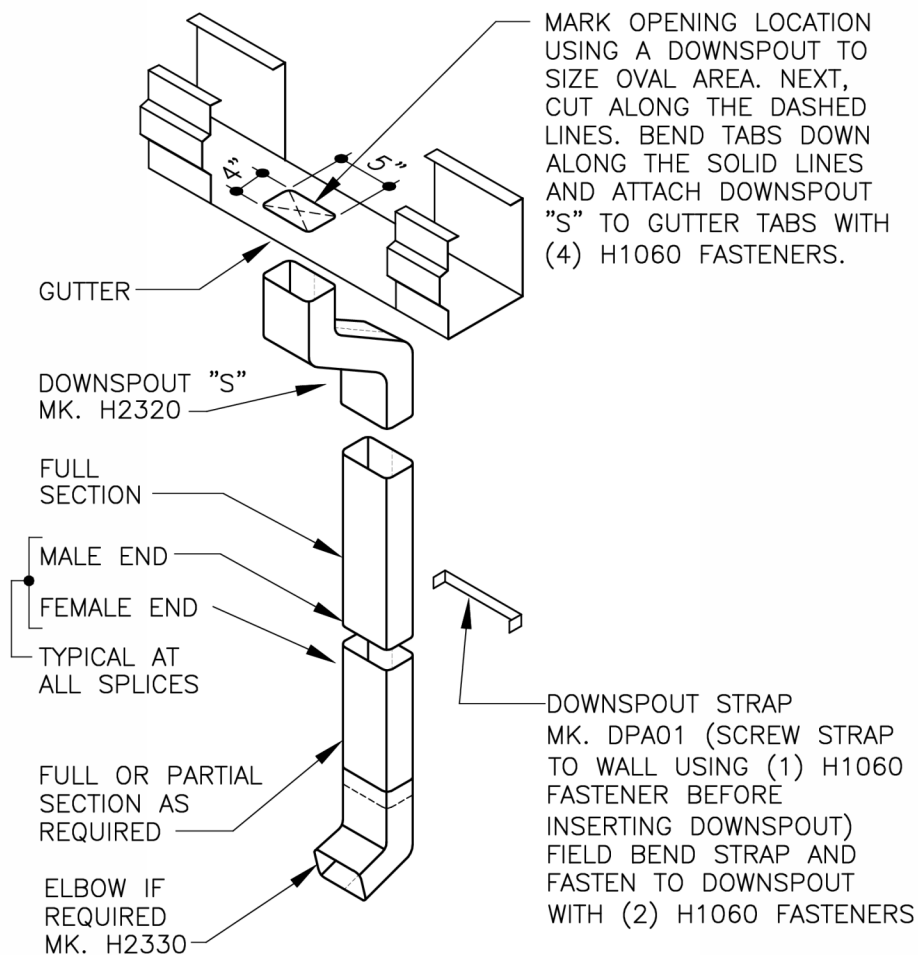
USE (4) POP RIVETS
MK. H1100 AT ALL
ELBOW, “S”, AND
DOWNSPOUT
CONNECTIONS U.N.O.

ERECTOR NOTES:

1. MITERING OF THE “S”
WILL BE REQUIRED AT
SLOPES OVER 4:12 FOR
PROPER LINE UP WITH
THE DOWNSPOUT.

2. IF PROJECT
CONTRACT SPECIFIES “S”
SHAPES AT THE BOTTOM
OF THE DOWNSPOUT IN
LIEU OF ELBOWS, SEE
DETAIL GA0105.

3. LOCATE ONE
DOWNSPOUT STRAP AT
EVERY “S”, ELBOW AND
DOWNSPOUT SPLICE.



GA2130

STANDARD GUTTER AND DOWNSPOUT DETAIL

REFERENCE GUTTER AND DOWNSPOUT SCHEDULE FOR DOWNSPOUT MARK NUMBERS

LAST REVISION
DATE: 12/04/17
BY: KMC CHK: AES

DETAIL NAME IF APPLICABLE
GA2130.DWG

11.9.7



PRODUCT & ENGINEERING MANUAL

GA2135 – CONNECTOR BOX

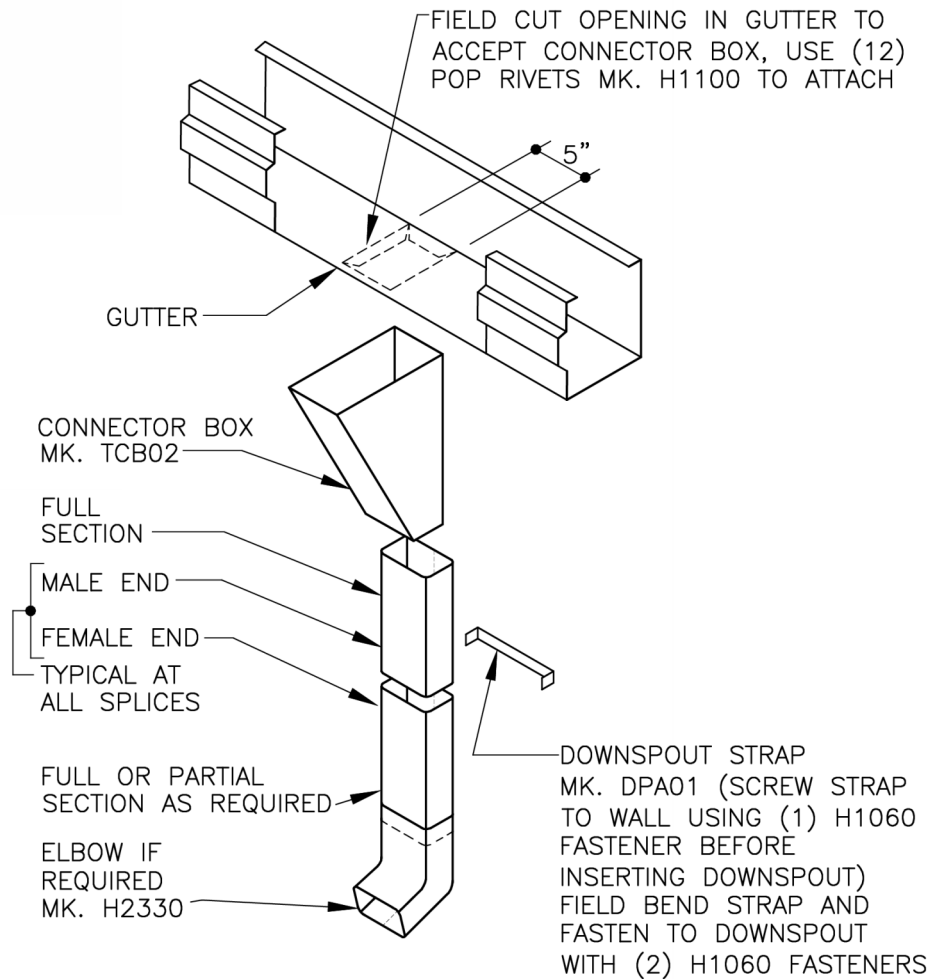
USE (4) POP RIVETS MK. H1100 AT ALL ELBOWS AND DOWNSPOUT CONNECTIONS U.N.O.

ERECTOR NOTES:

1. IT IS INTENDED FOR THE LEG OF THE CONNECTOR BOX, ADJACENT TO THE WALL, TO BE INSTALLED IN A PLUMB POSITION. FIELD MITERING OF THE TOP OF THE CONNECTOR BOX MAY BE REQUIRED TO ACHIEVE THIS.

2. IF PROJECT CONTRACT SPECIFIES "S" SHAPES AT THE BOTTOM OF THE DOWNSPOUT IN LIEU OF ELBOWS, SEE DETAIL GA2105

3. LOCATE ONE DOWNSPOUT STRAP AT EVERY ELBOW AND DOWNSPOUT SPLICE.



GA2135

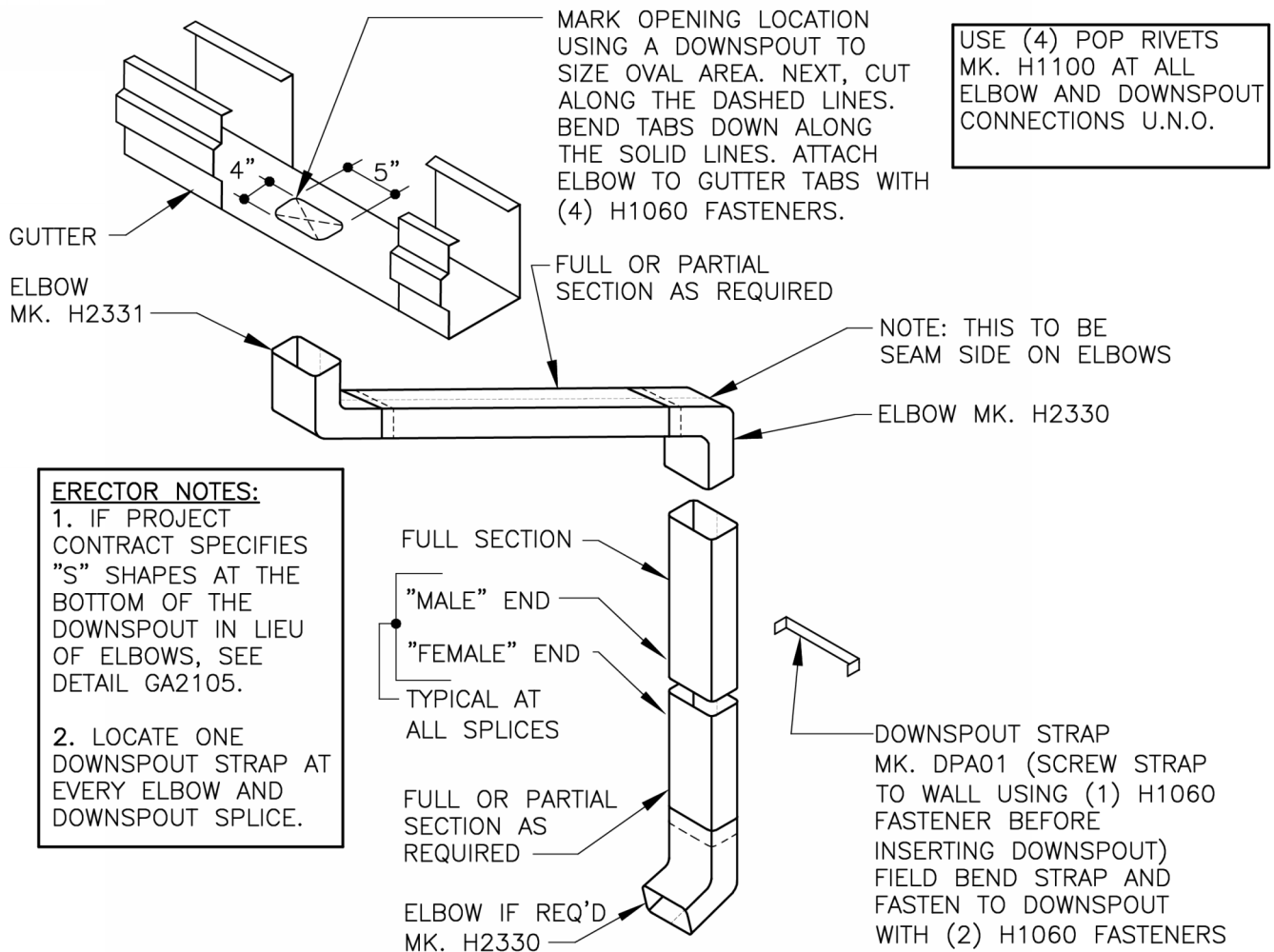
GUTTER & DOWNSPOUT DETAIL WITH CONNECTOR BOX

REFERENCE GUTTER AND DOWNSPOUT SCHEDULE FOR DOWNSPOUT MARK NUMBERS



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GA2170 – STANDARD DOWNSPOUT @ EAVE OVERHANG



GUTTER AND DOWNSPOUT DETAIL AT OVERHANG

REFERENCE GUTTER AND DOWNSPOUT SCHEDULE FOR DOWNSPOUT MARK NUMBERS

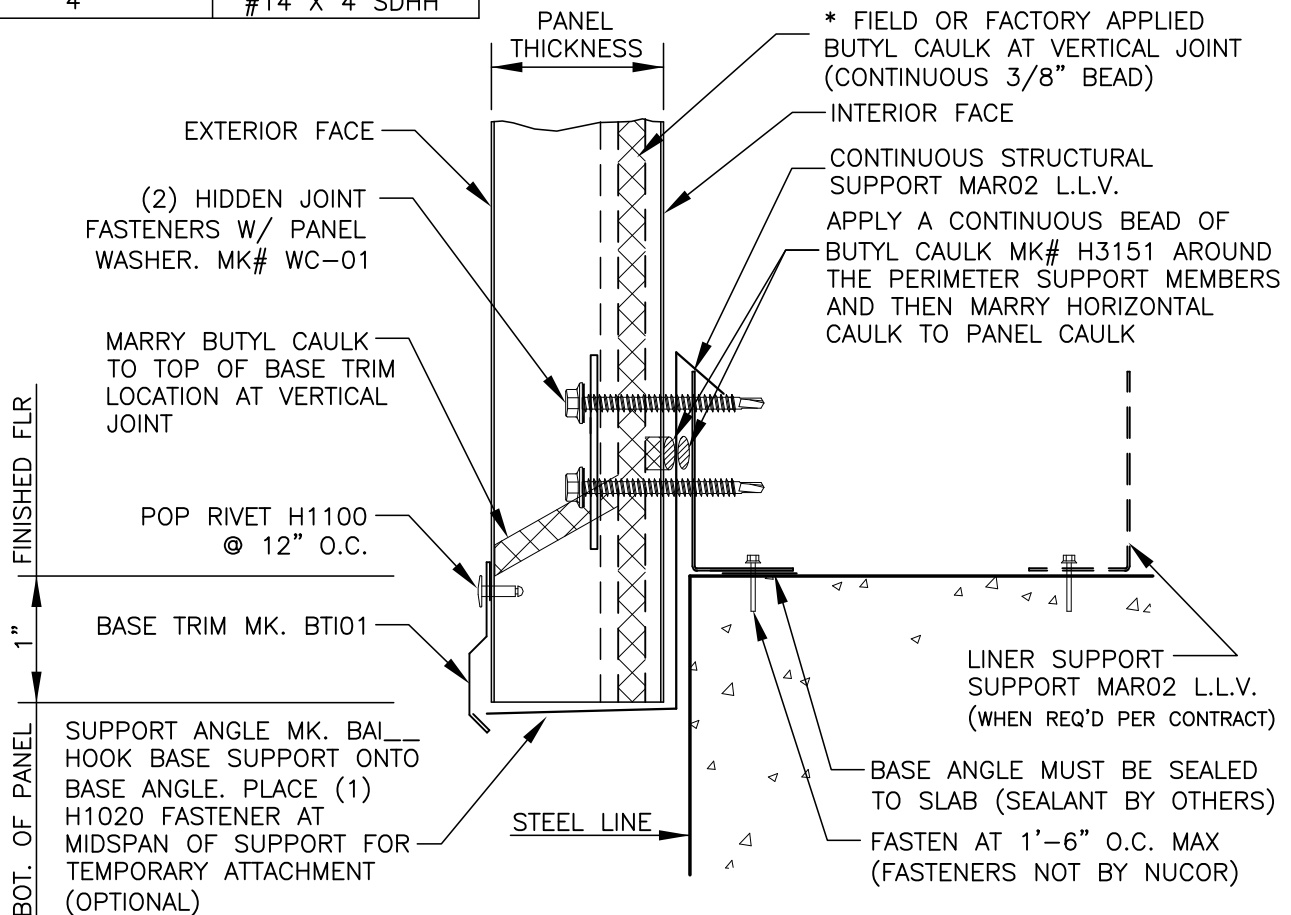


PRODUCT & ENGINEERING MANUAL

BASE CONDITION DETAILS STANDARD FINISHED FLOOR DETAILS GB2300 – BASE SUPPORT ANGLE W/ TRIM

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151



BASE TRIM DETAIL

BASE TRIM WITH PANEL SUPPORT
SEE INSULATED WALL PANEL SHEETING ERECTION NOTES
FOR PANEL FASTENER LOCATIONS.

GB2300

Note: Base Angle standard. Base Channel available upon request.

LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
GB2300.DWG

11.9.11

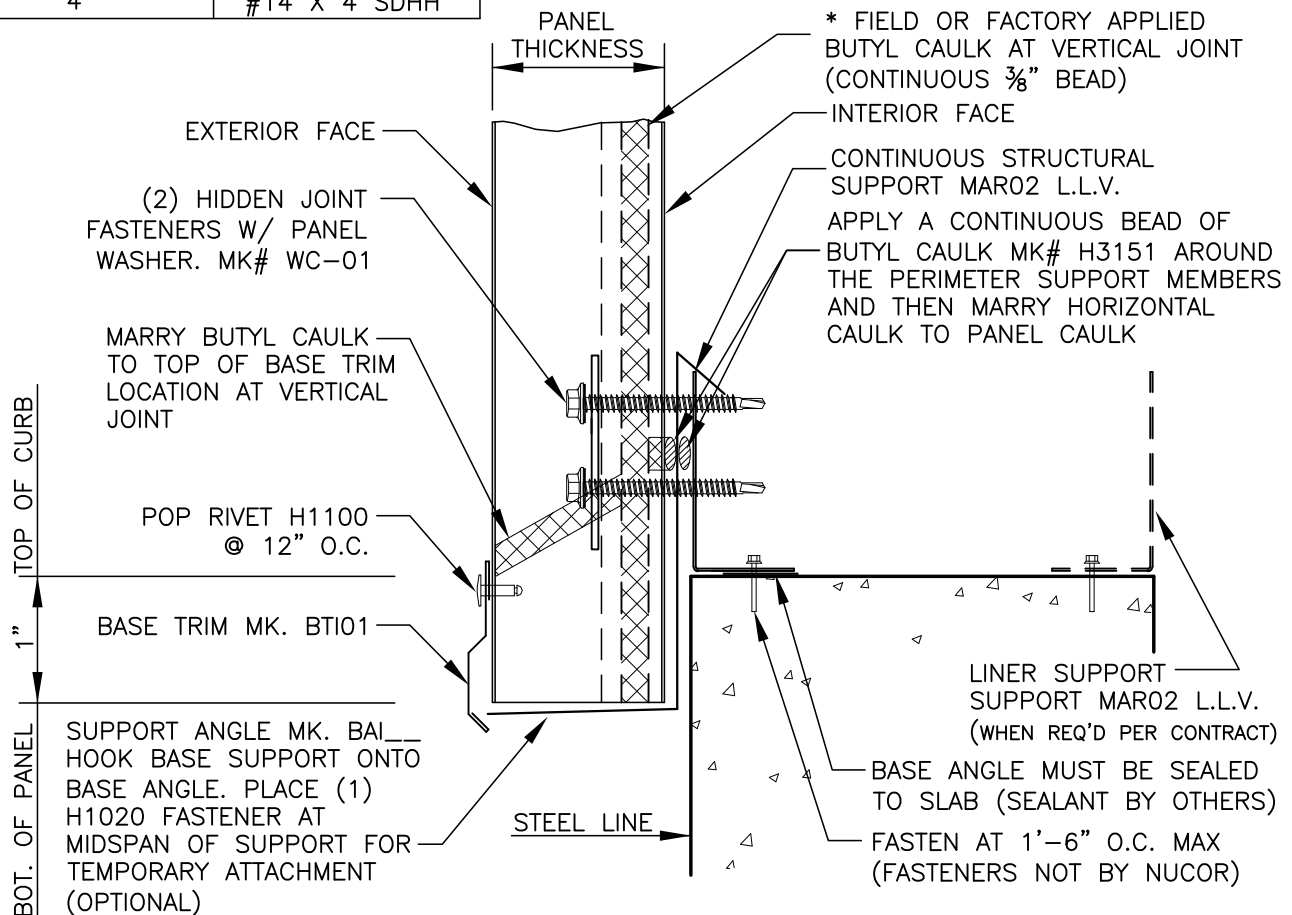


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GB2320 – BASE SUPPORT ANGLE W/ TRIM @ < 4' CURB WALL

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151



BASE TRIM DETAIL @ CURB WALL

BASE TRIM WITH PANEL SUPPORT @ CURB WALL < 4'-0" TALL
SEE INSULATED WALL PANEL SHEETING ERECTION NOTES FOR
PANEL FASTENER LOCATIONS.

GB2320

Note: Base Angle standard. Base Channel available upon request.

LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
GB2320.DWG

11.9.12

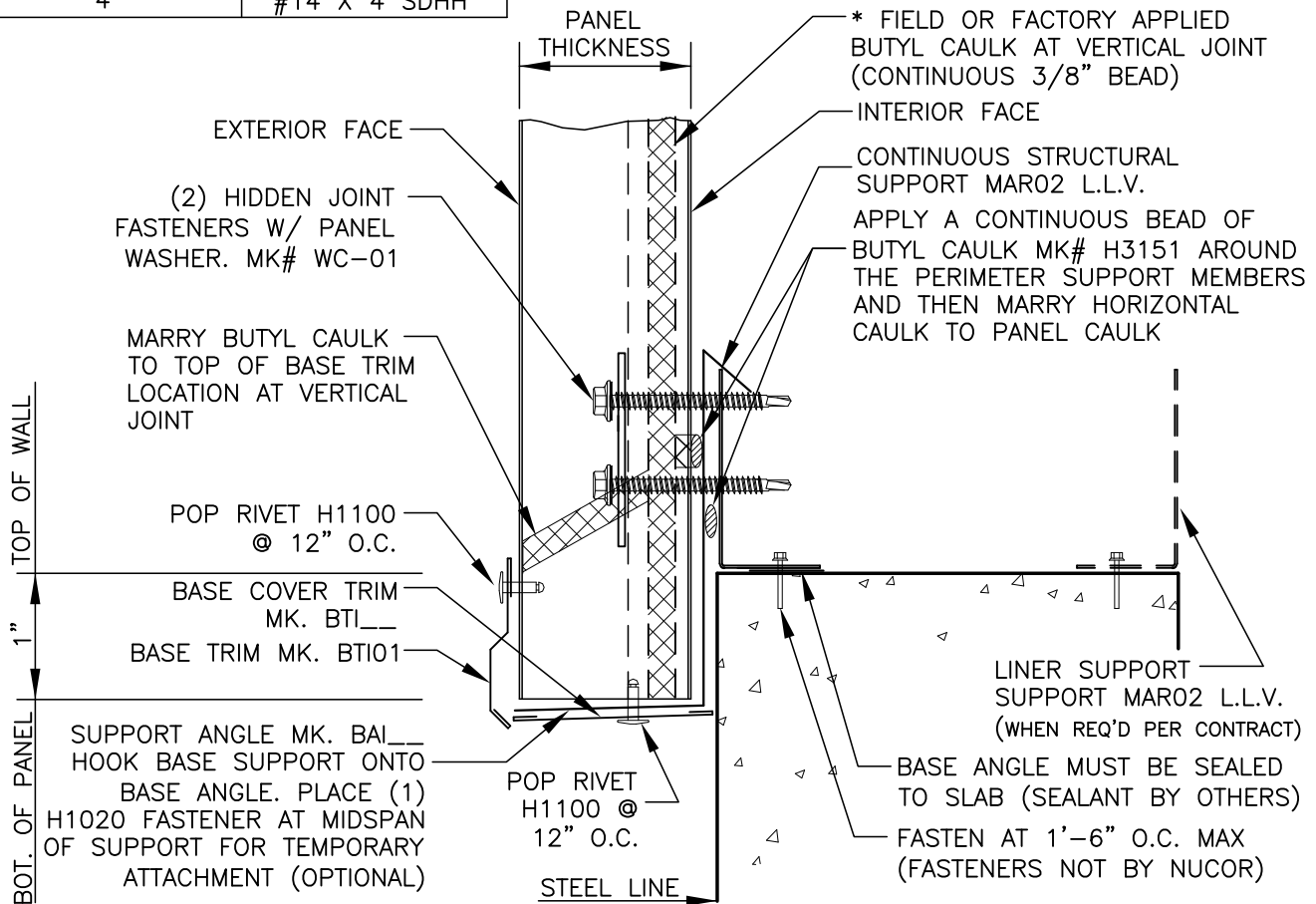


PRODUCT & ENGINEERING MANUAL

STANDARD ABOVE FINISHED FLOOR DETAILS GB2321 – BASE SUPPORT ANGLE W/ TRIM AFF > 4'

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151



BASE TRIM DETAIL @ CONCRETE WALL

BASE TRIM WITH PANEL SUPPORT @ CURB WALL > 4'-0" TALL
SEE INSULATED WALL PANEL SHEETING ERECTION NOTES FOR
PANEL FASTENER LOCATIONS.

GB2321

Note: Base Angle standard. Base Channel available upon request.

LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
GB2321.DWG

11.9.13

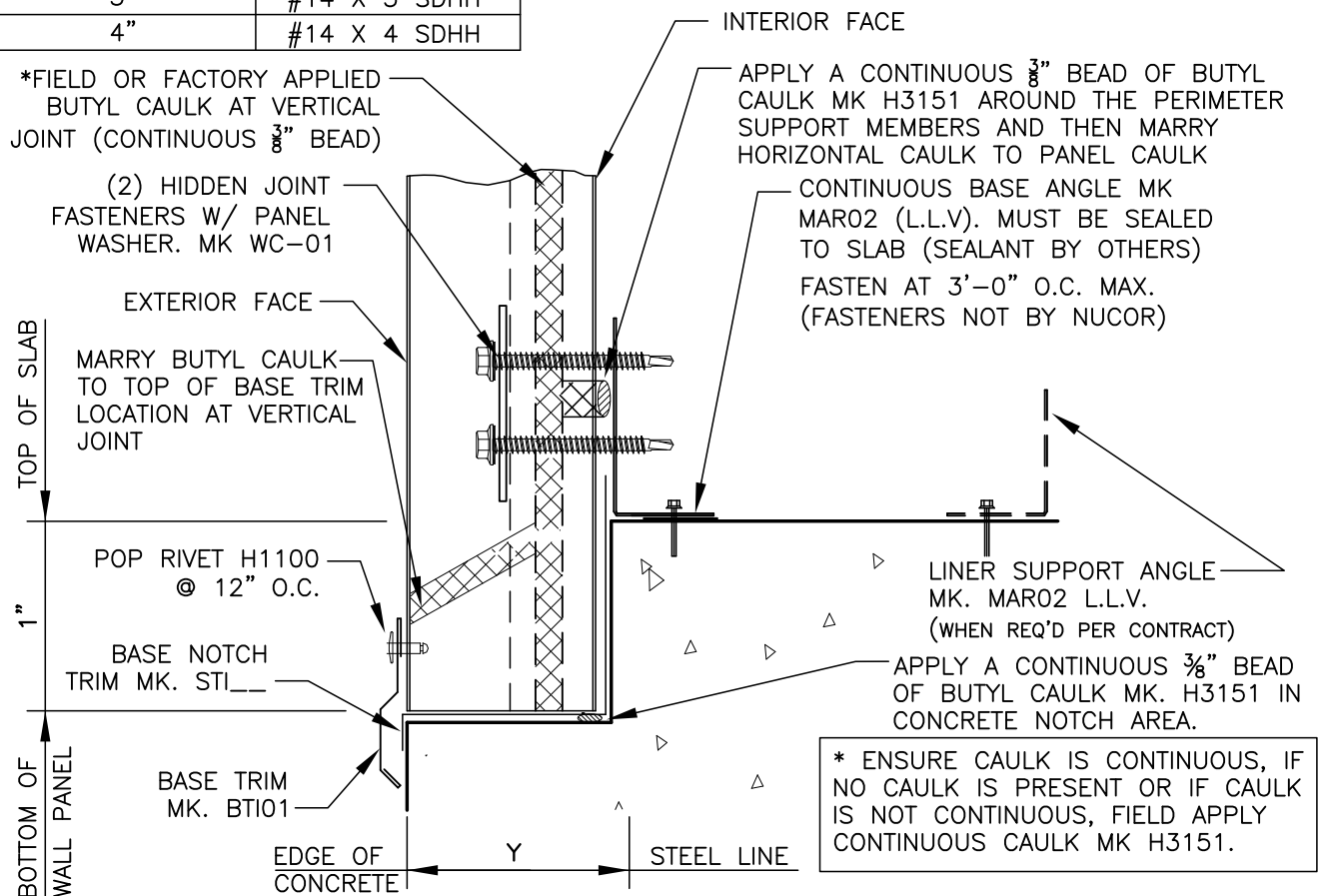


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STANDARD CONCRETE NOTCH DETAILS GB2330 – BASE TRIM AT NOTCH

PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

NOTE: PANEL SCREWS MUST ENGAGE THE BASE ANGLE.
FIELD NOTCHING OF THE ANGLE MAY BE REQUIRED AT THE COLUMNS AND CORNERS.



WALL PANEL BASE TRIM DETAIL

BASE TRIM AT NOTCH
SEE INSULATED WALL PANEL SHEETING ERECTION NOTES
FOR PANEL FASTENER LOCATIONS.

GB2330

Note: Base Angle standard. Base Channel available upon request.

LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
GB2330.DWG

11.9.14



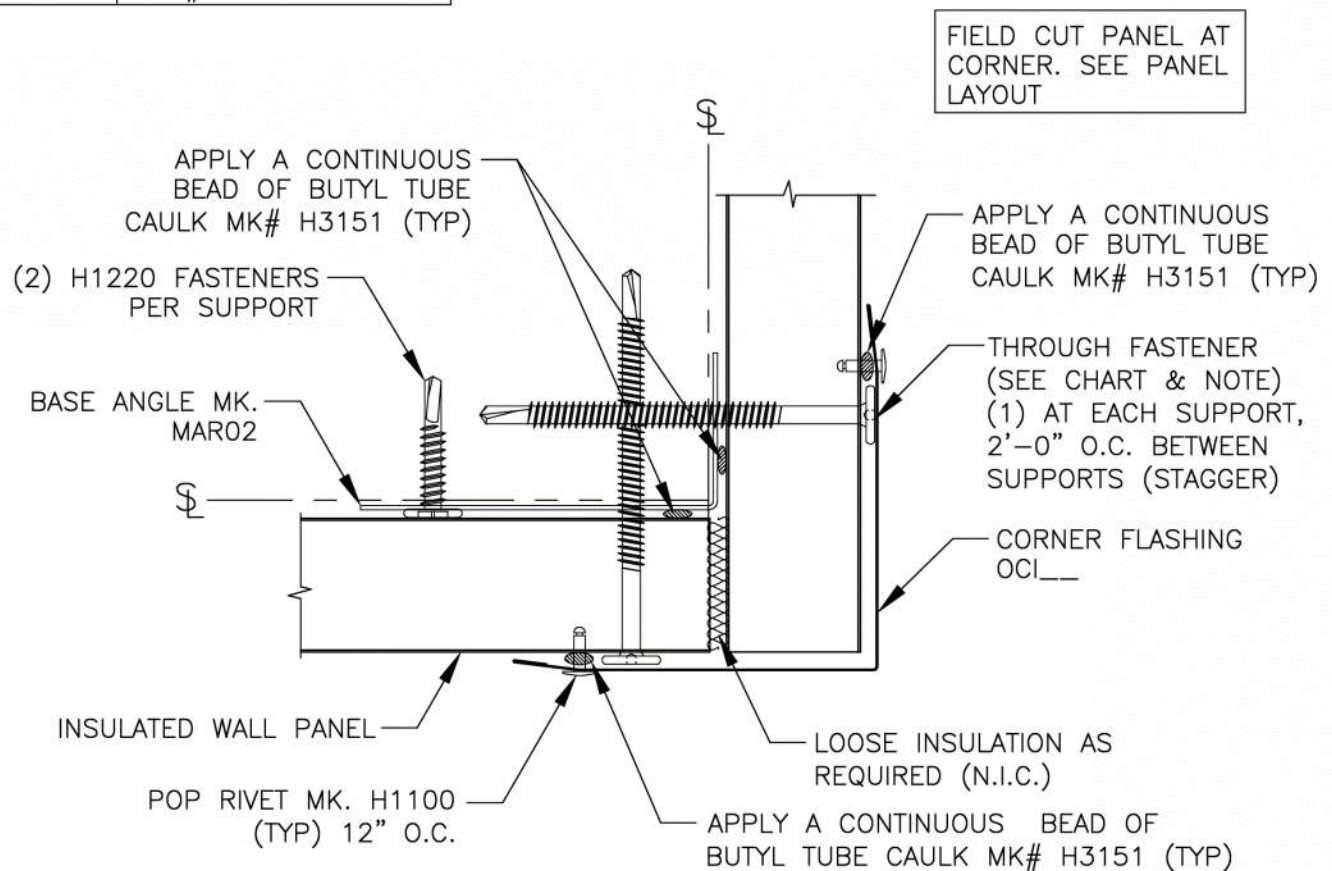
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CORNER DETAILS

GC2021 – OUTSIDE CORNER

PANEL THICKNESS	THROUGH FASTENER
2"	#14 X 3 SDPH
2 1/2"	#14 X 4 SDPH
3"	#14 X 4 SDPH
4"	#14 X 5 SDPH

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.



OUTSIDE CORNER DETAIL

INSULATED WALL PANEL

GC2021

LAST REVISION
DATE: 01/16/17
BY: SAA CHK: EGB

DETAIL NAME IF APPLICABLE
GC2021.DWG

11.9.15

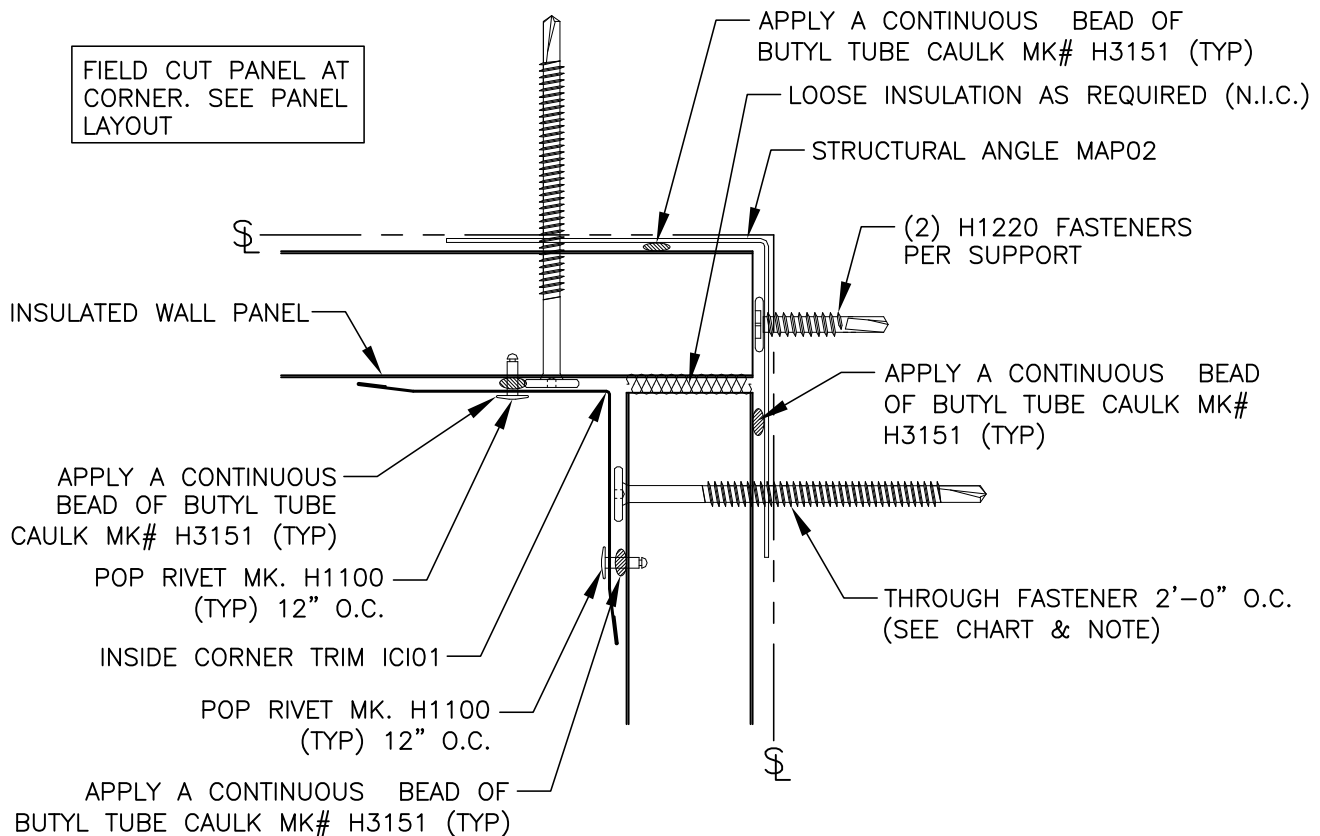


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GC2051 – INSIDE CORNER

PANEL THICKNESS	THROUGH FASTENER
2"	#14 X 3 SDPH
2 1/2"	#14 X 4 SDPH
3"	#14 X 4 SDPH
4"	#14 X 5 SDPH

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.



INSIDE CORNER DETAIL

INSULATED WALL PANEL

GC2051



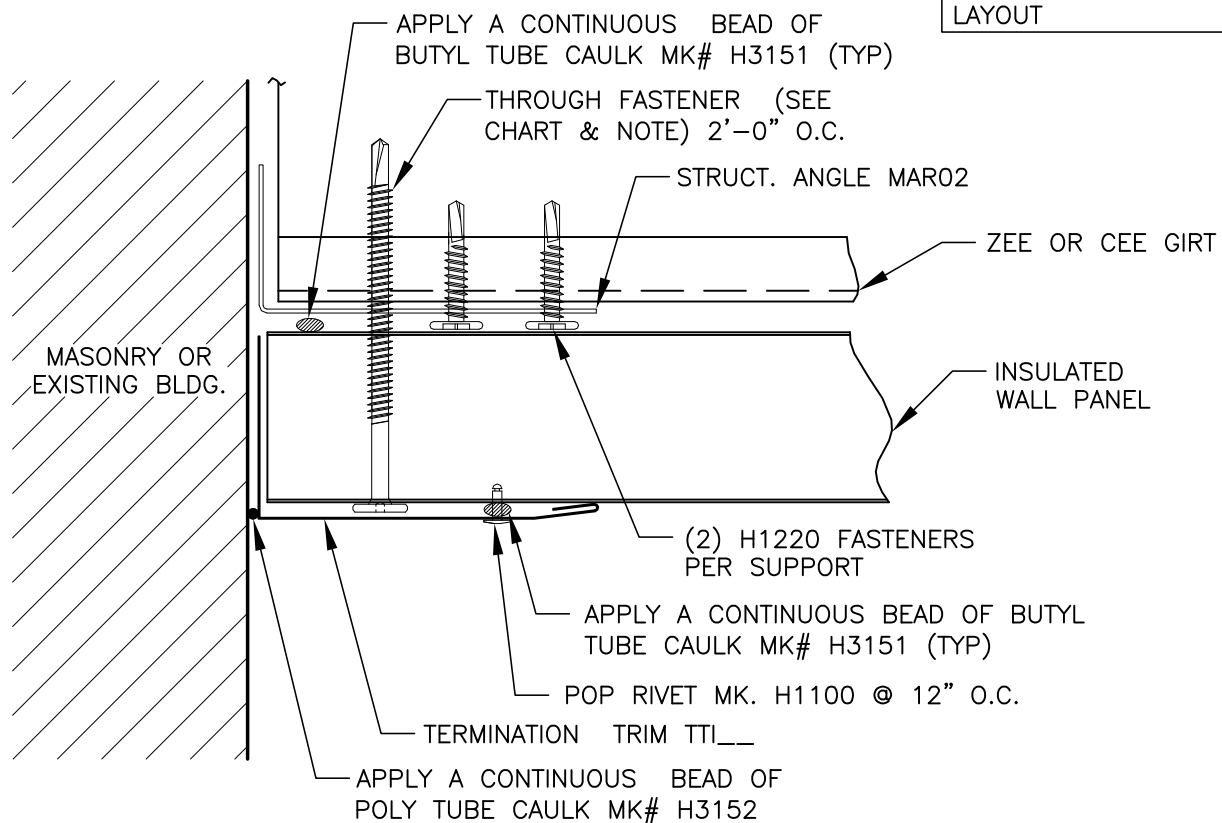
PRODUCT & ENGINEERING MANUAL

GC2081 – INSIDE TRANSITION CORNER AT MASONRY OR EXISTING BUILDING

PANEL THICKNESS	THROUGH FASTENER
2"	#14 X 3 SDPH
2 1/2"	#14 X 4 SDPH
3"	#14 X 4 SDPH
4"	#14 X 5 SDPH

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.

FIELD CUT PANEL AT CORNER. SEE PANEL LAYOUT



INSIDE CORNER TRANSITION DETAIL

INSULATED WALL PANEL @ MASONRY OR EXISTING BLDG.

GC2081

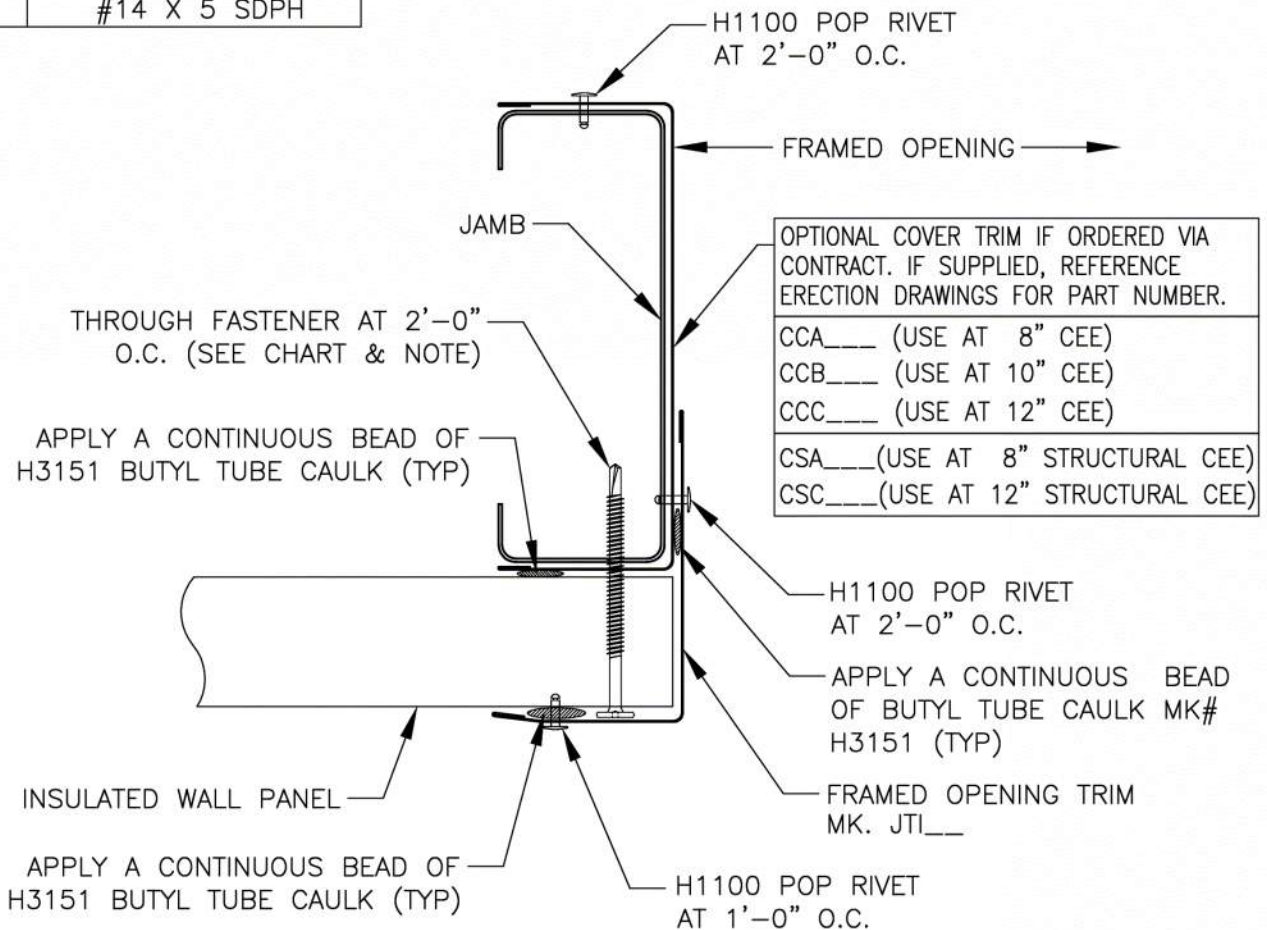


PRODUCT & ENGINEERING MANUAL

FRAMED OPENING DETAILS GD2020 – JAMB TRIM – CF JAMB

PANEL THICKNESS	THROUGH FASTENER
2"	#14 X 3 SDPH
2 1/2"	#14 X 4 SDPH
3"	#14 X 4 SDPH
4"	#14 X 5 SDPH

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.



JAMB DETAIL

INSULATED WALL PANEL AT JAMB
PRE-DRILLING WILL BE REQUIRED FOR POP RIVETS

GD2020

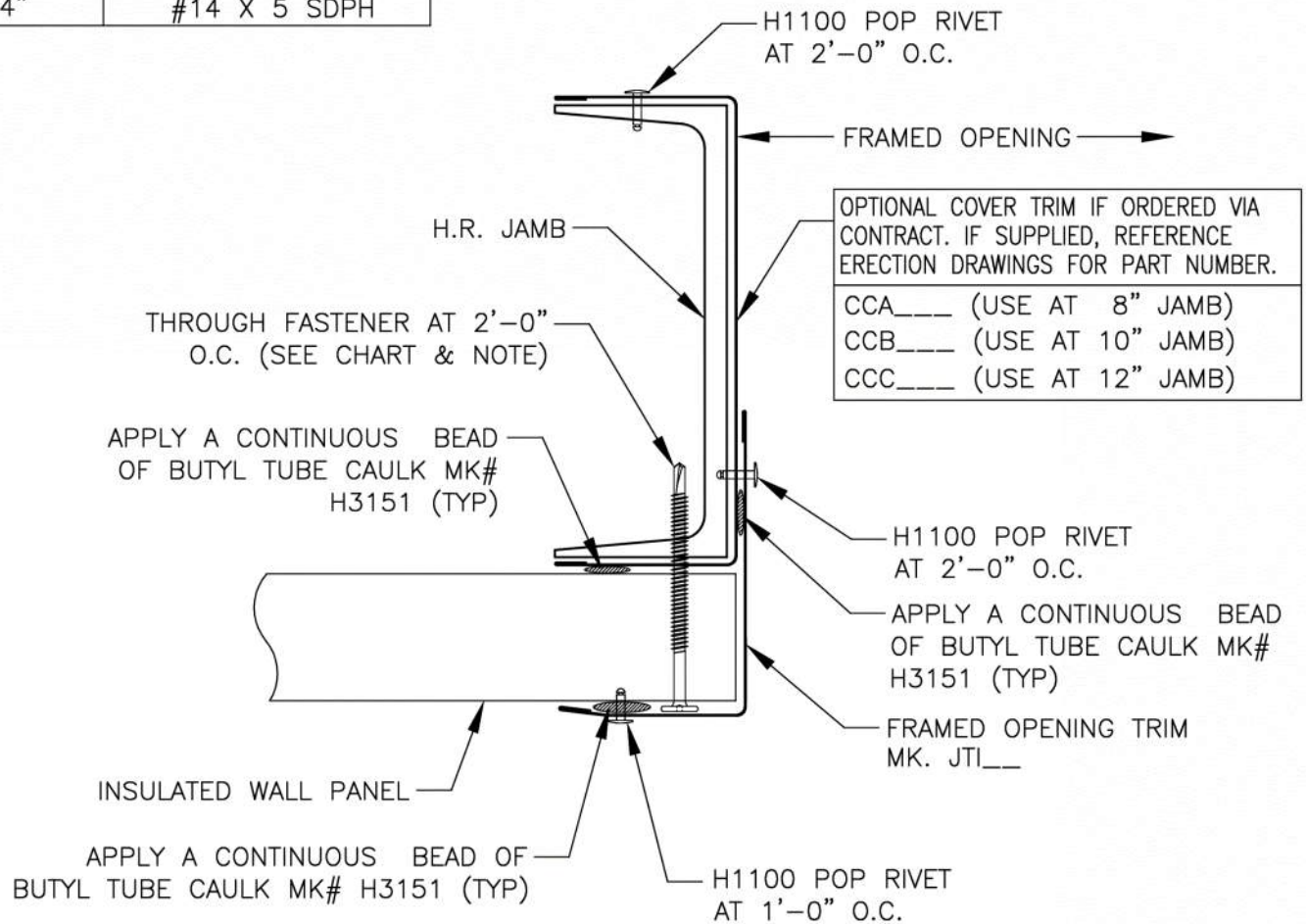


PRODUCT & ENGINEERING MANUAL

GD2021 – JAMB TRIM – HR JAMB

PANEL THICKNESS	THROUGH FASTENER
2"	#14 X 3 SDPH
2 1/2"	#14 X 4 SDPH
3"	#14 X 4 SDPH
4"	#14 X 5 SDPH

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.



HOT ROLLED JAMB DETAIL

INSULATED WALL PANEL AT HR JAMB
PRE-DRILLING WILL BE REQUIRED FOR POP RIVETS

GD2021

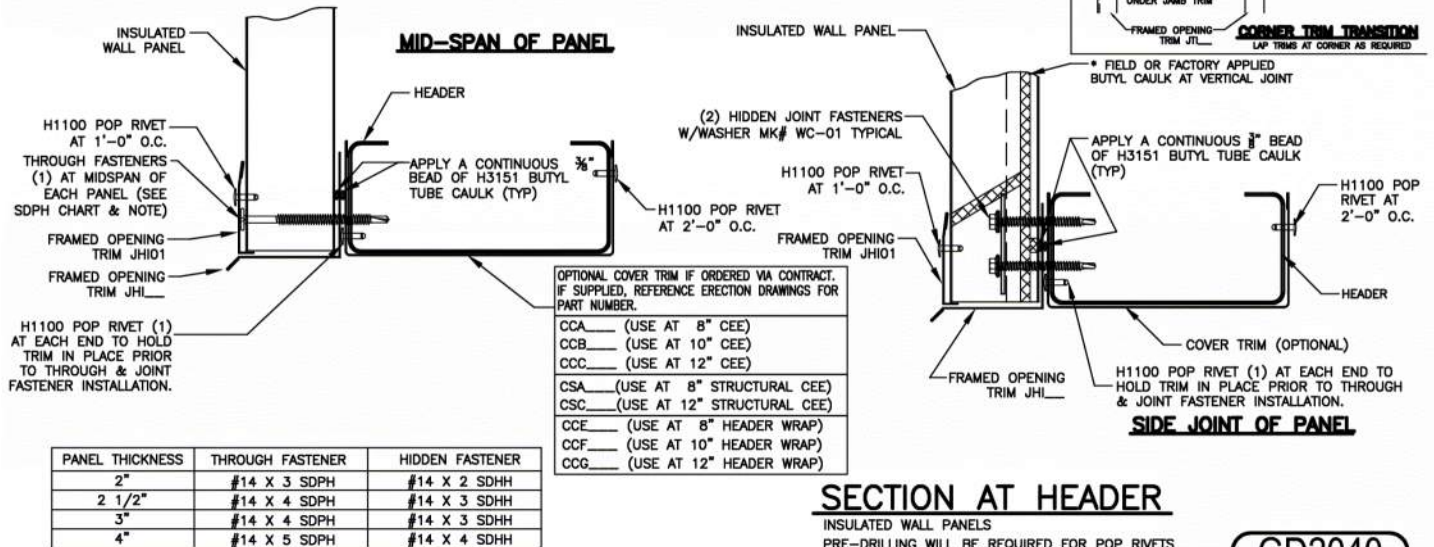


PRODUCT & ENGINEERING MANUAL

GD2040 – HEAD TRIM – CF CEE

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.

* ENSURE CAULK IS CONTINUOUS. IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151.



GD2040

LAST REVISION
DATE: 10/04/16
BY: SAA CHK: EGB

DETAIL NAME IF APPLICABLE
GD2040.DWG

11.9.20

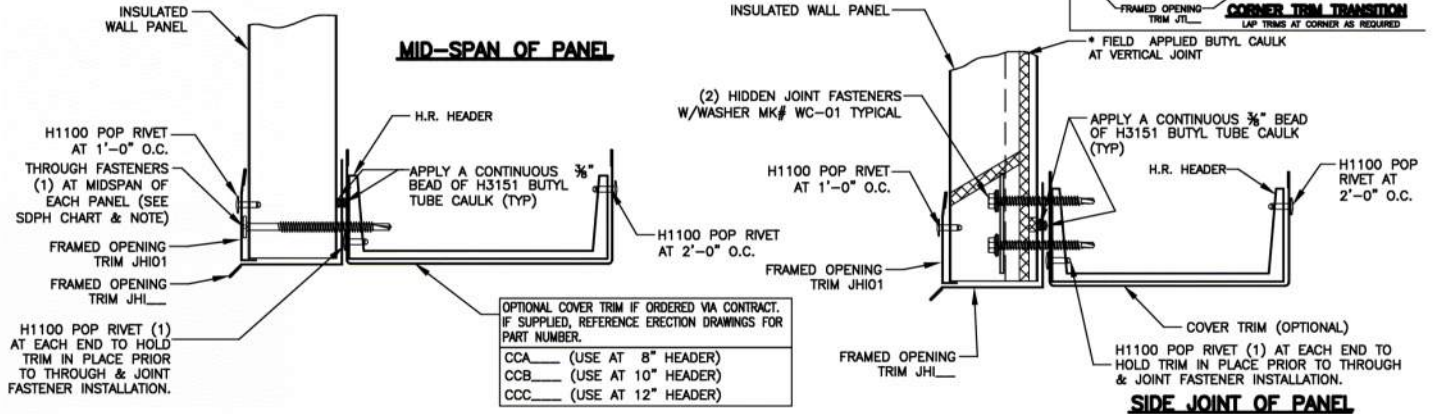


PRODUCT & ENGINEERING MANUAL

GD2041 – HEAD TRIM HR CEE

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151.



PANEL THICKNESS	THROUGH FASTENER	HIDDEN FASTENER
2"	#14 X 3 SDPH	#14 X 2 SDHH
2 1/2"	#14 X 4 SDPH	#14 X 3 SDHH
3"	#14 X 4 SDPH	#14 X 3 SDHH
4"	#14 X 5 SDPH	#14 X 4 SDHH

SECTION AT HOT ROLLED HEADER

INSULATED WALL PANELS
PRE-DRILLING WILL BE REQUIRED

GD2041

LAST REVISION
DATE: 10/04/16
BY: SAA CHK: EGB

DETAIL NAME IF APPLICABLE
GD2041.DWG

11.9.21



PRODUCT & ENGINEERING MANUAL

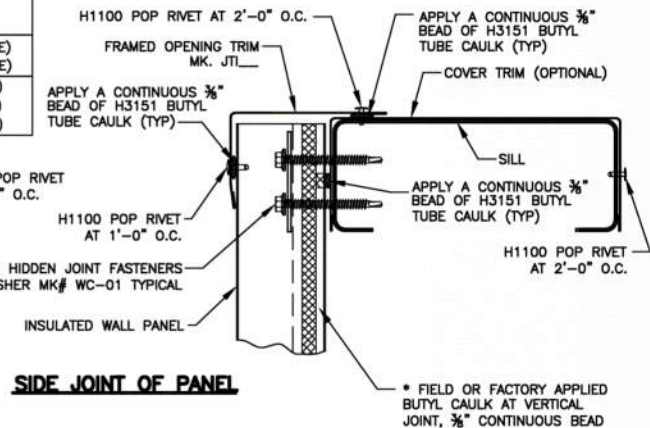
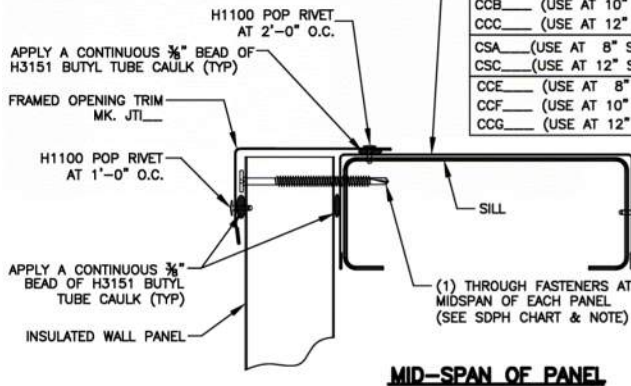
GD2070 – SILL TRIM

NOTE: THE USE OF A CENTER PUNCH TO SLIGHTLY DIMPLE THE PANEL FACE PRIOR TO INSTALLING THE THROUGH FASTENERS IS RECOMMENDED TO PREVENT "WALKING" OF THE FASTENERS. EXCESSIVE DAMAGE OF THE PANEL FINISH CAUSED DURING INSTALLATION MAY VOID THE PANEL FINISH WARRANTY.

OPTIONAL COVER TRIM IF ORDERED VIA CONTRACT. IF SUPPLIED, REFERENCE ERECTION DRAWINGS FOR PART NUMBER.

CCA	(USE AT 8" CEE)
CCB	(USE AT 10" CEE)
CCC	(USE AT 12" CEE)
CSA	(USE AT 8" STRUCTURAL CEE)
CSC	(USE AT 12" STRUCTURAL CEE)
CCE	(USE AT 8" HEADER WRAP)
CCF	(USE AT 10" HEADER WRAP)
CCG	(USE AT 12" HEADER WRAP)

* ENSURE CAULK IS CONTINUOUS, IF NO CAULK IS PRESENT OR IF CAULK IS NOT CONTINUOUS, FIELD APPLY CONTINUOUS CAULK MK# H3151.



PANEL THICKNESS	THROUGH FASTENER	HIDDEN FASTENER
2"	#14 X 3 SDPH	#14 X 2 SDHH
2 1/2"	#14 X 4 SDPH	#14 X 3 SDHH
3"	#14 X 4 SDPH	#14 X 3 SDHH
4"	#14 X 5 SDPH	#14 X 4 SDHH

SECTION AT SILL

INSULATED WALL PANEL
PRE-DRILLING WILL BE REQUIRED FOR POP RIVETS

GD2070