



PRODUCT & ENGINEERING MANUAL

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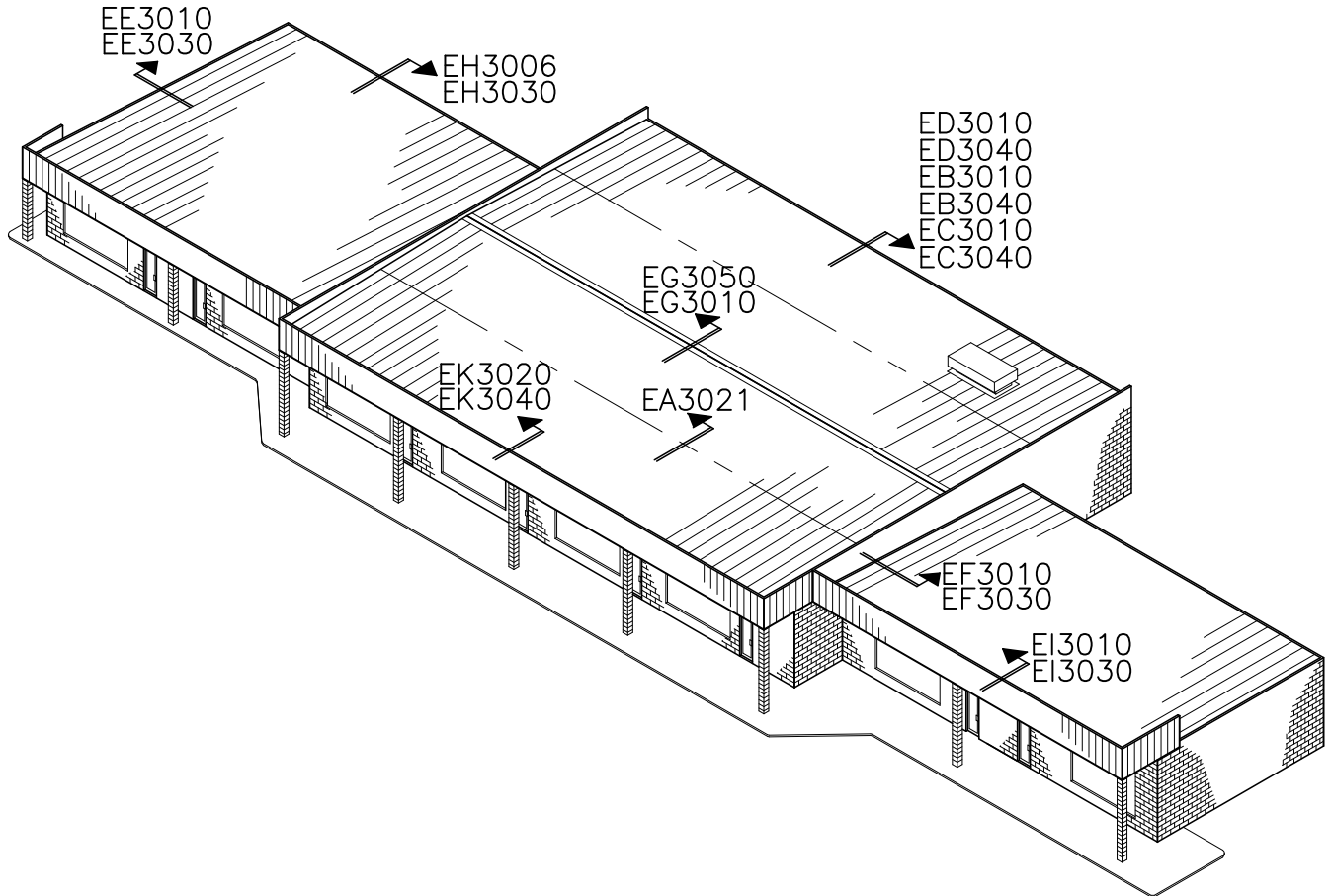
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PRODUCT & ENGINEERING MANUAL

CF0035PE – BUILDING ELEVATION



LAST REVISION
DATE: 02/16/15
BY: AK CHK: EGB

DETAIL NAME IF APPLICABLE
CF0035PE.DWG

11.7.3

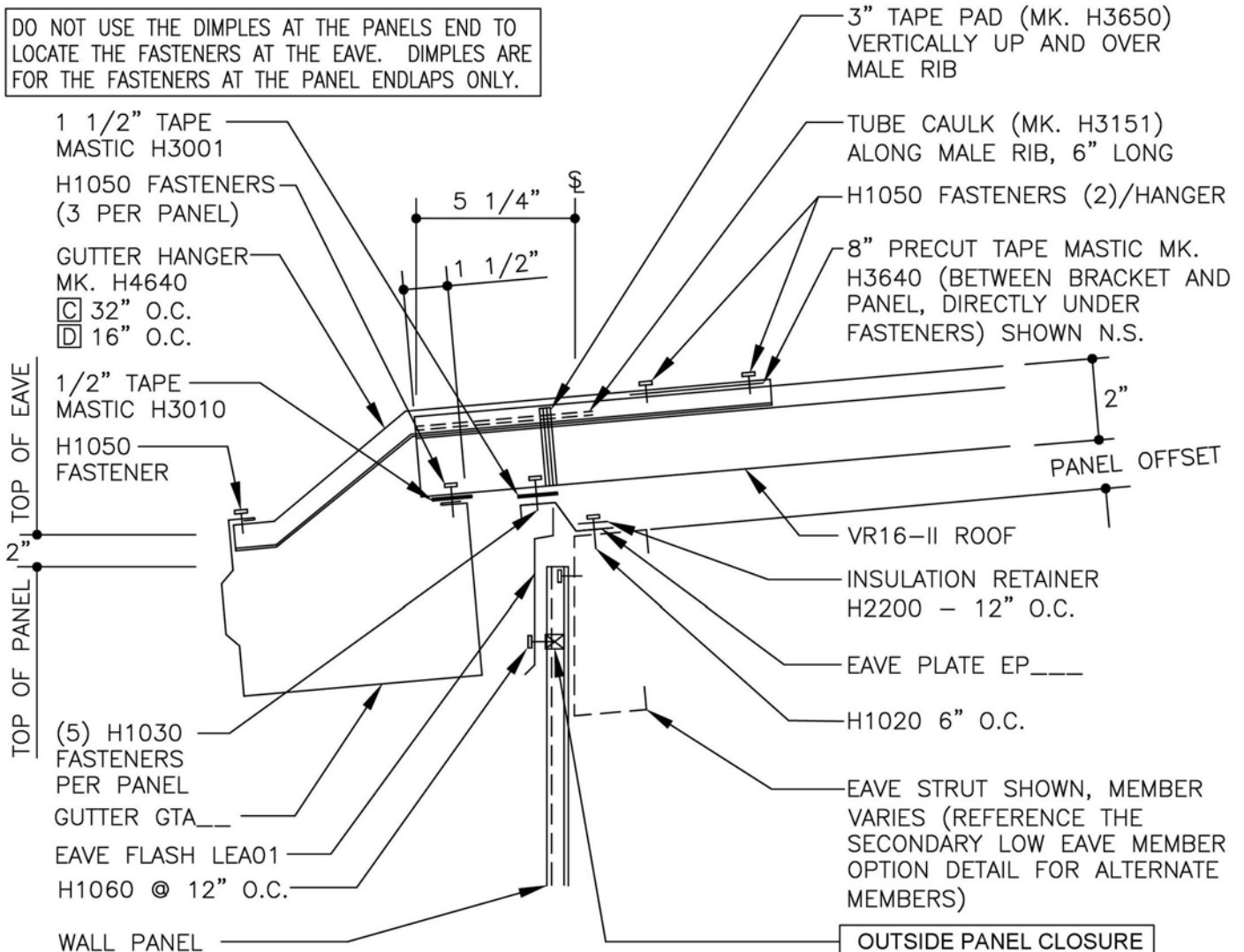


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LOW EAVE DETAILS

ED3010 – STANDARD LOW EAVE (GUTTER) – EAVE STRUT

DO NOT USE THE DIMPLES AT THE PANELS END TO LOCATE THE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.



OUTSIDE PANEL CLOSURE	
CLASSIC	H3400
REV. CLASSIC	H3410
ACCENT	H3420

EAVE GUTTER DETAIL

VR16-II ROOF

SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

ED3010

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
ED3010.DWG

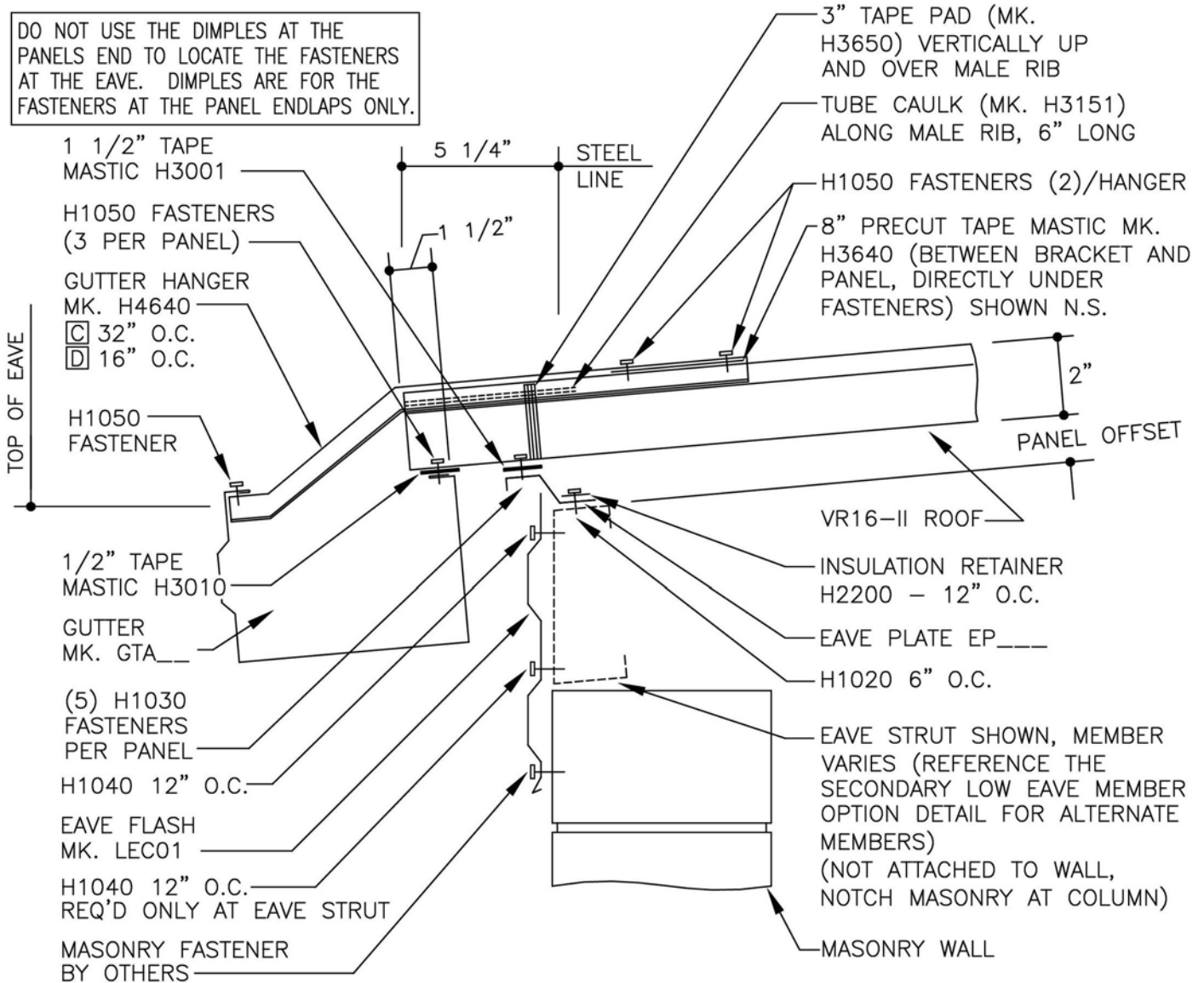
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PRODUCT & ENGINEERING MANUAL

ED3040 – LOW EAVE (GUTTER) @ MASONRY OR CONCRETE – EAVE STRUT

DO NOT USE THE DIMPLES AT THE PANELS END TO LOCATE THE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.



EAVE GUTTER DETAIL

VR16-II ROOF AT MASONRY WALL

ED3040

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 DATE: 09/09/21
 BY: SLF CHK: KMC

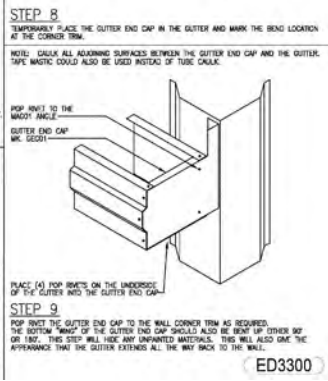
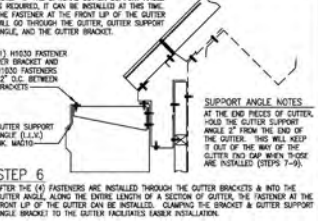
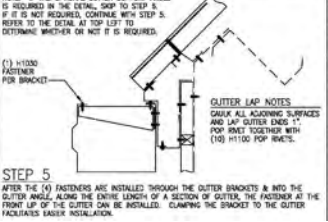
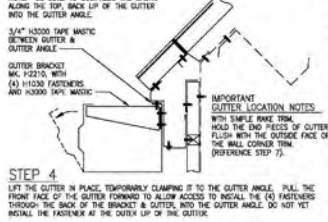
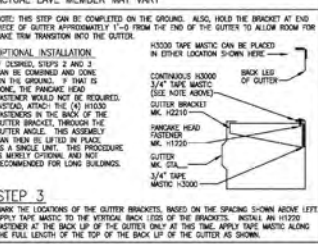
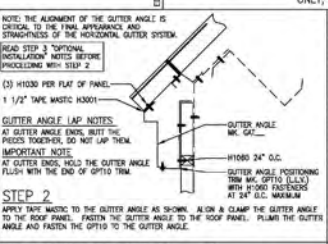
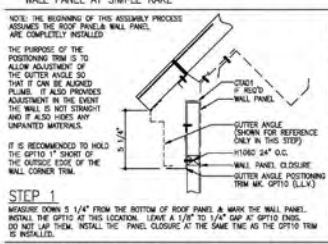
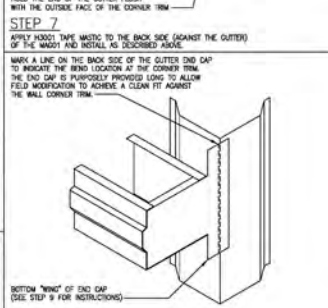
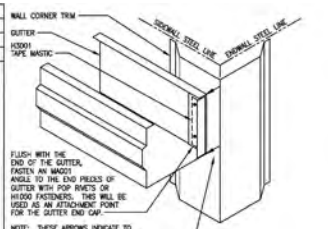
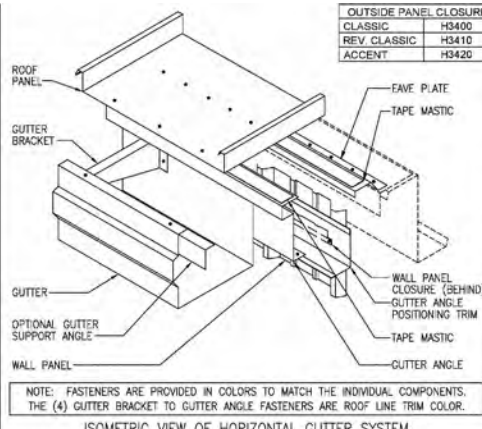
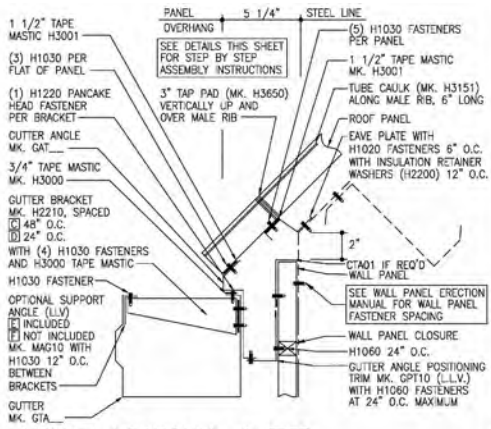
DETAIL NAME IF APPLICABLE
ED3040.DWG

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ED3300 – LOW EAVE (HORIZONTAL GUTTER) – STANDARD WALL PANEL



WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

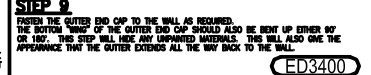
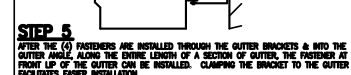
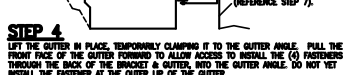
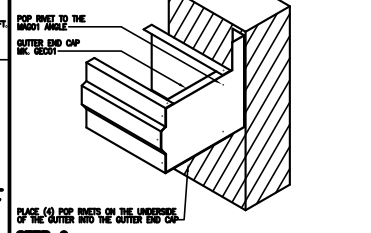
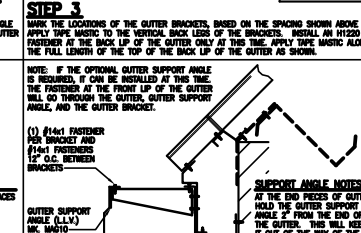
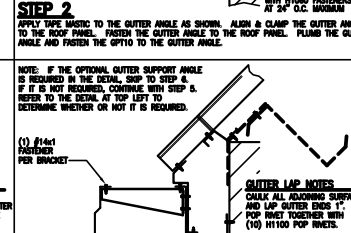
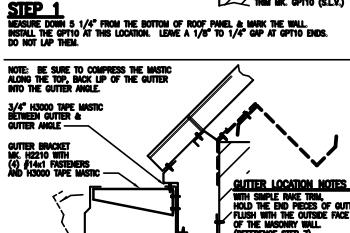
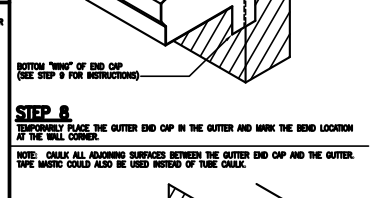
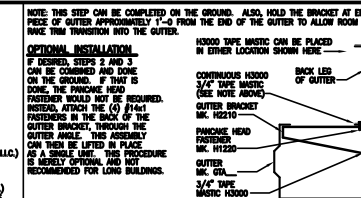
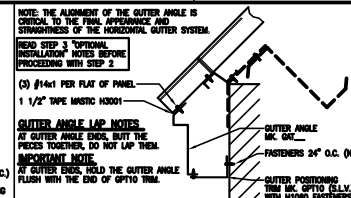
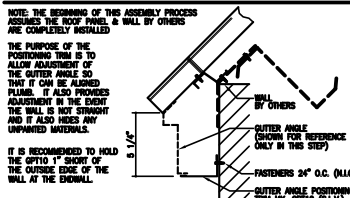
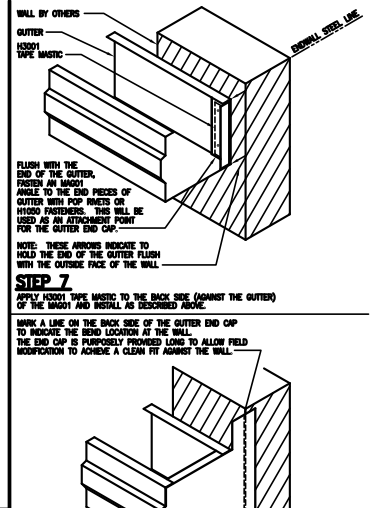
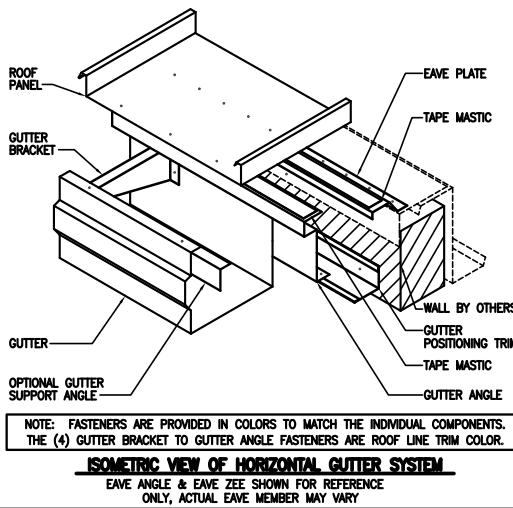
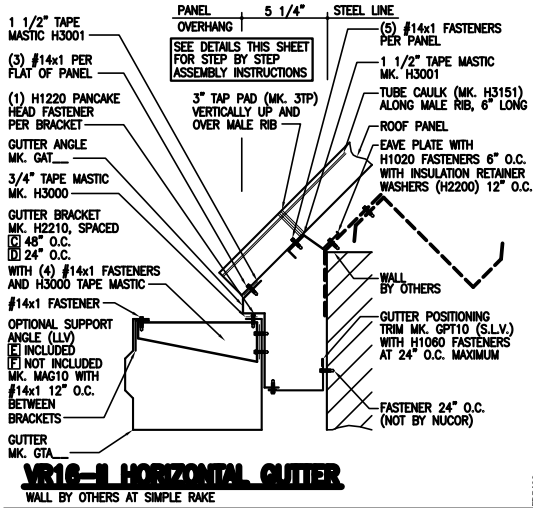
LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
ED3300.DWG



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ED3400 – LOW EAVE (HORIZONTAL GUTTER) – MASONRY WALL



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 BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
 ED3400.DWG

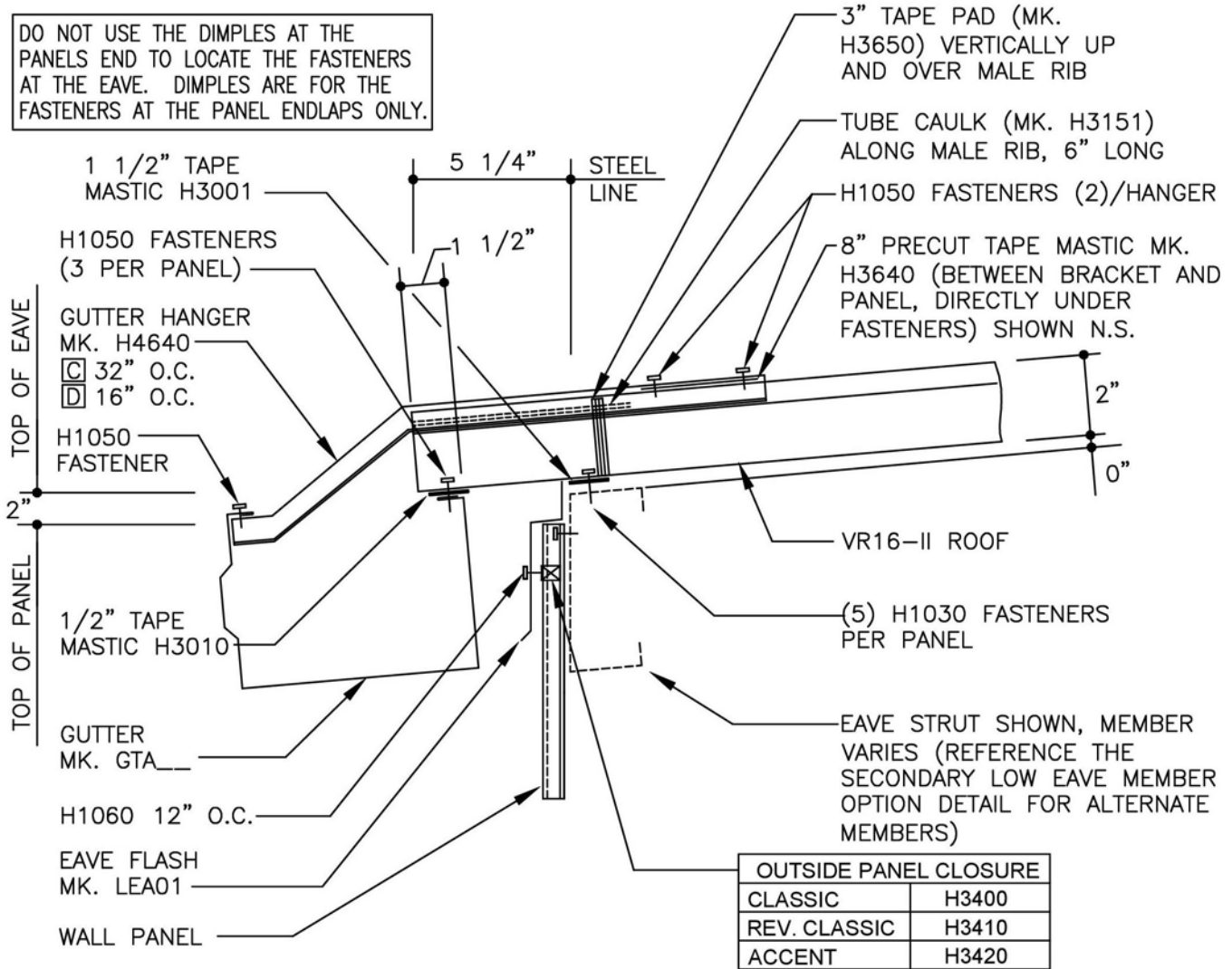
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ED3400



PRODUCT & ENGINEERING MANUAL

ED3510 – LOW EAVE GUTTER WITH UTILITY CLIP



EAVE GUTTER DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
 SEE WALL SHEETING ERECTION NOTES
 FOR WALL PANEL FASTENER LOCATIONS

ED3510

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

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 BY: SLF CHK: KMC

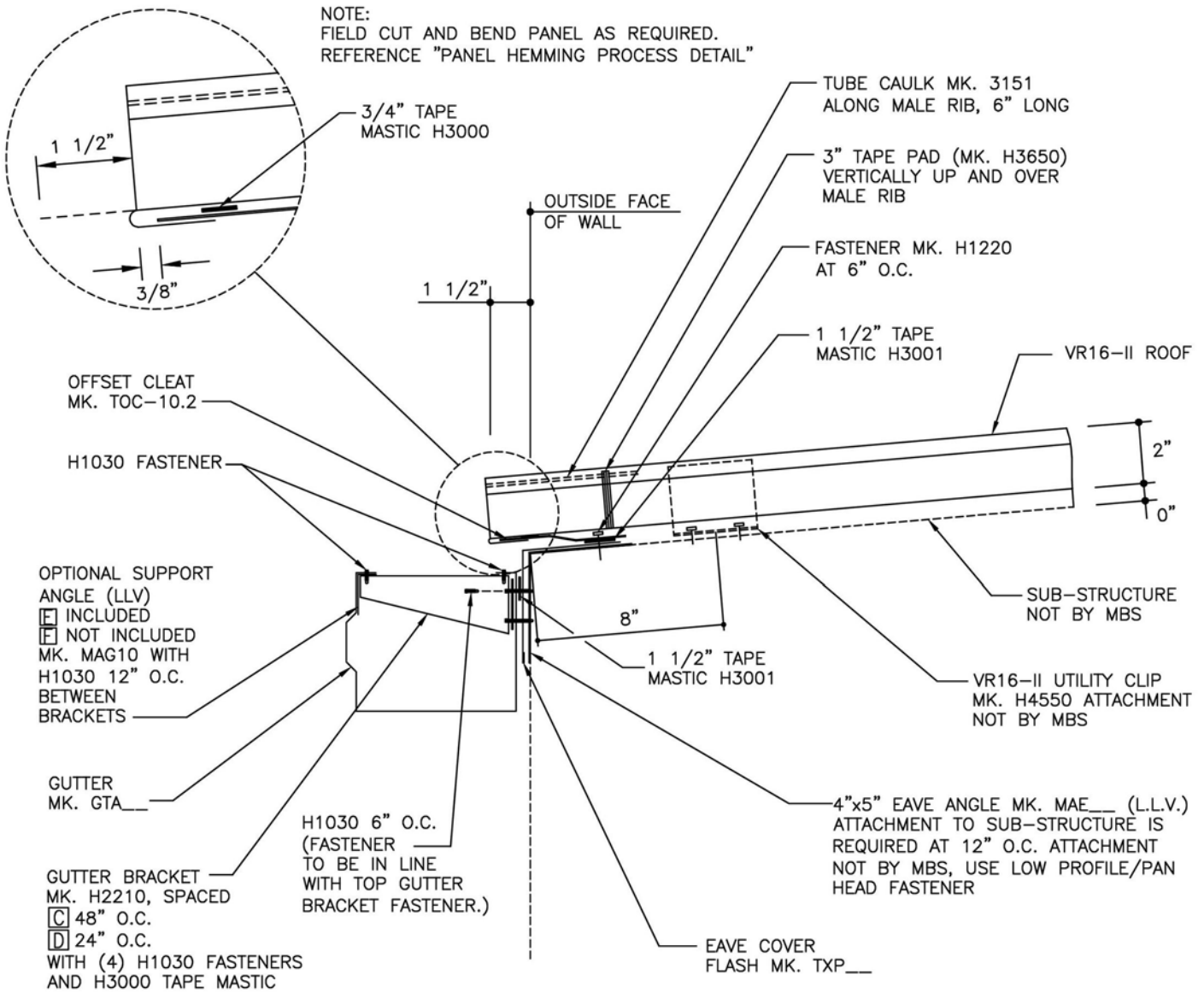
DETAIL NAME IF APPLICABLE
ED3510.DWG

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PRODUCT & ENGINEERING MANUAL

ED3570 – LOW EAVE GUTTER WITH UTILITY CLIP SUBSTRUCTURE BY OTHERS



EAVE GUTTER DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SUB-STRUCTURE BY OTHERS

ED3570

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
ED3570.DWG

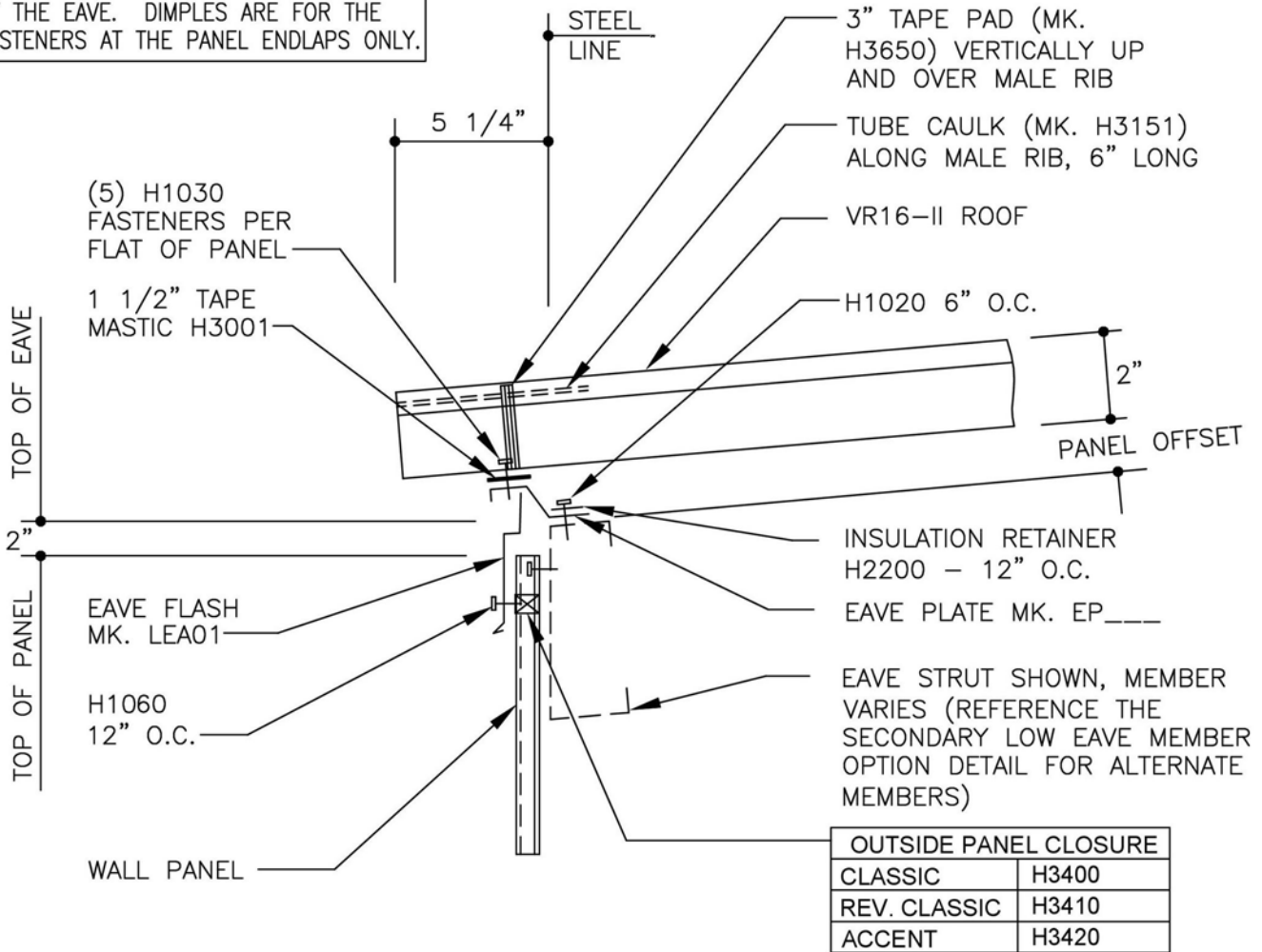
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PRODUCT & ENGINEERING MANUAL

EB3010 – LOW EAVE (SIMPLE FLASH) – EAVE STRUT

DO NOT USE THE DIMPLES AT THE PANELS END TO LOCATE THE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.



SIMPLE EAVE DETAIL

VR16-II ROOF

SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EB3010

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EB3010.DWG

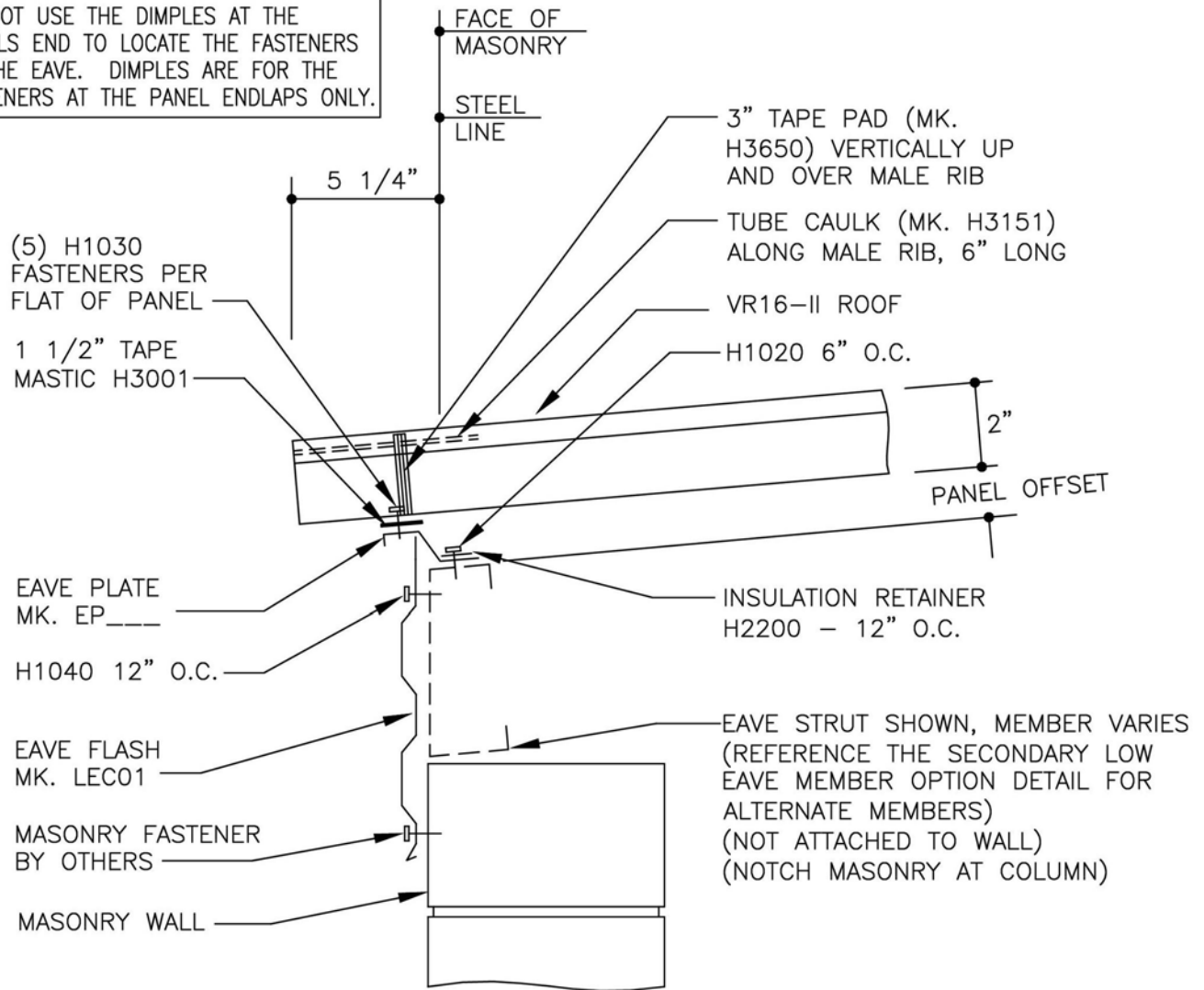
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PRODUCT & ENGINEERING MANUAL

EB3040 – LOW EAVE (SIMPLE FLASH) @ MASONRY OR CONCRETE – EAVE STRUT

DO NOT USE THE DIMPLES AT THE PANELS END TO LOCATE THE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.



SIMPLE EAVE DETAIL

VR16-II ROOF AT MASONRY WALL

EB3040

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EB3040.DWG

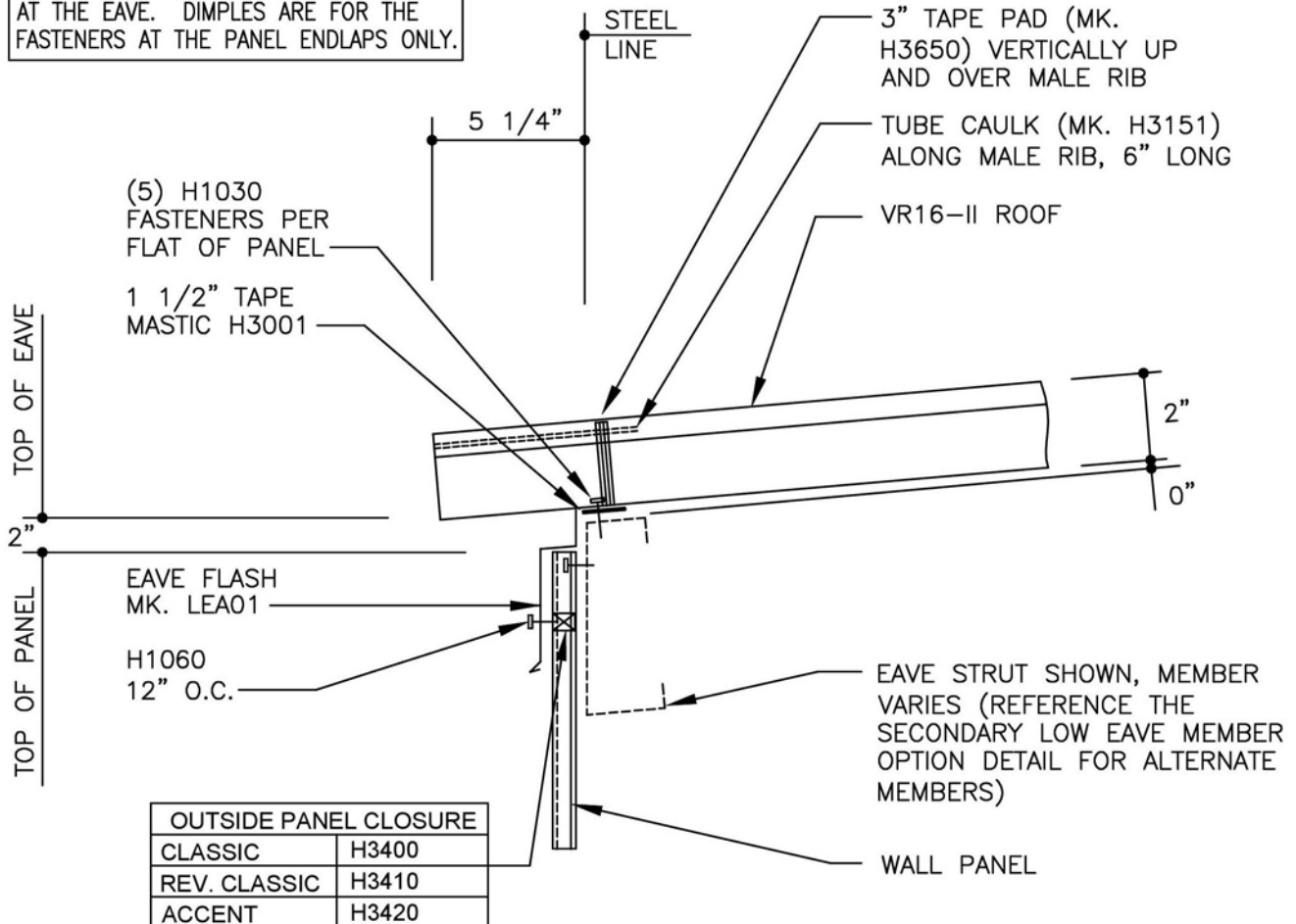
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PRODUCT & ENGINEERING MANUAL

EB3410 – LOW EAVE (SIMPLE FLASH) WALL PANEL WITH UTILITY CLIP

DO NOT USE THE DIMPLES AT THE PANELS END TO LOCATE THE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.



SIMPLE EAVE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EB3410

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

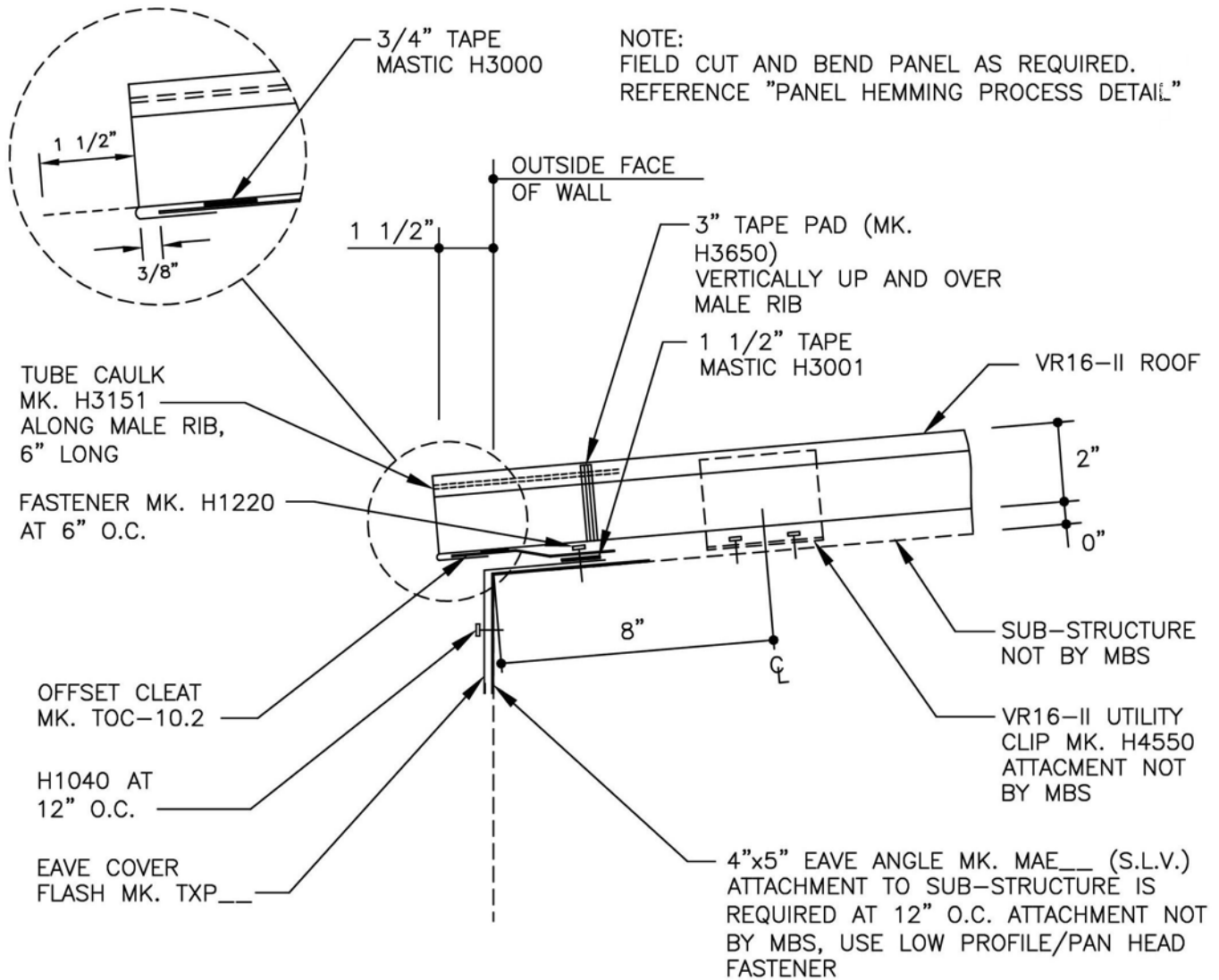
DETAIL NAME IF APPLICABLE
EB3410.DWG

11.7.12



PRODUCT & ENGINEERING MANUAL

EB3430 – LOW EAVE (SIMPLE FLASH) WALL BY OTHERS WITH UTILITY CLIP



SIMPLE EAVE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SUB-STRUCTURE BY OTHERS

EB3430

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

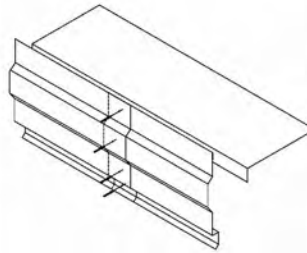
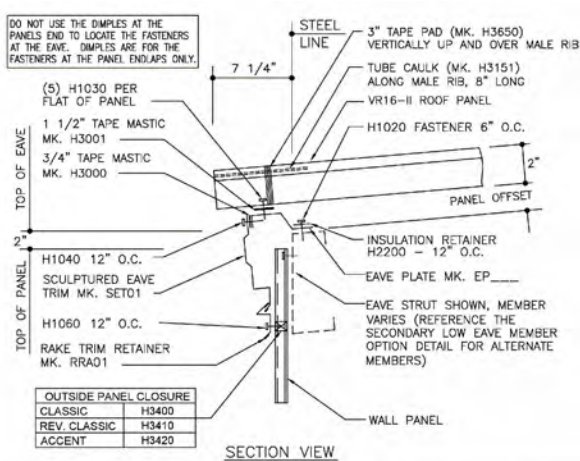
DETAIL NAME IF APPLICABLE
EB3430.DWG

11.7.13



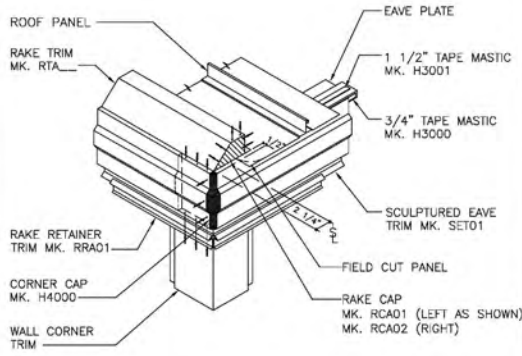
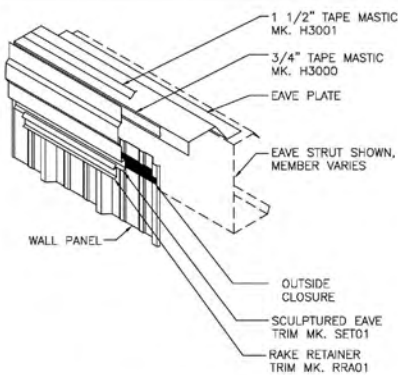
PRODUCT & ENGINEERING MANUAL

EC3010 – LOW EAVE (SCULPTURED FLASH) – EAVE STRUT



FOLLOW THE VR16-II ERECTION MANUAL WITH THE FOLLOWING EXCEPTIONS AT SCULPTURED EAVE TRIM APPLICATIONS:

- 1) WALL PANEL CLOSURE MUST BE ERECTED FIRST PRIOR TO INSTALLING THE SCULPTURED EAVE TRIM. (IF REQUIRED)
- 2) EAVE PLATE AND INSULATION MUST BE FASTENED PRIOR TO INSTALLING THE SCULPTURED EAVE TRIM.
- 3) APPLY 3/4" TAPE MASTIC TO THE VERTICAL LEG OF THE EAVE PLATE.
- 4) EXTEND SCULPTURED EAVE TRIM 2 1/4" PAST ENDWALL STEEL LINE (1" PAST EDGE OF WALL CORNER TRIM). COPE BOTTOM VERTICAL LEG FLUSH WITH EDGE OF CORNER TRIM. FASTEN TRIM TO EAVE PLATE WITH H1040 12" O.C.
- 5) APPLY A CONTINUOUS BEAD OF TUBE CAULK (H3152) AROUND PERIMETER OF CORNER CAP, CLOSE TO INSIDE EDGE.
- 6) INSERT CORNER CAP INTO SCULPTURED RAKE TRIM LEAVING 1/2" EXPOSURE ALL AROUND. FASTEN WITH (3) H1100 COLORED POP RIVETS AT FRONT ONLY.
- 7) INSTALL THE RAKE CAP AT THE RAKE EDGE OF THE SCULPTURED EAVE TRIM AND 1/2" FROM THE FIRST VERTICAL FACE OF THE SCULPTURED EAVE (AS SHOWN AT LEFT). UTILIZE TUBE CAULK (MK. H3152) AROUND THE PERIMETER OF EDGE OF THE RAKE CAP.



- 8) APPLY A BEAD OF TUBE CAULK (MK. H3152) 1 1/2" FROM THE FACE OF THE EAVE TRIM ALONG THE RAKE SIDE OF THE CORNER CAP. THIS BEAD SHOULD INCLUDE BOTH THE TOP & BOTTOM EDGES OF THE CORNER CAP.
- 9) INSTALL THE RAKE TRIM RTA PER THE ERECTION MANUAL, 1/2" FROM THE FACE OF THE SCULPTURED EAVE TRIM.
- 10) FASTEN THE CORNER CAP AND THE RAKE CAP, AS SHOWN AT LEFT, WITH (15) COLORED POP RIVETS (MK. H1100).
- 11) INSTALL THE RAKE RETAINER TRIM PER THE ERECTION MANUAL.

SCULPTURED EAVE TRIM DETAIL
SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EC3010

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

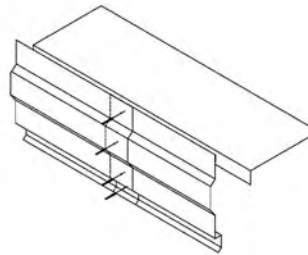
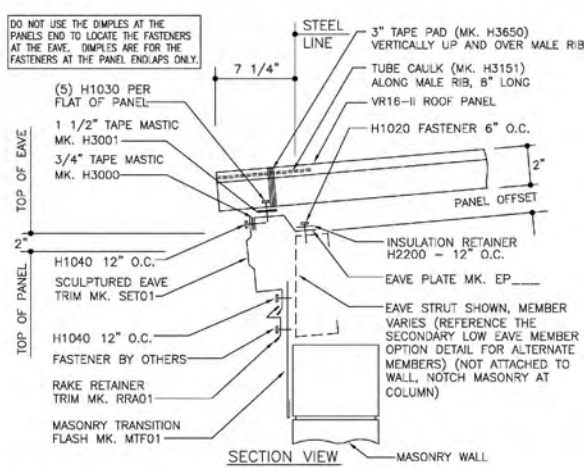
DETAIL NAME IF APPLICABLE
EC3010.DWG

11.7.14



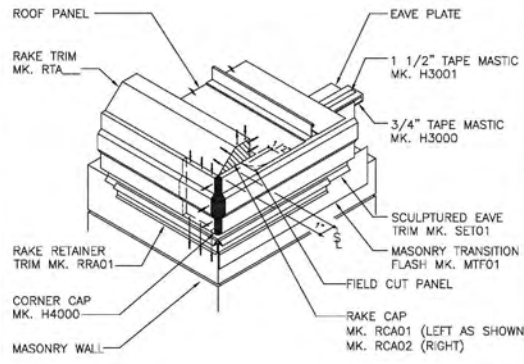
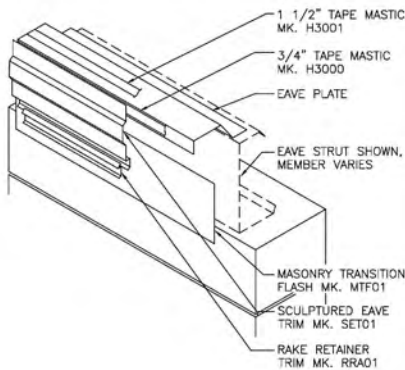
PRODUCT & ENGINEERING MANUAL

EC3040 – LOW EAVE (SCULPTURED FLASH) @ MASONRY OR CONCRETE – EAVE STRUT



FOLLOW THE VR16-II ERECTION MANUAL WITH THE FOLLOWING EXCEPTIONS AT SCULPTURED EAVE TRIM APPLICATIONS:

- 1) MASONRY TRANSITION FLASH MUST BE ERECTED FIRST PRIOR TO INSTALLING THE SCULPTURED EAVE TRIM.
- 2) EAVE PLATE AND INSULATION MUST BE FASTENED PRIOR TO INSTALLING THE SCULPTURED EAVE TRIM.
- 3) APPLY 3/4" TAPE MASTIC TO THE VERTICAL LEG OF THE EAVE PLATE.
- 4) EXTEND SCULPTURED EAVE TRIM 1" PAST ENDWALL STEEL LINE. COPE BOTTOM VERTICAL LEG FLUSH WITH EDGE OF MASONRY WALL. FASTEN TRIM TO EAVE PLATE WITH H1040 12" O.C.
- 5) APPLY A CONTINUOUS BEAD OF TUBE CAULK (H3152) AROUND PERIMETER OF CORNER CAP, CLOSE TO INSIDE EDGE.
- 6) INSERT CORNER CAP INTO SCULPTURED RAKE TRIM LEAVING 1/2" EXPOSURE ALL AROUND. FASTEN WITH (3) H1100 COLORED POP RIVETS AT FRONT ONLY.
- 7) INSTALL THE RAKE CAP AT THE RAKE EDGE OF THE SCULPTURED EAVE TRIM AND 1/2" FROM THE FIRST VERTICAL FACE OF THE SCULPTURED EAVE (AS SHOWN AT LEFT). UTILIZE TUBE CAULK (MK. H3152) AROUND THE PERIMETER OF EDGE OF THE RAKE CAP.



- 8) APPLY A BEAD OF TUBE CAULK (MK. H3152) 1 1/2" FROM THE FACE OF THE EAVE TRIM ALONG THE RAKE SIDE OF THE CORNER CAP. THIS BEAD SHOULD INCLUDE BOTH THE TOP & BOTTOM EDGES OF THE CORNER CAP.
- 9) INSTALL THE RAKE TRIM RTA___ PER THE ERECTION MANUAL, 1/2" FROM THE FACE OF THE SCULPTURED EAVE TRIM.
- 10) FASTEN THE CORNER CAP AND THE RAKE CAP, AS SHOWN AT LEFT, WITH (15) COLORED POP RIVETS (MK. H1100).
- 11) INSTALL THE RAKE RETAINER TRIM PER THE ERECTION MANUAL.

SCULPTURED EAVE TRIM DETAIL

EC3040

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EC3040.DWG

11.7.15



PRODUCT & ENGINEERING MANUAL

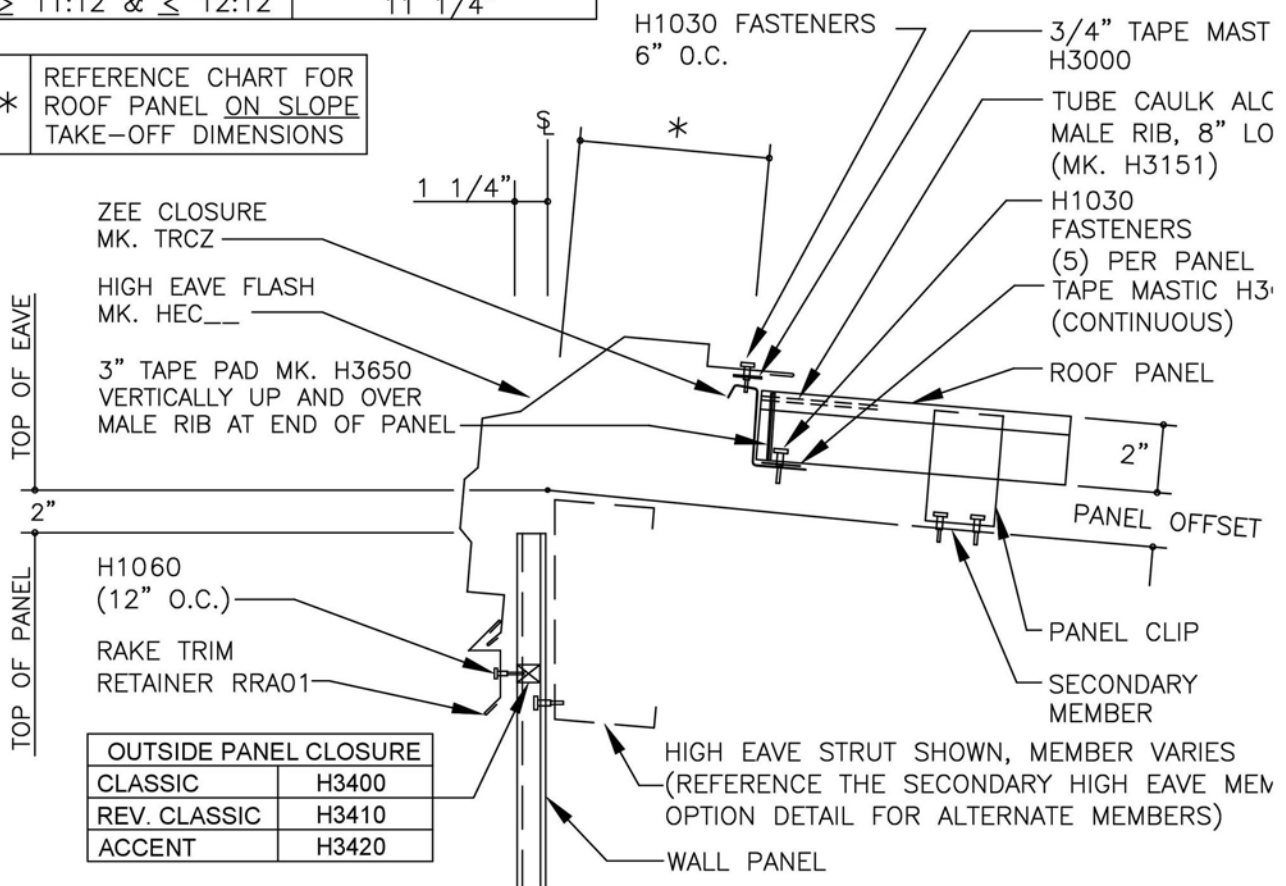
HIGH EAVE DETAILS EH3006 – HIGH EAVE (SCULPTURED TRIM)

ROOF SLOPE	ON SLOPE TAKE-OFF
≤ 3:12	7 1/8"
≥ 4:12 & ≤ 6:12	8 3/8"
≥ 7:12 & ≤ 8:12	9 7/8"
≥ 9:12 & ≤ 10:12	10 1/2"
≥ 11:12 & ≤ 12:12	11 1/4"

ERECTOR NOTES:

H1020 SCREWS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE HIGH EAVE.

* REFERENCE CHART FOR ROOF PANEL ON SLOPE TAKE-OFF DIMENSIONS



OUTSIDE PANEL CLOSURE	
CLASSIC	H3400
REV. CLASSIC	H3410
ACCENT	H3420

SCULPTURED HIGH EAVE DETAIL

VR16-II ROOF

SEE WALL SHEETING ERECTION NOTES

FOR WALL PANEL FASTENER LOCATIONS

EH3006

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EH3006.DWG

11.7.16

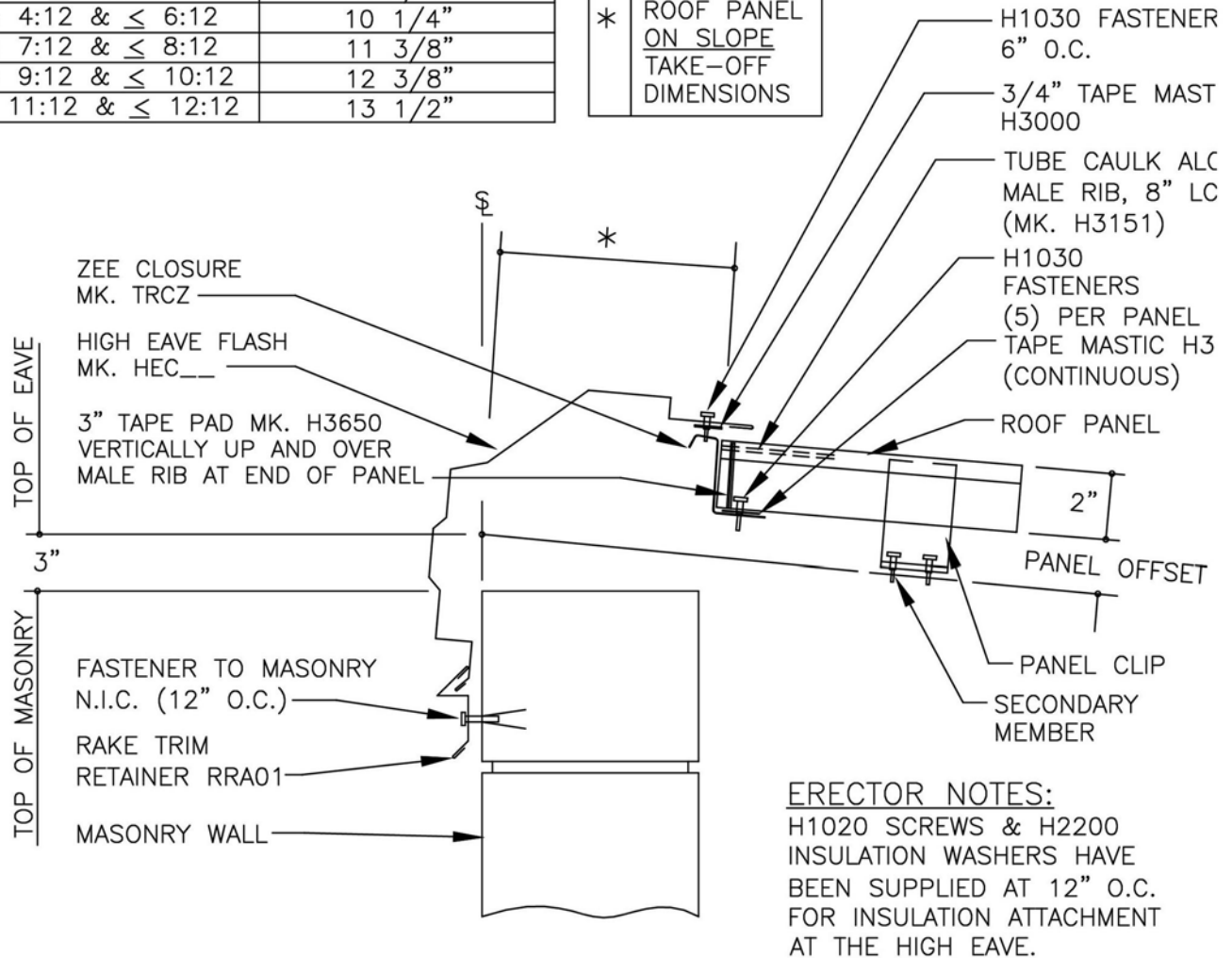


PRODUCT & ENGINEERING MANUAL

EH3030 – HIGH EAVE (SCULPTURED TRIM) @ MASONRY OR CONCRETE

ROOF SLOPE	ON SLOPE TAKE-OFF
$\leq 3:12$	8 3/4"
$\geq 4:12$ & $\leq 6:12$	10 1/4"
$\geq 7:12$ & $\leq 8:12$	11 3/8"
$\geq 9:12$ & $\leq 10:12$	12 3/8"
$\geq 11:12$ & $\leq 12:12$	13 1/2"

* REFERENCE CHART FOR ROOF PANEL ON SLOPE TAKE-OFF DIMENSIONS



SCULPTURED HIGH EAVE DETAIL

VR16-II ROOF AT MASONRY WALL

EH3030

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EH3030.DWG

11.7.17



PRODUCT & ENGINEERING MANUAL

EH3106 – HIGH EAVE (SIMPLE TRIM) – STANDARD WALL PANEL

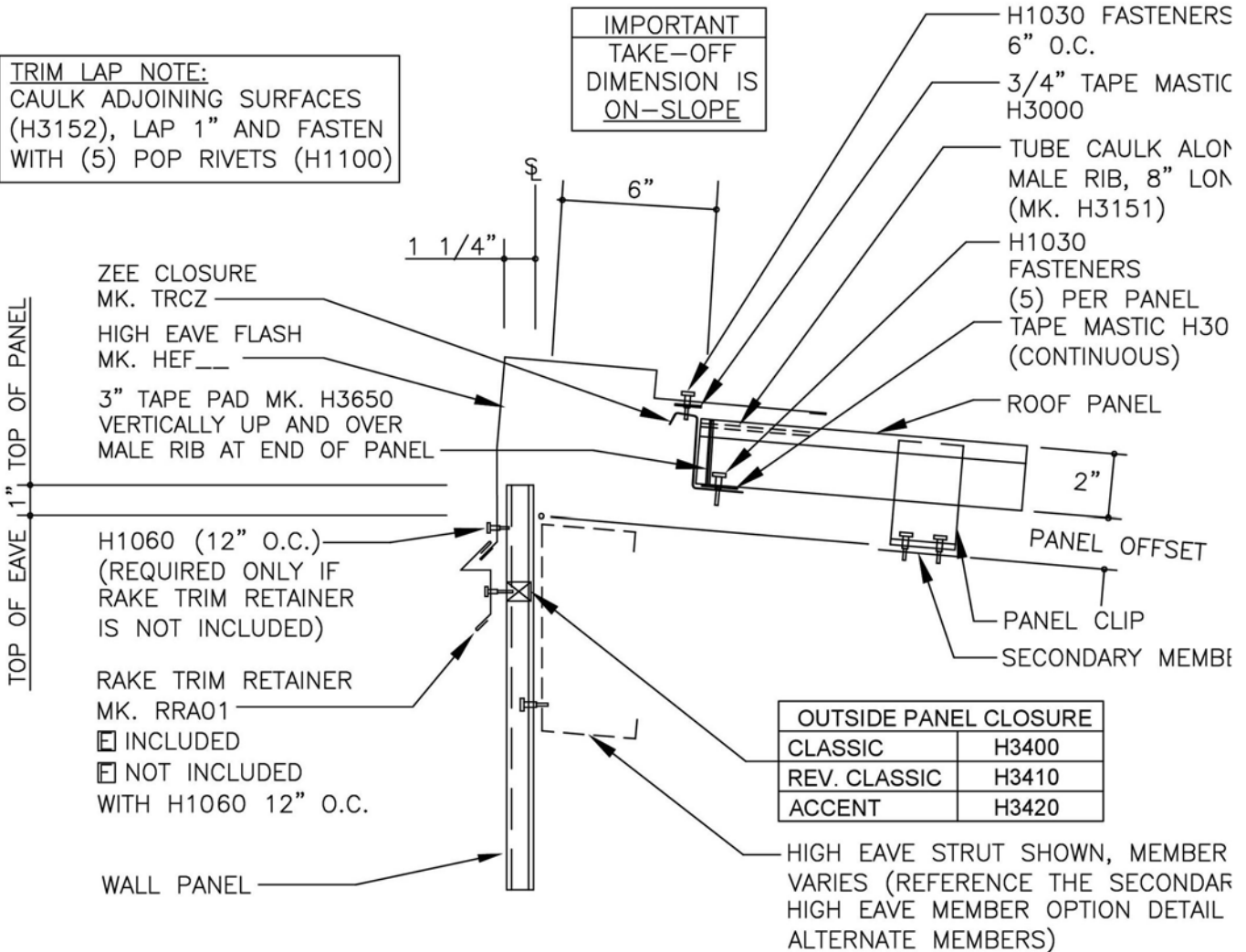
ERECTOR NOTES:

H1020 SCREWS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE HIGH EAVE.

TRIM LAP NOTE:

CAULK ADJOINING SURFACES (H3152), LAP 1" AND FASTEN WITH (5) POP RIVETS (H1100)

IMPORTANT
TAKE-OFF
DIMENSION IS
ON-SLOPE



SIMPLE HIGH EAVE DETAIL

VR16-II AT STANDARD WALL PANEL

SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EH3106

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EH3106.DWG

11.7.18



PRODUCT & ENGINEERING MANUAL

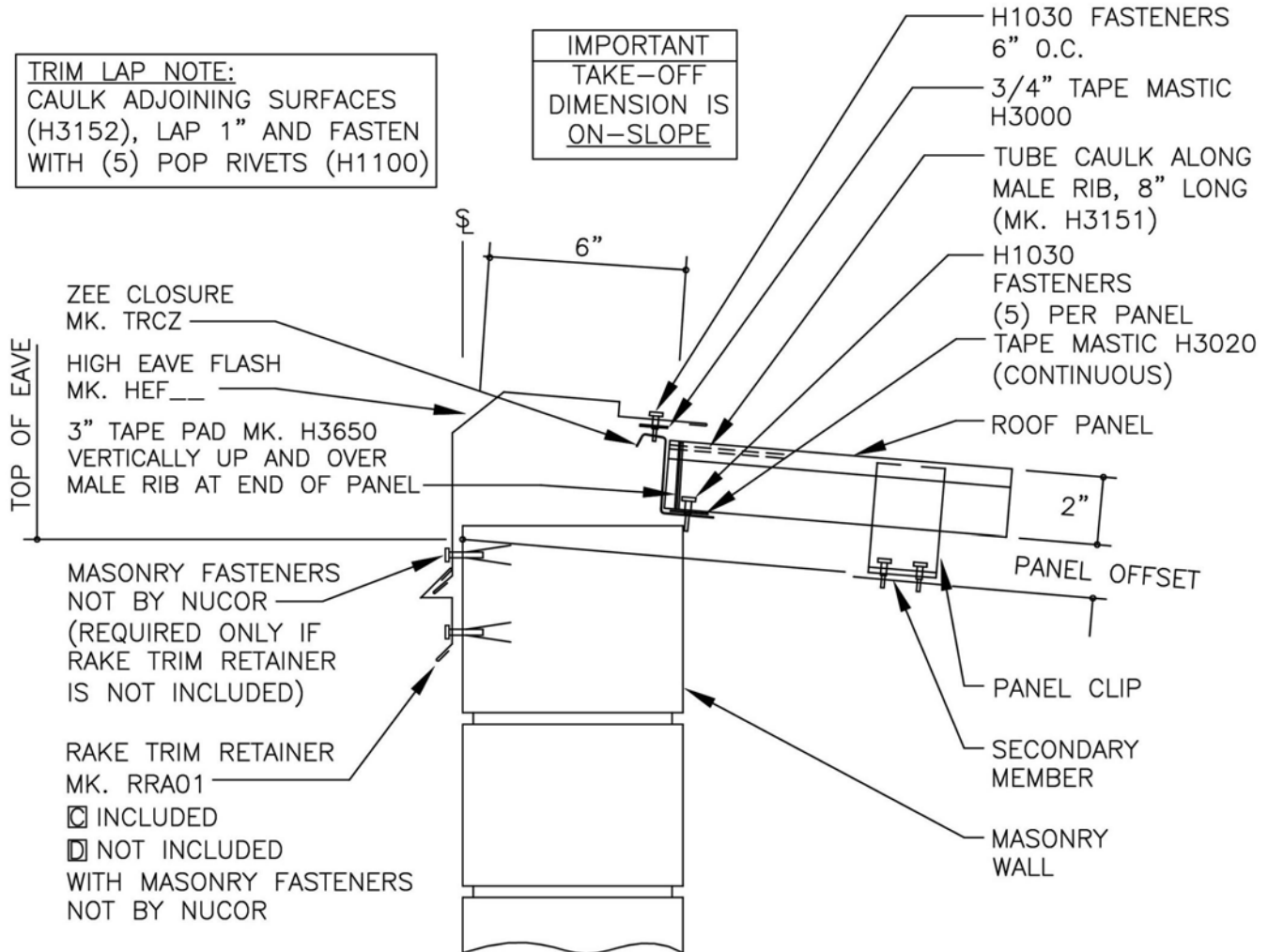
EH3130 – HIGH EAVE (SIMPLE TRIM) – MASONRY WALL

ERECTOR NOTES:

H1020 SCREWS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE HIGH EAVE.

TRIM LAP NOTE:
CAULK ADJOINING SURFACES (H3152), LAP 1" AND FASTEN WITH (5) POP RIVETS (H1100)

IMPORTANT
TAKE-OFF
DIMENSION IS
ON-SLOPE



SIMPLE HIGH EAVE DETAIL

VR16-II AT MASONRY WALL

EH3130

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EH3130.DWG

11.7.19

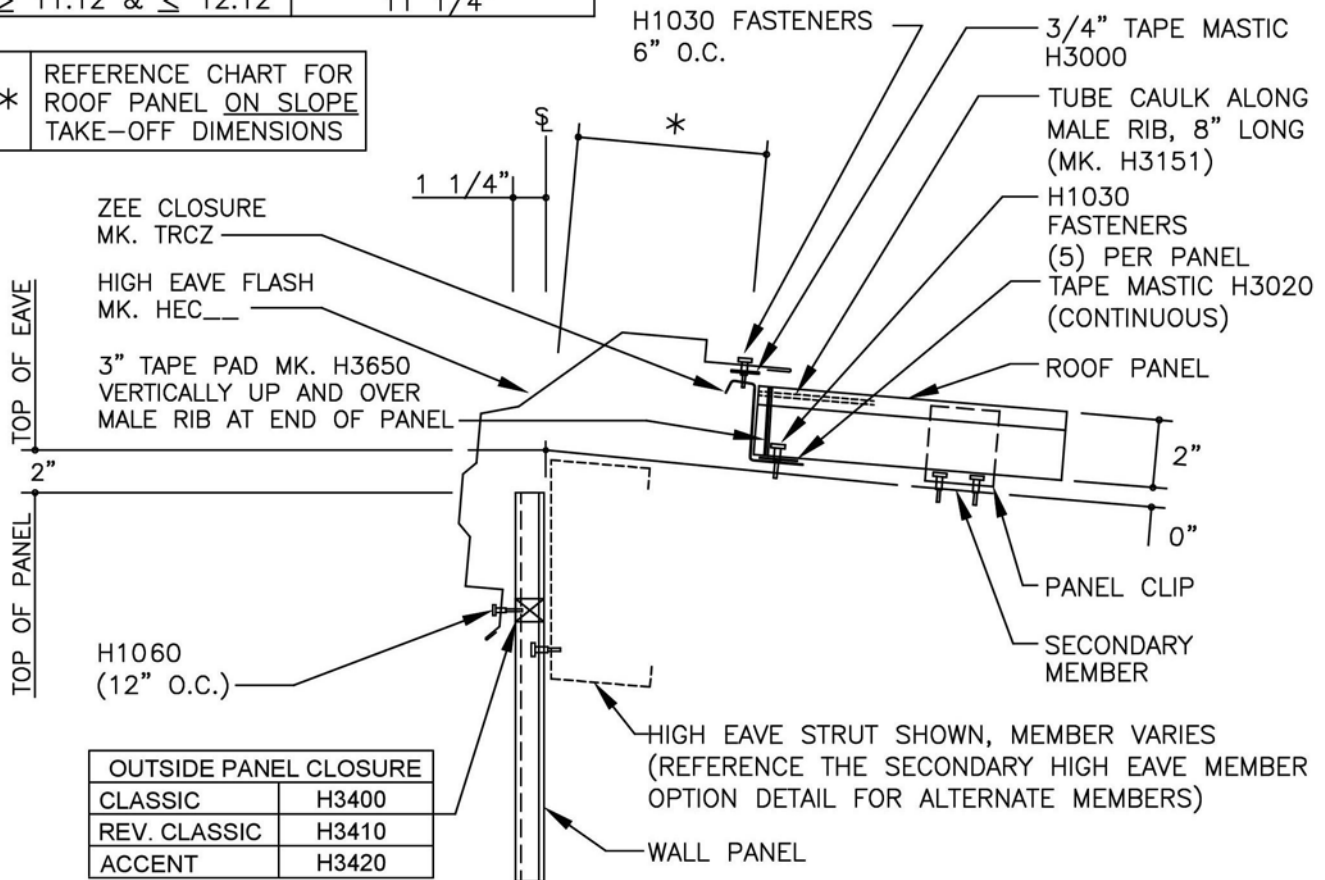


PRODUCT & ENGINEERING MANUAL

EH3406 – HIGH EAVE (SCULPTURED TRIM) – STANDARD WALL PANEL WITH UTILITY CLIP

ROOF SLOPE	ON SLOPE TAKE-OFF
≤ 3:12	7 1/8"
≥ 4:12 & ≤ 6:12	8 3/8"
≥ 7:12 & ≤ 8:12	9 7/8"
≥ 9:12 & ≤ 10:12	10 1/2"
≥ 11:12 & ≤ 12:12	11 1/4"

* REFERENCE CHART FOR ROOF PANEL ON SLOPE TAKE-OFF DIMENSIONS



OUTSIDE PANEL CLOSURE	
CLASSIC	H3400
REV. CLASSIC	H3410
ACCENT	H3420

SCULPTURED HIGH EAVE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EH3406

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EH3406.DWG

11.7.20



PRODUCT & ENGINEERING MANUAL

EI3010 – HIGH EAVE (PARAPET)

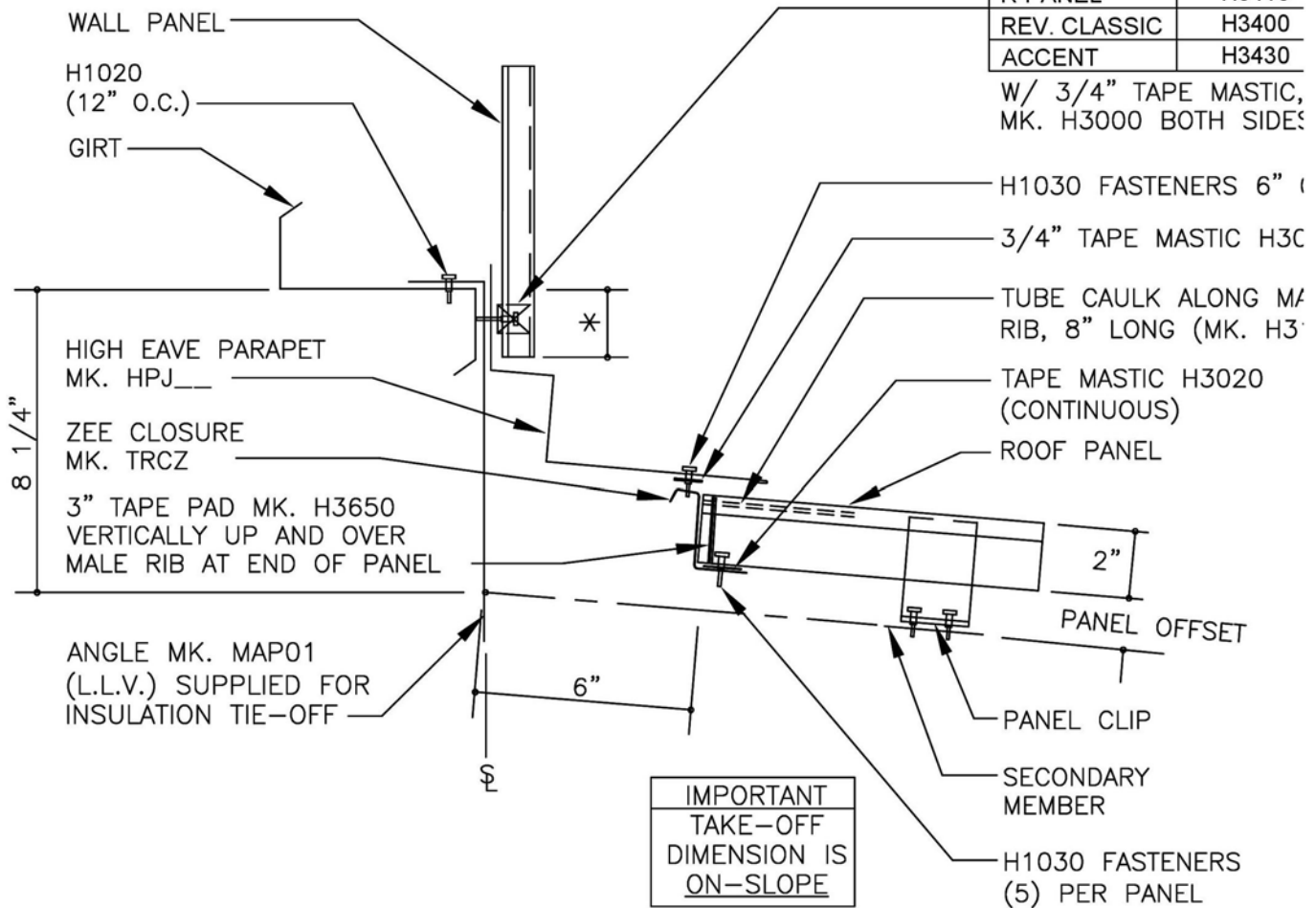
ERECTOR NOTES:

H1020 SCREWS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE HIGH EAVE.

*	3" AT TALL CLIPS
	4" AT SHORT CLIPS

INSIDE PANEL CLOSURE	
R-PANEL	H3410
REV. CLASSIC	H3400
ACCENT	H3430

W/ 3/4" TAPE MASTIC, MK. H3000 BOTH SIDES



HIGH EAVE PARAPET DETAIL

VR16-II ROOF

SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EI3010

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EI3010.DWG

11.7.21

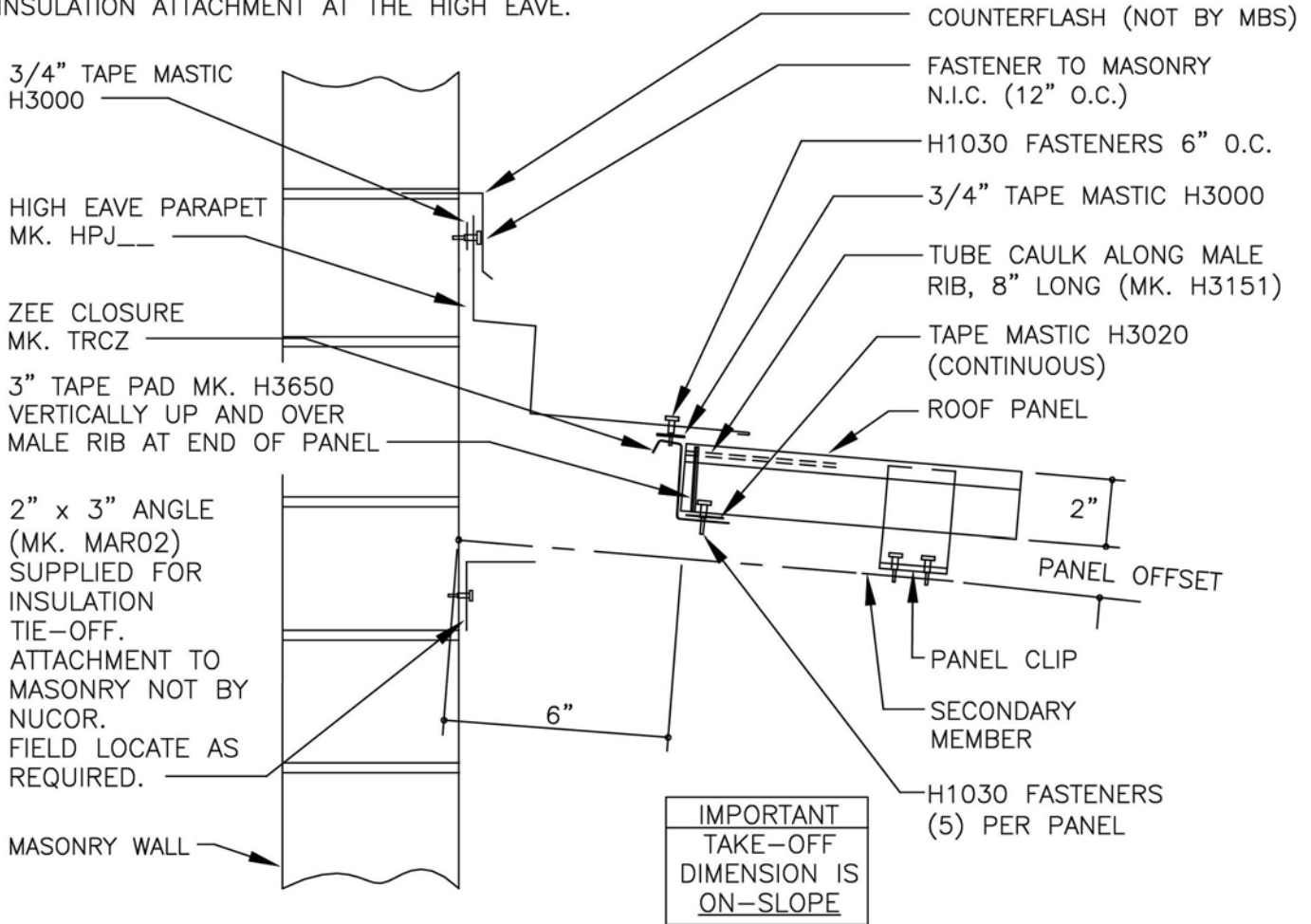


PRODUCT & ENGINEERING MANUAL

EI3030 – HIGH EAVE (PARAPET) @ MASONRY OR CONCRETE

ERECTOR NOTES:

H1020 SCREWS & H2200 INSULATION WASHERS
HAVE BEEN SUPPLIED AT 12" O.C. FOR
INSULATION ATTACHMENT AT THE HIGH EAVE.



HIGH EAVE PARAPET DETAIL

VR16-II ROOF AT MASONRY WALL

EI3030

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

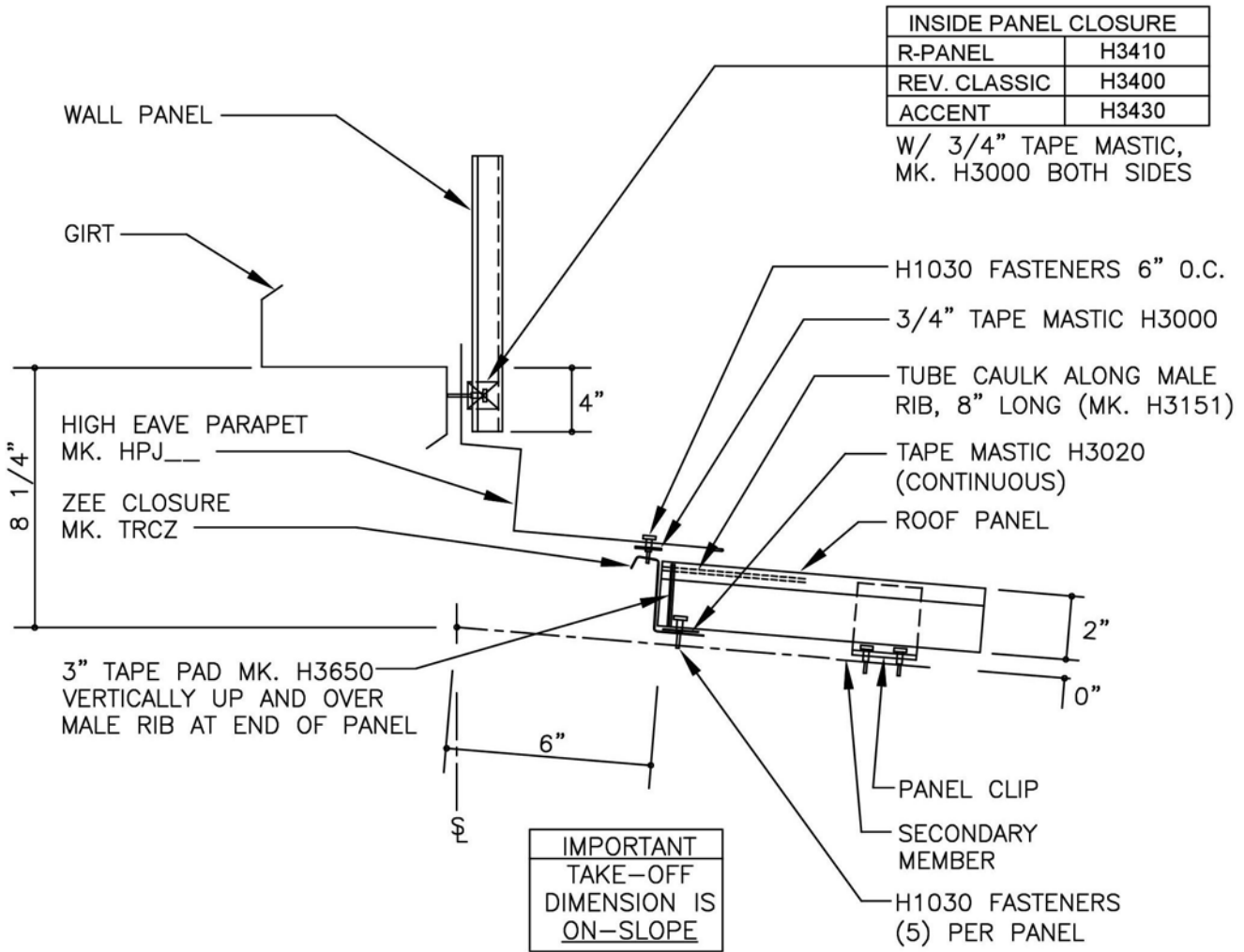
DETAIL NAME IF APPLICABLE
EI3030.DWG

11.7.22



PRODUCT & ENGINEERING MANUAL

EI3410 – HIGH EAVE (PARAPET) WALL PANEL ABOVE WITH UTILITY CLIP



HIGH EAVE PARAPET DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
 SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EI3410

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EI3410.DWG

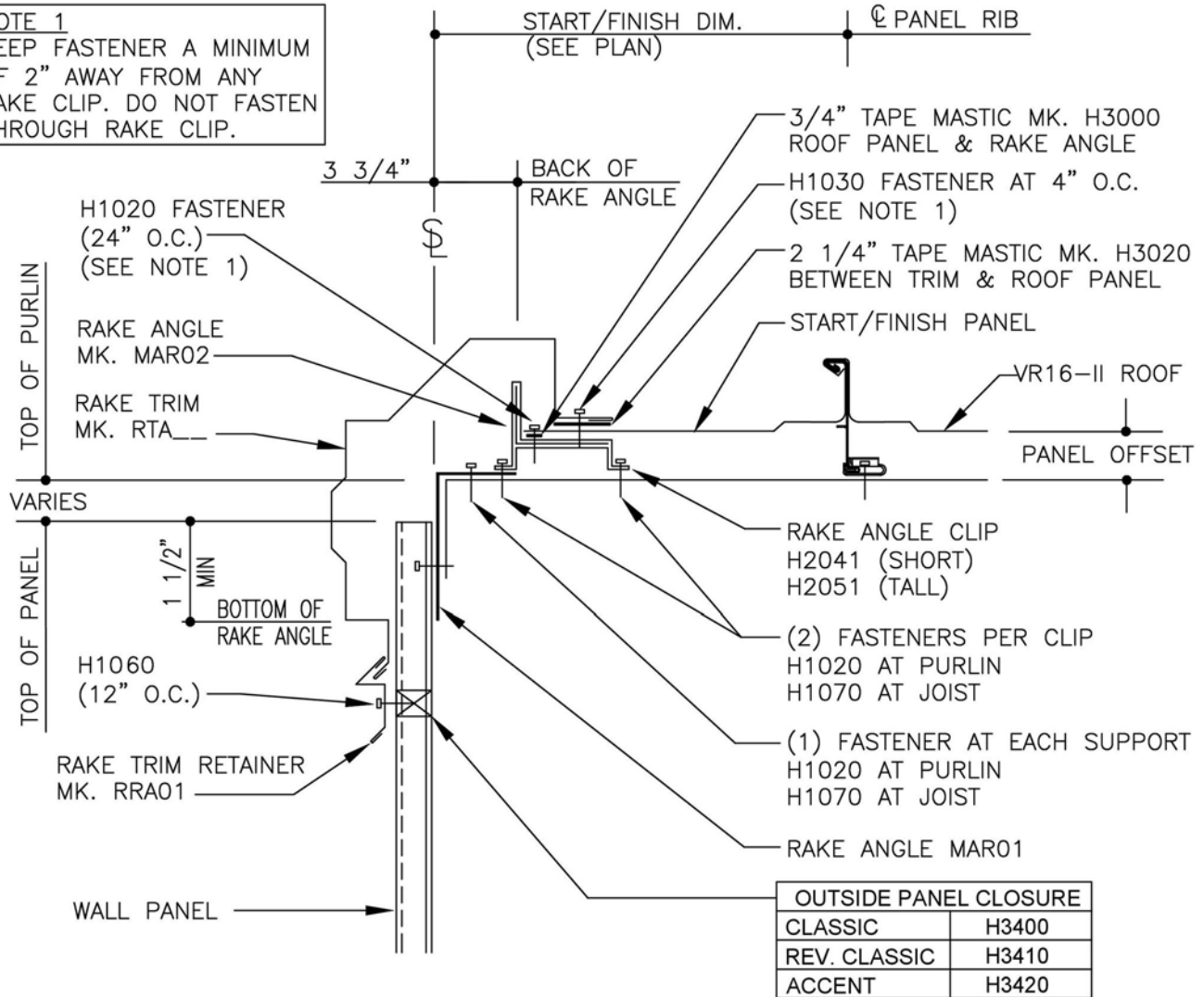
11.7.23



PRODUCT & ENGINEERING MANUAL

RAKE DETAILS EE3010 – RAKE (SCULPTURED)

NOTE 1
KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY RAKE CLIP. DO NOT FASTEN THROUGH RAKE CLIP.



SCULPTURED RAKE DETAIL

VR16-II ROOF

SEE WALL SHEETING ERECTION NOTES
FOR WALL PANEL FASTENER LOCATIONS

EE3010

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

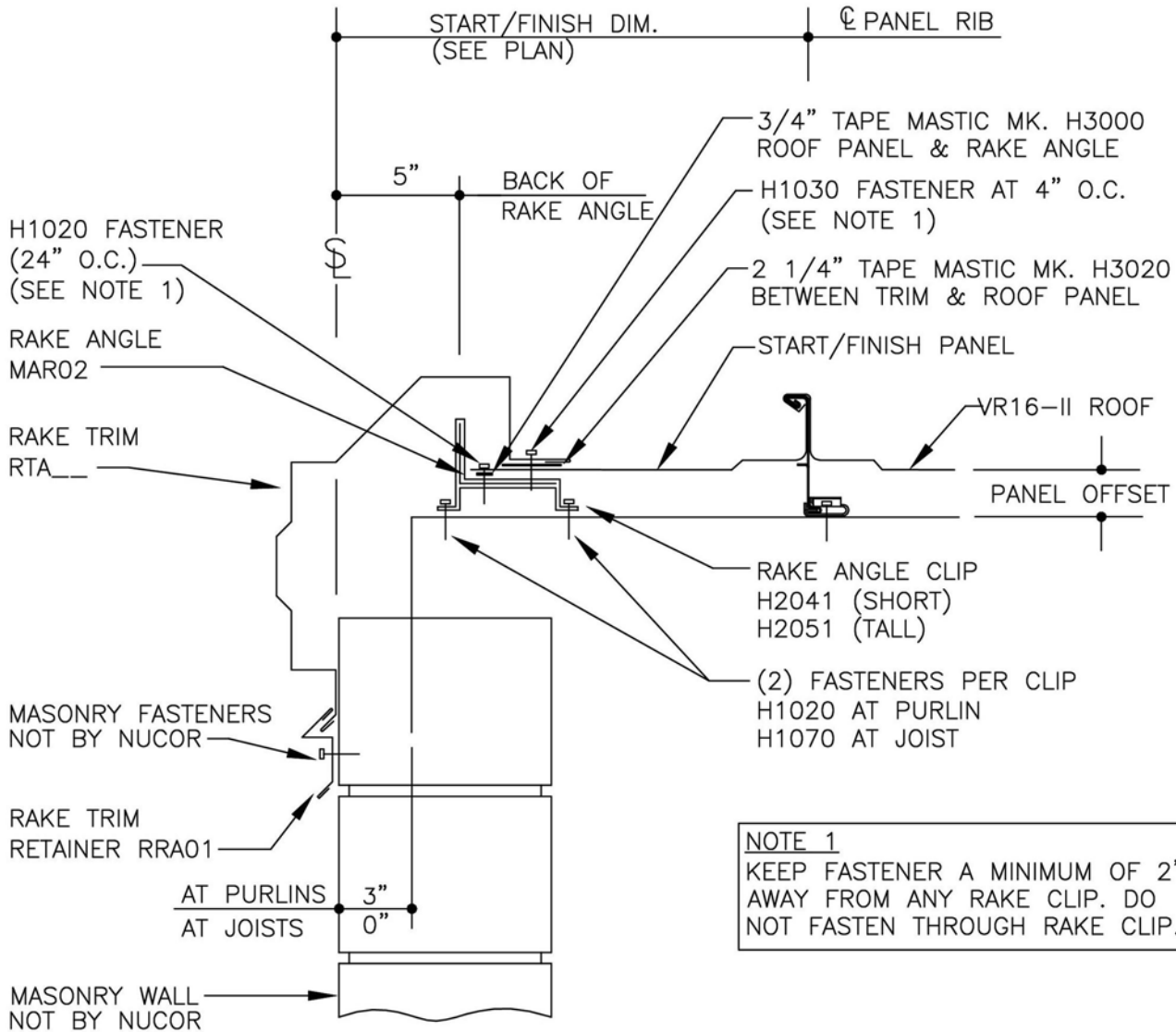
DETAIL NAME IF APPLICABLE
EE3010.DWG

11.7.24



PRODUCT & ENGINEERING MANUAL

EE3030 – RAKE (SCULPTURED) @ MASONRY OR CONCRETE



SCULPTURED RAKE DETAIL

VR16-II ROOF AT MASONRY WALL

EE3030

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EE3030.DWG

11.7.25



PRODUCT & ENGINEERING MANUAL

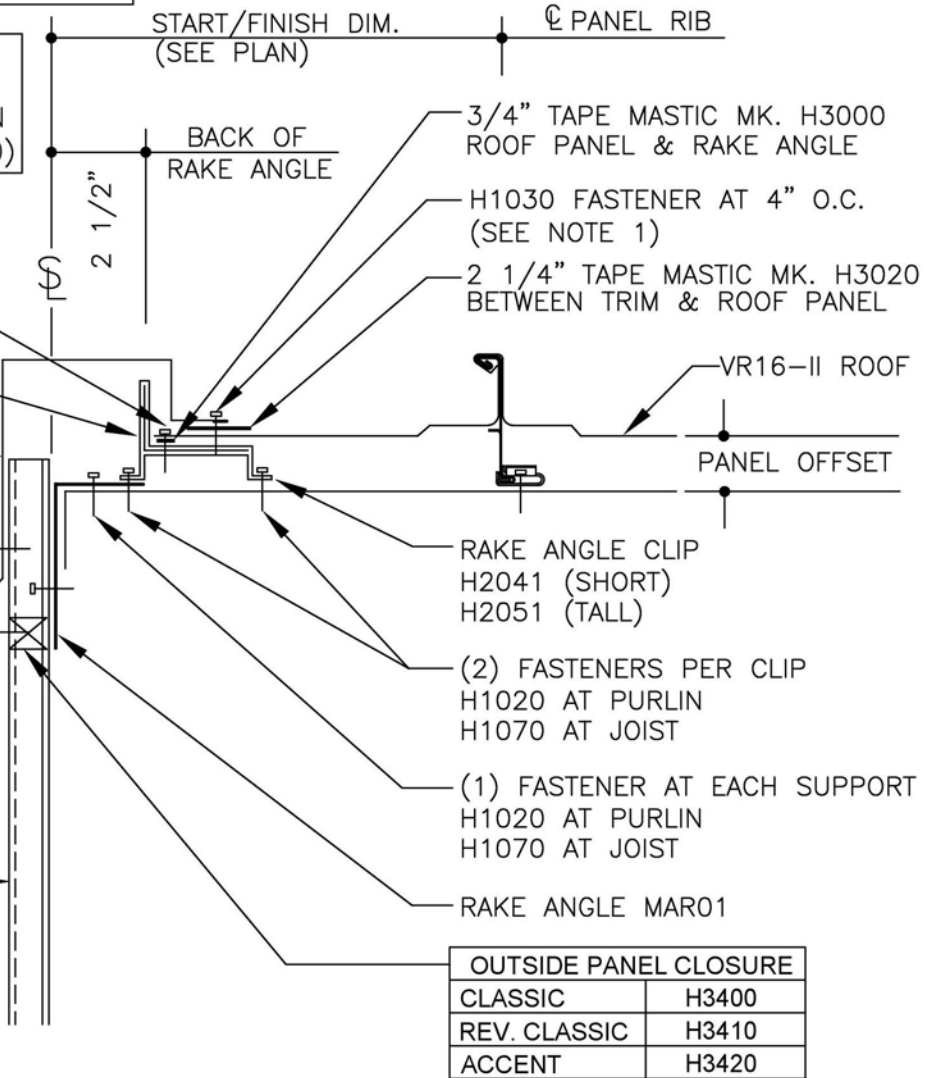
EE3110 – RAKE (SIMPLE) – STANDARD WALL PANEL

FIELD MITER WALL PANELS AS REQUIRED

TRIM LAP NOTE:
 CAULK ADJOINING SURFACES (H3152), LAP 1" AND FASTEN WITH (5) POP RIVETS (H1100)

H1020 FASTENER (24" O.C.) (SEE NOTE 1)
 RAKE ANGLE MK. MAR02
 RAKE TRIM MK. RTB01
 TOP OF EAVE 2" TOP OF PANEL
 H1060 (12" O.C.) (REQUIRED ONLY IF RAKE TRIM RETAINER IS NOT INCLUDED)
 RAKE TRIM RETAINER MK. RRA01
 INCLUDED
 NOT INCLUDED WITH H1060 12" O.C.
 WALL PANEL

NOTE 1
 KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY RAKE CLIP. DO NOT FASTEN THROUGH RAKE CLIP.



SIMPLE RAKE DETAIL

VR16-II ROOF
 SEE WALL SHEETING ERECTION NOTES
 FOR WALL PANEL FASTENER LOCATIONS

EE3110

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EE3110.DWG

11.7.26

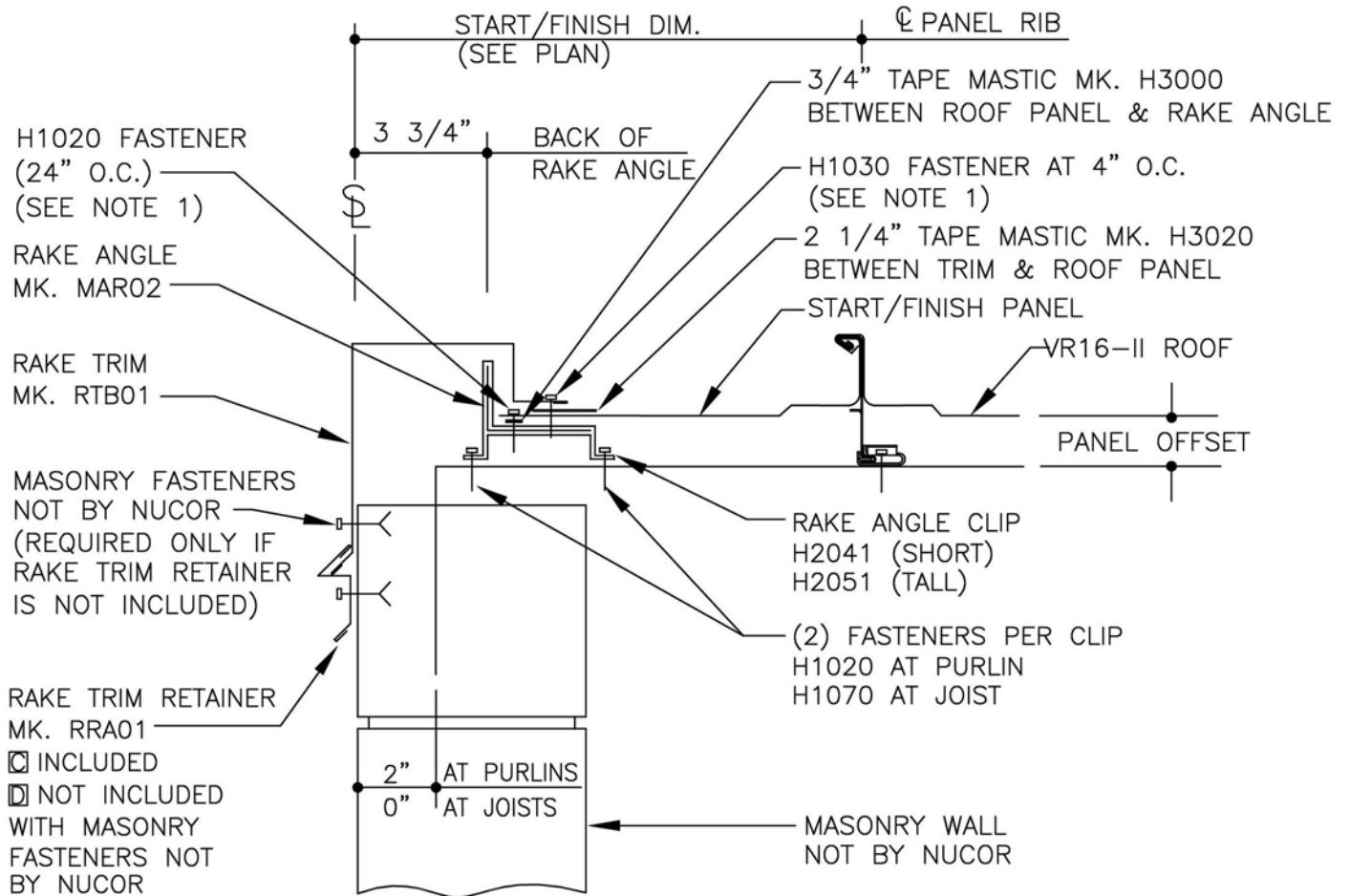


PRODUCT & ENGINEERING MANUAL

EE3130 – RAKE (SIMPLE) – MASONRY WALL

TRIM LAP NOTE:
 CAULK ADJOINING SURFACES
 (H3152), LAP 1" AND FASTEN
 WITH (5) POP RIVETS (H1100)

NOTE 1
 KEEP FASTENER A MINIMUM OF 2"
 AWAY FROM ANY RAKE CLIP. DO
 NOT FASTEN THROUGH RAKE CLIP.



SIMPLE RAKE DETAIL

VR16-II ROOF AT MASONRY WALL

EE3130

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

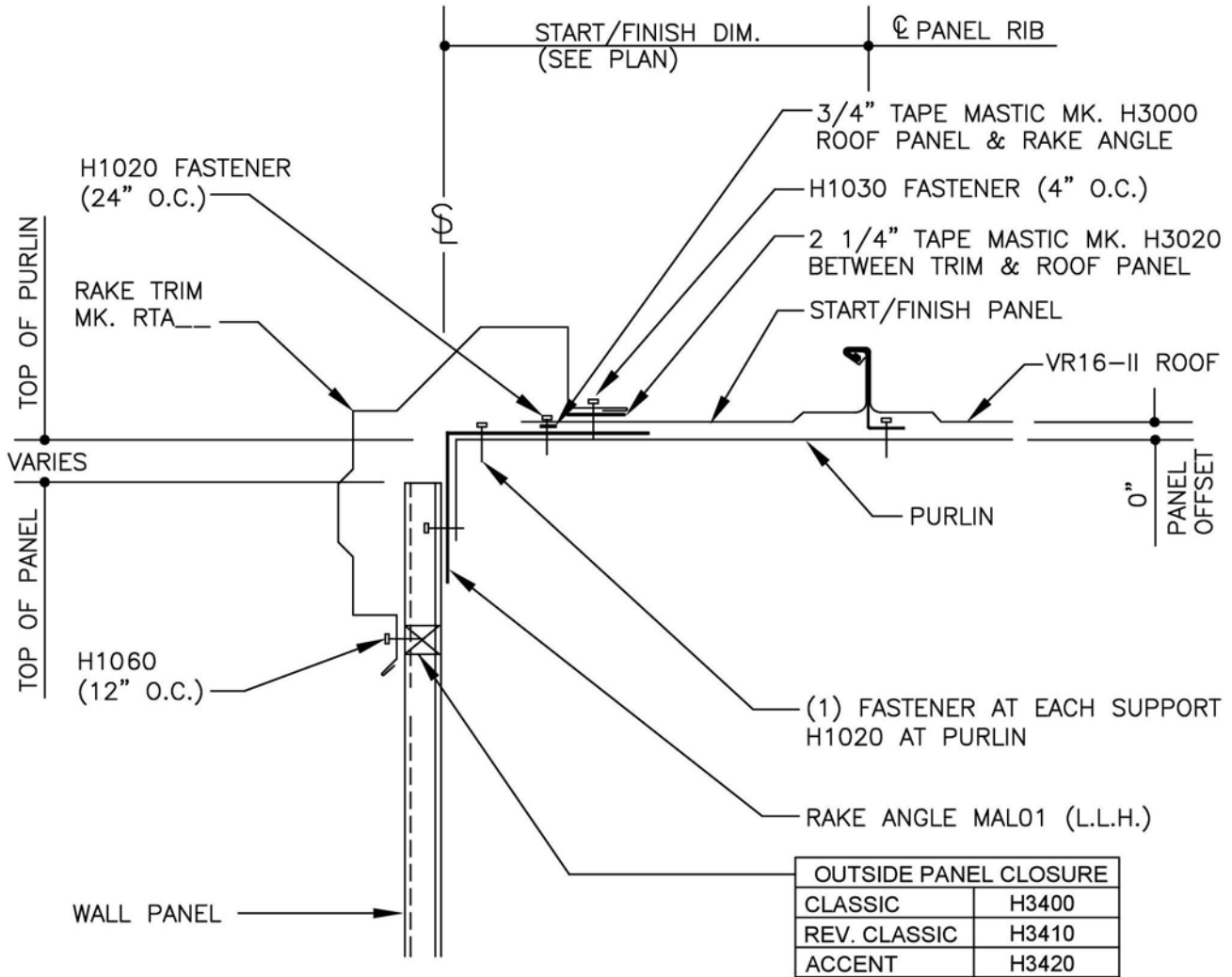
DETAIL NAME IF APPLICABLE
EE3130.DWG

11.7.27



PRODUCT & ENGINEERING MANUAL

EE3410 – RAKE (SCULPTURED) WITH UTILITY CLIP



SCULPTURED RAKE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
 SEE WALL SHEETING ERECTION NOTES
 FOR WALL PANEL FASTENER LOCATIONS

EE3410

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

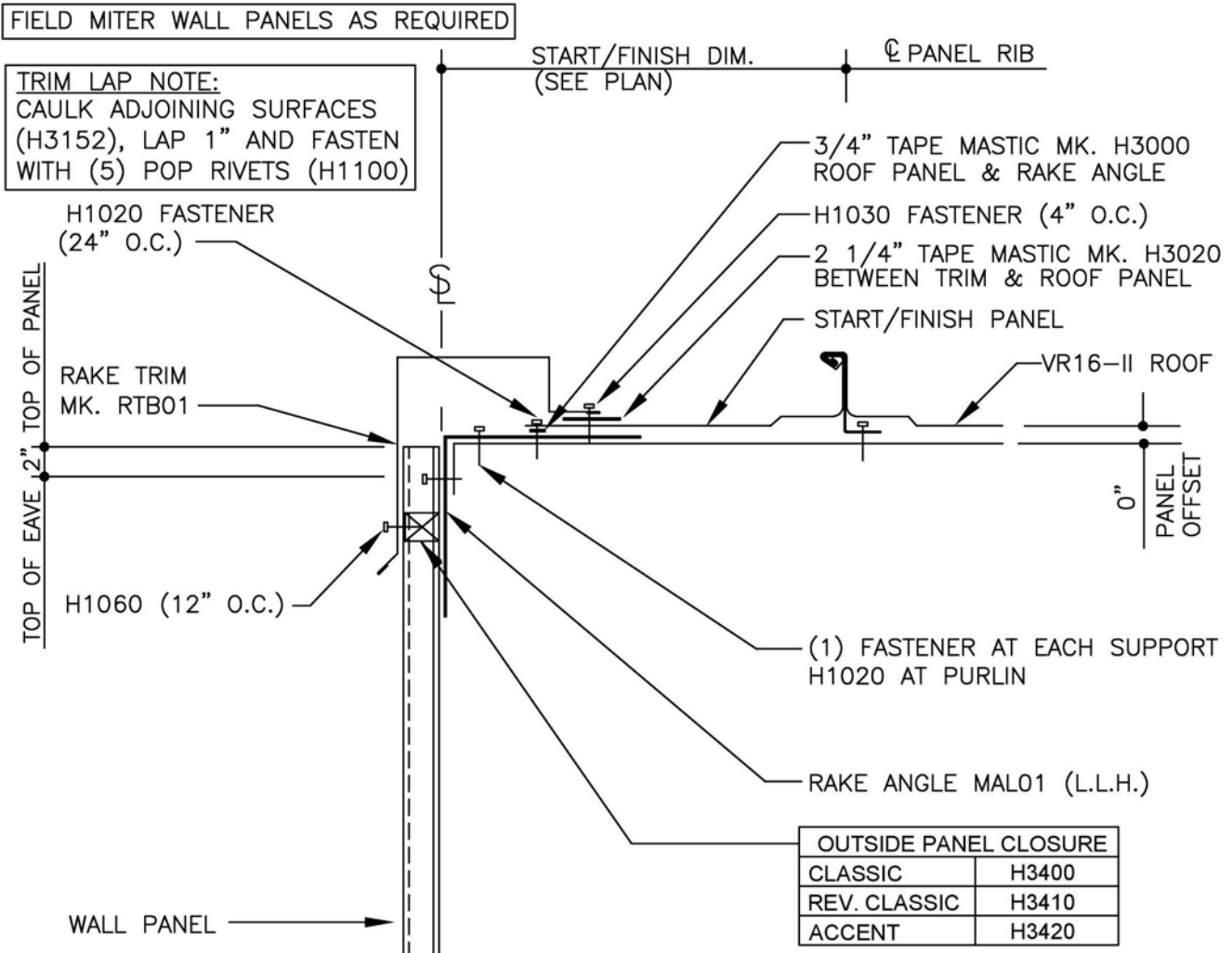
DETAIL NAME IF APPLICABLE
EE3410.DWG

11.7.28



PRODUCT & ENGINEERING MANUAL

EE3510 – RAKE (SIMPLE) WITH UTILITY CLIP



SIMPLE RAKE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SEE WALL SHEETING ERECTION NOTES
FOR WALL PANEL FASTENER LOCATIONS

EE3510

WALL PANEL CLOSURES SHOWN HERE ARE OPTIONAL

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EE3510.DWG

11.7.29



PRODUCT & ENGINEERING MANUAL

EF3010 – RAKE (PARAPET)

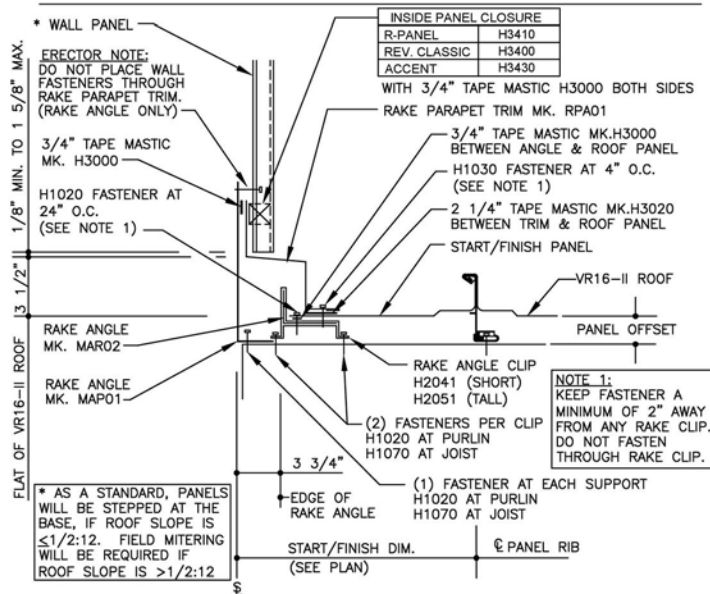
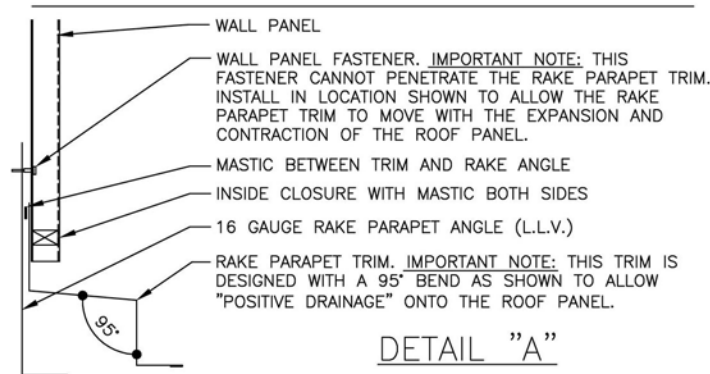
NOTES:

ALWAYS BEGIN THE RAKE PARAPET TRIM INSTALLATION STARTING AT THE LOW EAVE AND WORK TOWARD THE HIGH EAVE OR RIDGE.

THE RAKE PARAPET TRIM IS DESIGNED TO HAVE "POSITIVE DRAINAGE" ONTO THE ROOF. THIS IS TO HELP ALLEVIATE THE POSSIBILITY OF WATER PONDING ON THE TRIM. SEE DETAIL "A" BELOW.

FASTEN THE RAKE PARAPET TRIM TO THE ROOF PANEL AT 4" ON CENTER, MAKING SURE THAT NO FASTENERS HIT ANY OF THE RAKE CLIP LOCATIONS. KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY RAKE CLIP.

REFER TO THE VR16-II ERECTION MANUAL FOR ADDITIONAL TRIM LAP INFORMATION AND DETAILS.



RAKE PARAPET DETAIL

VR16-II ROOF
SEE WALL SHEETING ERECTION NOTES
FOR WALL PANEL FASTENER LOCATIONS

EF3010

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EF3010.DWG

11.7.30



PRODUCT & ENGINEERING MANUAL

EF3030 – RAKE (PARAPET) @ MASONRY OR CONCRETE

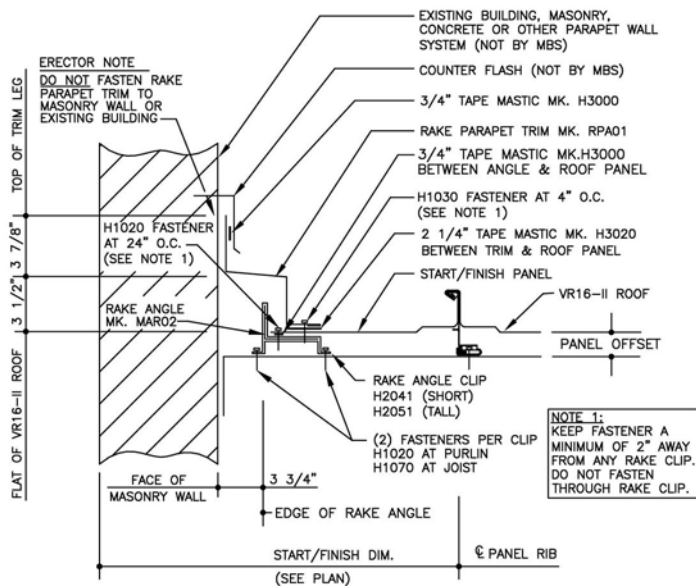
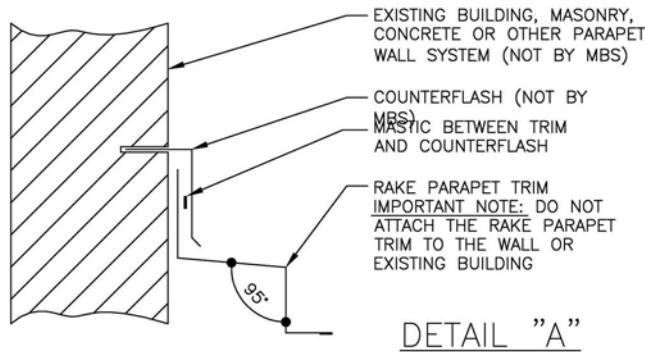
NOTES:

ALWAYS BEGIN THE RAKE PARAPET TRIM INSTALLATION STARTING AT THE LOW EAVE AND WORK TOWARD THE HIGH EAVE OR RIDGE.

THE RAKE PARAPET TRIM IS DESIGNED TO HAVE "POSITIVE DRAINAGE" ONTO THE ROOF. THIS IS TO HELP ALLEVIATE THE POSSIBILITY OF WATER PONDING ON THE TRIM. SEE DETAIL "A" BELOW.

FASTEN THE RAKE PARAPET TRIM TO THE ROOF PANEL AT 4" ON CENTER, MAKING SURE THAT NO FASTENERS HIT ANY OF THE RAKE CLIP LOCATIONS. KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY RAKE CLIP. DO NOT ATTACH THE TRIM TO THE WALL.

REFER TO THE VR16-II ERECTION MANUAL FOR ADDITIONAL TRIM LAP INFORMATION AND DETAILS.



RAKE PARAPET DETAIL

VR16-II ROOF AT MASONRY WALL OR EXISTING BUILDING

EF3030

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
 EF3030.DWG

11.7.31



PRODUCT & ENGINEERING MANUAL

EF3310 – RAKE (PARAPET) WALL PANEL ABOVE WITH UTILITY CLIP

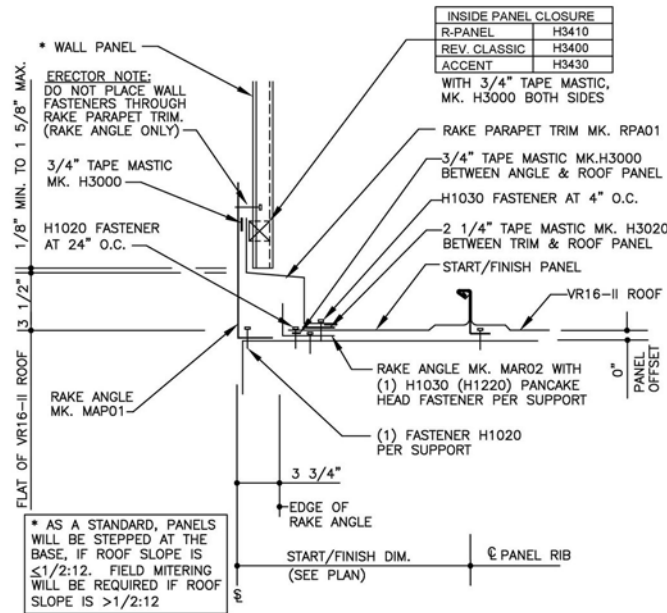
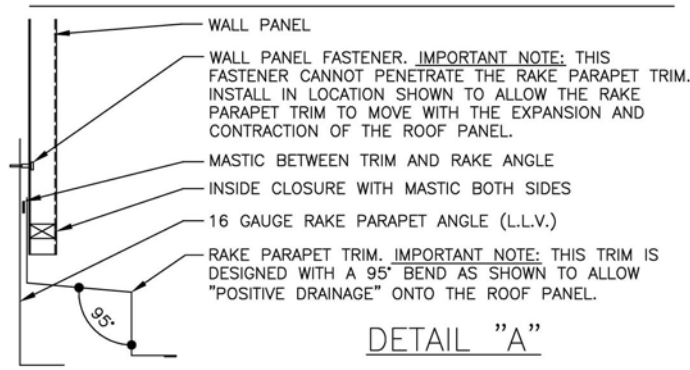
NOTES:

ALWAYS BEGIN THE RAKE PARAPET TRIM INSTALLATION STARTING AT THE LOW EAVE AND WORK TOWARD THE HIGH EAVE OR RIDGE.

THE RAKE PARAPET TRIM IS DESIGNED TO HAVE "POSITIVE DRAINAGE" ONTO THE ROOF. THIS IS TO HELP ALLEVIATE THE POSSIBILITY OF WATER PONDING ON THE TRIM. SEE DETAIL "A" BELOW.

FASTEN THE RAKE PARAPET TRIM TO THE ROOF PANEL AT 4" ON CENTER.

REFER TO THE VR16-II ERECTION MANUAL FOR ADDITIONAL TRIM LAP INFORMATION AND DETAILS.



RAKE PARAPET DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION
SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

EF3310

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE

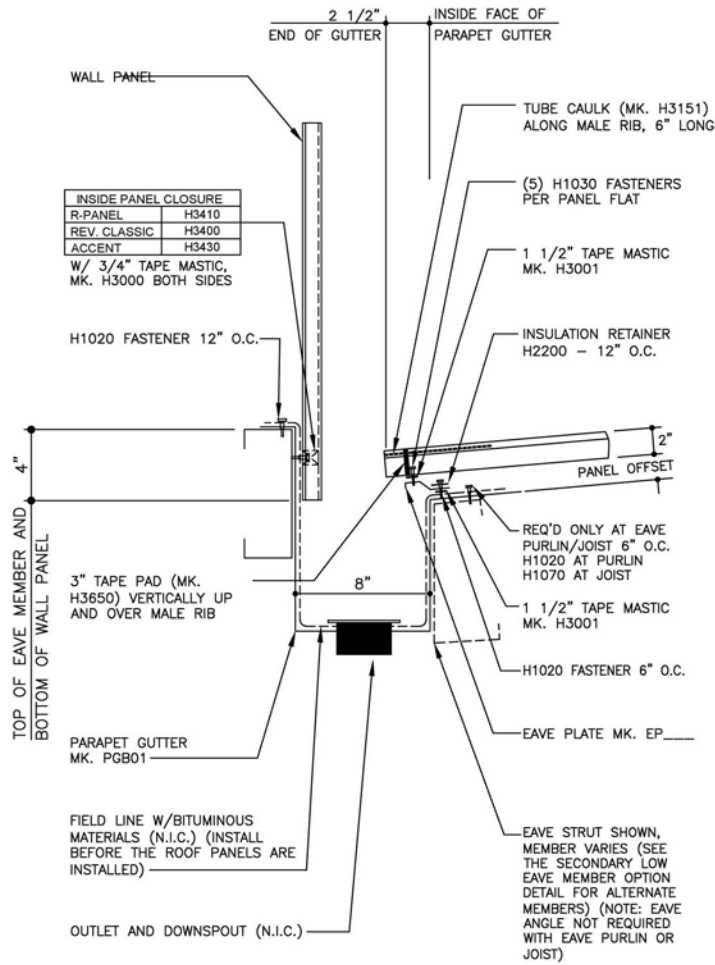
EF3310.DWG

11.7.32



PRODUCT & ENGINEERING MANUAL

PARAPET GUTTER DETAILS EK3020 – PARAPET GUTTER – EAVE STRUT



ERECTOR NOTE:

VALLEY AND PARAPET GUTTERS ARE DESIGNED TO FUNCTION AS FREE-FLOWING GUTTER SYSTEMS. THEY MUST BE DESIGNED WITH ADEQUATE DRAINAGE AND KEPT FREE OF DEBRIS AND OTHER MATERIALS THAT MAY RESTRICT WATER FLOW. NUCOR RECOMMENDS THE USE OF HEAT TAPE TO REDUCE THE LIKELIHOOD OF ICE AND SNOW BUILD UP IN THE GUTTER.

PARAPET GUTTER DETAIL

VR16-II ROOF
SEE WALL SHEETING ERECTION NOTES FOR WALL FASTENER LOCATIONS

EK3020

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

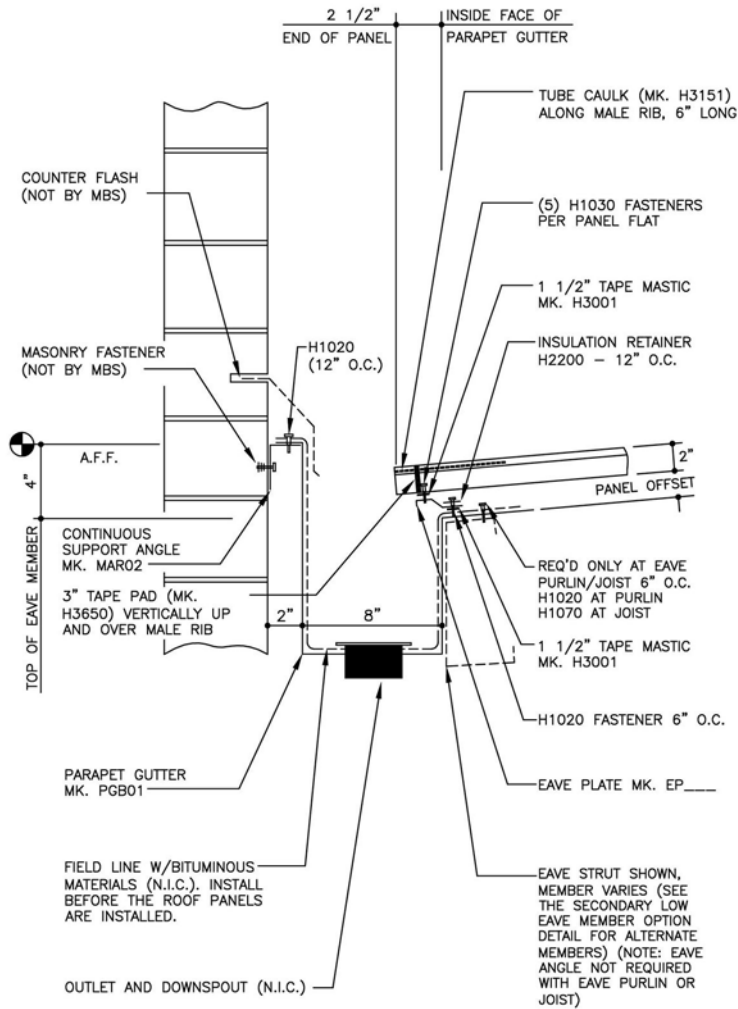
DETAIL NAME IF APPLICABLE
EK3020.DWG

11.7.33



PRODUCT & ENGINEERING MANUAL

EK3040 – PARAPET GUTTER @ MASONRY OR CONCRETE – EAVE STRUT



ERECTOR NOTE:

VALLEY AND PARAPET GUTTERS ARE DESIGNED TO FUNCTION AS FREE-FLOWING GUTTER SYSTEMS. THEY MUST BE DESIGNED WITH ADEQUATE DRAINAGE AND KEPT FREE OF DEBRIS AND OTHER MATERIALS THAT MAY RESTRICT WATER FLOW. NUCOR RECOMMENDS THE USE OF HEAT TAPE TO REDUCE THE LIKELIHOOD OF ICE AND SNOW BUILD UP IN THE GUTTER.

PARAPET GUTTER DETAIL

VR16-II ROOF

EK3040

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EK3040.DWG

11.7.34



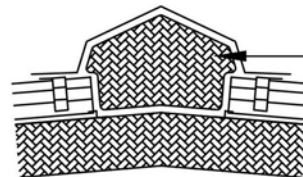
PRODUCT & ENGINEERING MANUAL

RIDGE DETAILS

EG3050 – RIDGE CONDITION WITHOUT INSULATION PAN

ERECTOR NOTE:

H1020 FASTENERS AT PURLINS/H1070 FASTENERS AT JOISTS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE RIDGE.



NOTE: FILL RIDGE VOID WITH INSULATION

RIDGE CAP OPTIONS	
ROOF SLOPE	MARK NUMBER
≤ 2:12	RGC__
> 2:12 & ≤ 4:12	RGE__

3/4" TAPE MASTIC H3000

3" TAPE PAD MK. H3650 VERTICALLY UP AND OVER MALE RIB AT END OF PANEL

TAPE MASTIC H3020 (CONTINUOUS)

PANEL CLIP
ROOF PANEL

CL
SYMMETRICAL ABOUT

8 1/4"

H1030 FASTENER 6" O.C.

TUBE CAULK ALC MALE RIB, 8" LC (MK. H3151)

H1030 FASTENER (5) PER PANEL

ZEE CLOSURE MK. TRCZ

2"

PANEL OFFSET

SECONDARY MEMBER

PANEL CLIP FASTENERS

IMPORTANT
TAKE-OFF
DIMENSION IS
ON-SLOPE

RIDGE DETAIL

EG3050

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EG3050.DWG

11.7.35



PRODUCT & ENGINEERING MANUAL

EG3010 – RIDGE CONDITION WITH INSULATION PAN

ERECTOR NOTE:

H1020 SCREWS & H2200 INSULATION WASHERS HAVE BEEN SUPPLIED AT 12" O.C. FOR INSULATION ATTACHMENT AT THE RIDGE.



NOTE: FILL RIDGE (VOID) WITH INSULATION

RIDGE CAP OPTIONS	
ROOF SLOPE	MARK NUMBER
≤ 2:12	RGC__
> 2:12 & ≤ 4:12	RGE__

3/4" TAPE MASTIC H3000

3" TAPE PAD MK. H3650 VERTICALLY UP AND OVER MALE RIB AT END OF PANEL

TAPE MASTIC H3020 (CONTINUOUS)

PANEL CLIP
ROOF PANEL

CL
SYMMETRICAL ABOUT

8 1/4"

H1030 FASTENER 6" O.C.

TUBE CAULK ALC MALE RIB, 8" LC (MK. H3151)

H1030 FASTENER (5) PER PANEL

ZEE CLOSURE MK. TRCZ

2"

PANEL OFFSET

INSULATION PAN IPA01

PANEL CLIP FASTENERS

PURLIN

IMPORTANT
TAKE-OFF
DIMENSION IS
ON-SLOPE

RIDGE DETAIL

EG3010

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EG3010.DWG

11.7.36

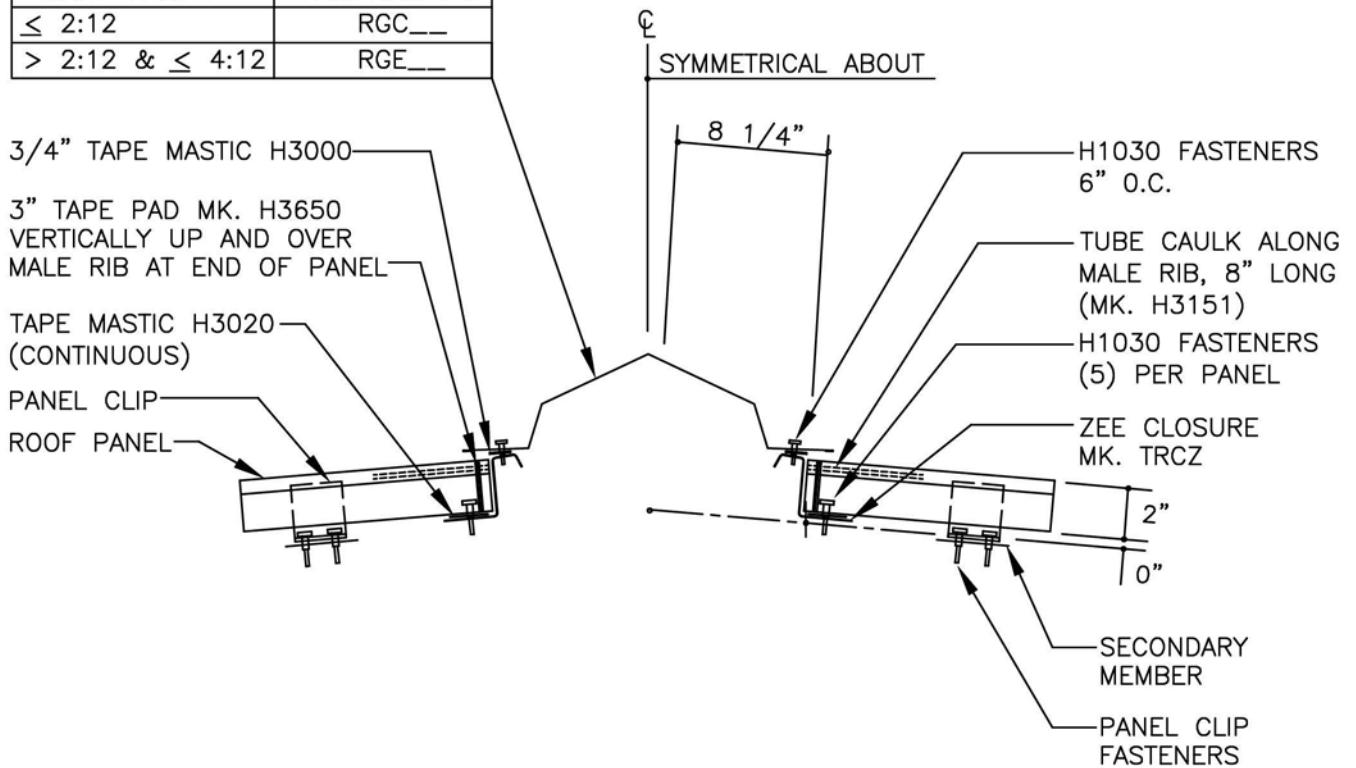


PRODUCT & ENGINEERING MANUAL

EG3450 – RIDGE CONDITION WITHOUT INSULATION PAN – UTILITY CLIP

IMPORTANT TAKE-OFF DIMENSION IS ON-SLOPE

RIDGE CAP OPTIONS	
ROOF SLOPE	MARK NUMBER
≤ 2:12	RGC__
> 2:12 & ≤ 4:12	RGE__



RIDGE DETAIL

VR16-II ROOF WITH UTILITY CLIP, NO INSULATION

EG3450

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

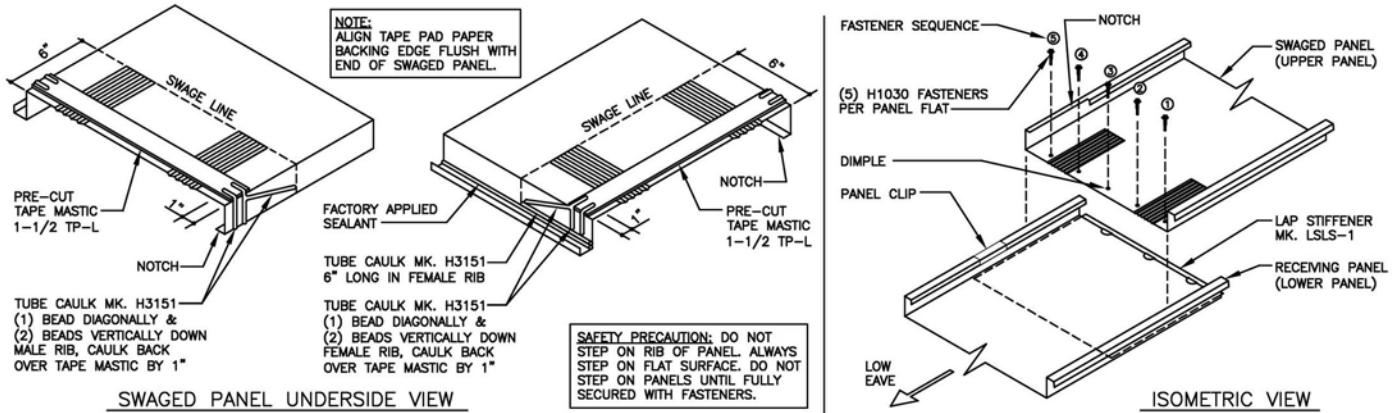
DETAIL NAME IF APPLICABLE
EG3450.DWG

11.7.37



PRODUCT & ENGINEERING MANUAL

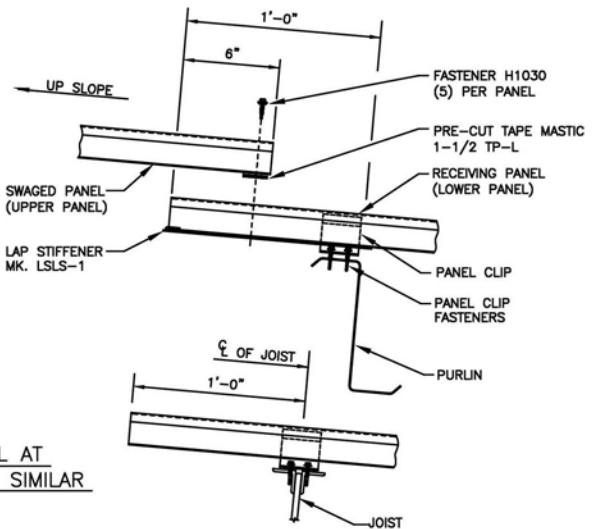
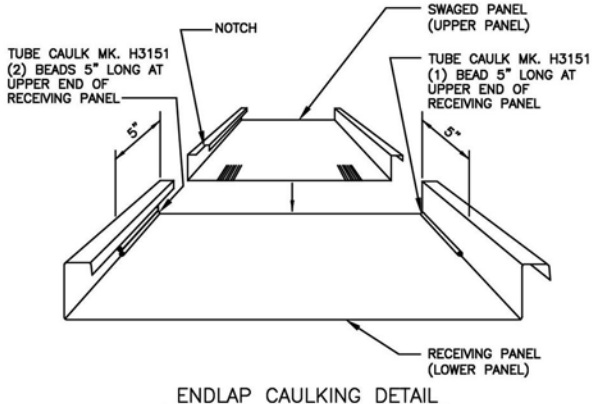
PANEL SPLICE DETAILS EA3021 – PANEL SPLICE



NOTE: ALL AREAS ON ALUMINUM COATED PANELS THAT REQUIRE MASTIC SHOULD BE WIPED CLEAN WITH A MILD ALL PURPOSE DETERGENT CLEANER BEFORE MASTIC APPLICATION.

- 1) WHEN ENDLAPS ARE REQUIRED THE LOWER 6 INCHES OF THE UPPER PANEL ARE SWAGED, WHICH ALLOWS FOR A BETTER LAP ON TO THE LOWER RECEIVING PANEL. THIS LAP WILL OCCUR APPROXIMATELY 12 INCHES UPSLOPE FROM A PURLIN OR JOIST RUN.
- 2) PRIOR TO SETTING THE SWAGED PANEL, INSTALL THE LAP STIFFENER ONTO THE LOWER RECEIVING PANEL AS SHOWN.
- 3) NEXT INSTALL A PIECE OF PRE-CUT TAPE MASTIC ACROSS THE WIDTH OF THE UNDERSIDE OF THE SWAGED PANEL BEGINNING AND ENDING AT THE VERTICAL SEAMS (LEGS). ALSO APPLY TUBE CAULK ON THE MALE AND FEMALE RIBS OF THE SWAGED PANEL AS SHOWN IN DETAIL ABOVE.
- 4) NEXT APPLY TUBE CAULK ALONG BOTH PANEL RIBS OF THE LOWER RECEIVING PANEL AS SHOWN IN THE ENDLAP CAULKING DETAIL.
- 5) INSTALL THE UPPER SWAGED PANEL. BOW PANEL IN THE MIDDLE DURING INSTALLATION TO AVOID SWIPE CAULK FROM THE VERTICAL LEGS OF THE PANEL AT THE ENDLAP.
- 6) NEXT SECURE THE LAP WITH (5) #12-14x 1 1/4" W/WASHERS, (H1030), ROOF FASTENERS IN THE PRE-DIMPLED LOCATIONS.
- 7) HAND SEAM PANEL RIBS TOGETHER AT ENDLAP PRIOR TO MECHANICALLY SEAMING.

NOTE:
PRIOR TO INSTALLING LAP FASTENERS,
PANELS MUST BE HAND SEAMED
TOGETHER AT THE ENDLAP.



VR16-II PANEL ENDLAP

EA3021

- Striated Panels are the only panel option on buildings with end laps. No Pencil Rib panels.

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

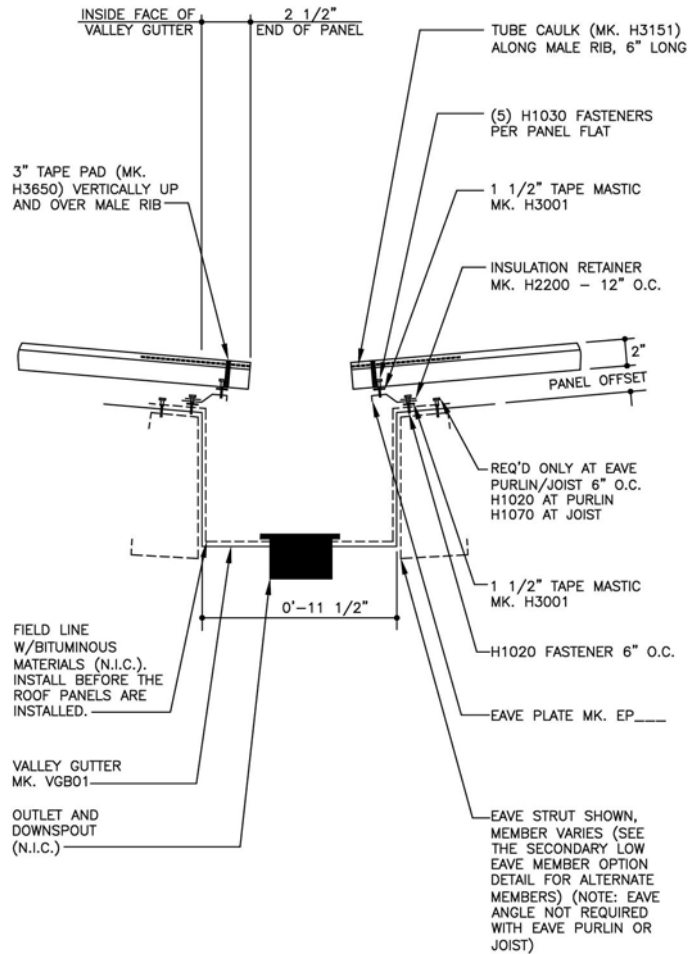
DETAIL NAME IF APPLICABLE
EA3021.DWG

11.7.38



PRODUCT & ENGINEERING MANUAL

VALLEY GUTTER DETAILS EL3020 – VALLEY GUTTER



ERECTOR NOTE:

VALLEY AND PARAPET GUTTERS ARE DESIGNED TO FUNCTION AS FREE-FLOWING GUTTER SYSTEMS. THEY MUST BE DESIGNED WITH ADEQUATE DRAINAGE AND KEPT FREE OF DEBRIS AND OTHER MATERIALS THAT MAY RESTRICT WATER FLOW. NUCOR RECOMMENDS THE USE OF HEAT TAPE TO REDUCE THE LIKELIHOOD OF ICE AND SNOW BUILD UP IN THE GUTTER.

VALLEY GUTTER DETAIL

VR16-II ROOF

EL3020

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE

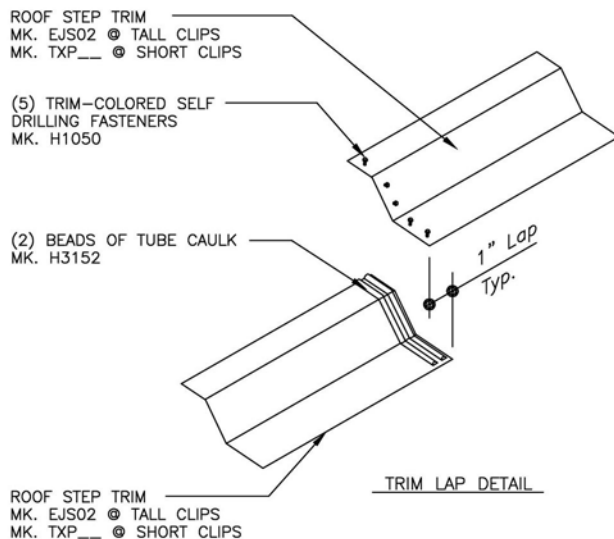
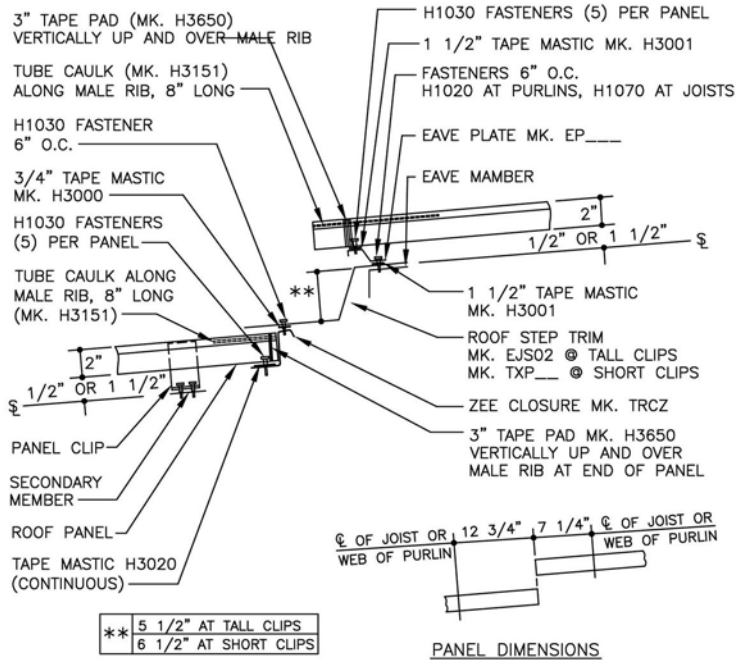
EL3020.DWG

11.7.39



PRODUCT & ENGINEERING MANUAL

EXPANSION JOINT DETAILS EJ3100 – ROOF STEP EXPANSION JOINT



VR16-II ROOF STEP EXPANSION JOINT

EJ3100

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

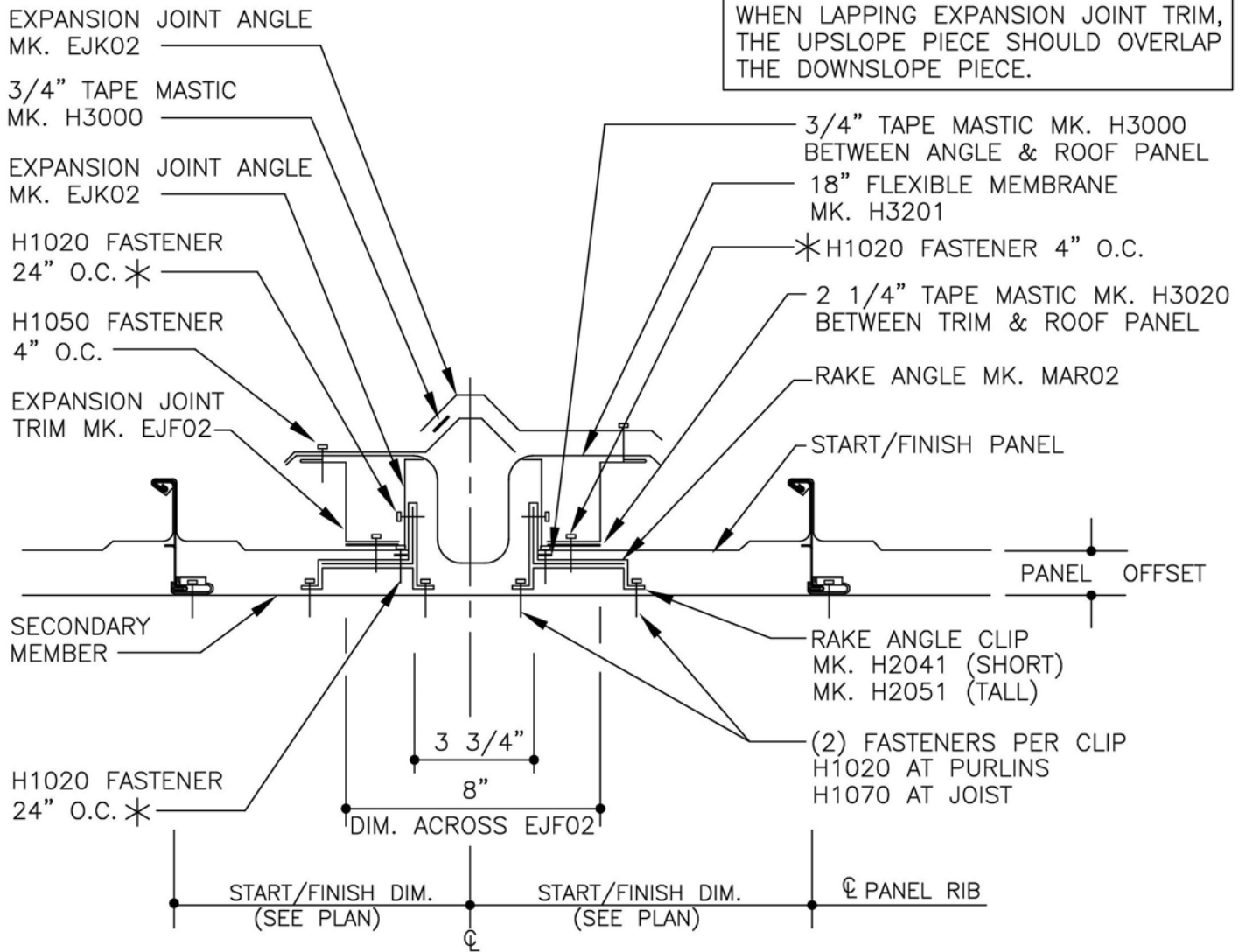
DETAIL NAME IF APPLICABLE
EJ3100.DWG

11.7.40



PRODUCT & ENGINEERING MANUAL

EJ3300 – EXPANSION JOINT



VR16-II EXPANSION JOINT

EXPANSION JOINT AT NONSTRUCTURAL EXPANSION
 * KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY
 RAKE CLIP. DO NOT FASTEN THROUGH RAKE CLIP.

EJ3300

LAST REVISION
 DATE: 09/09/21
 BY: SLF CHK: KMC

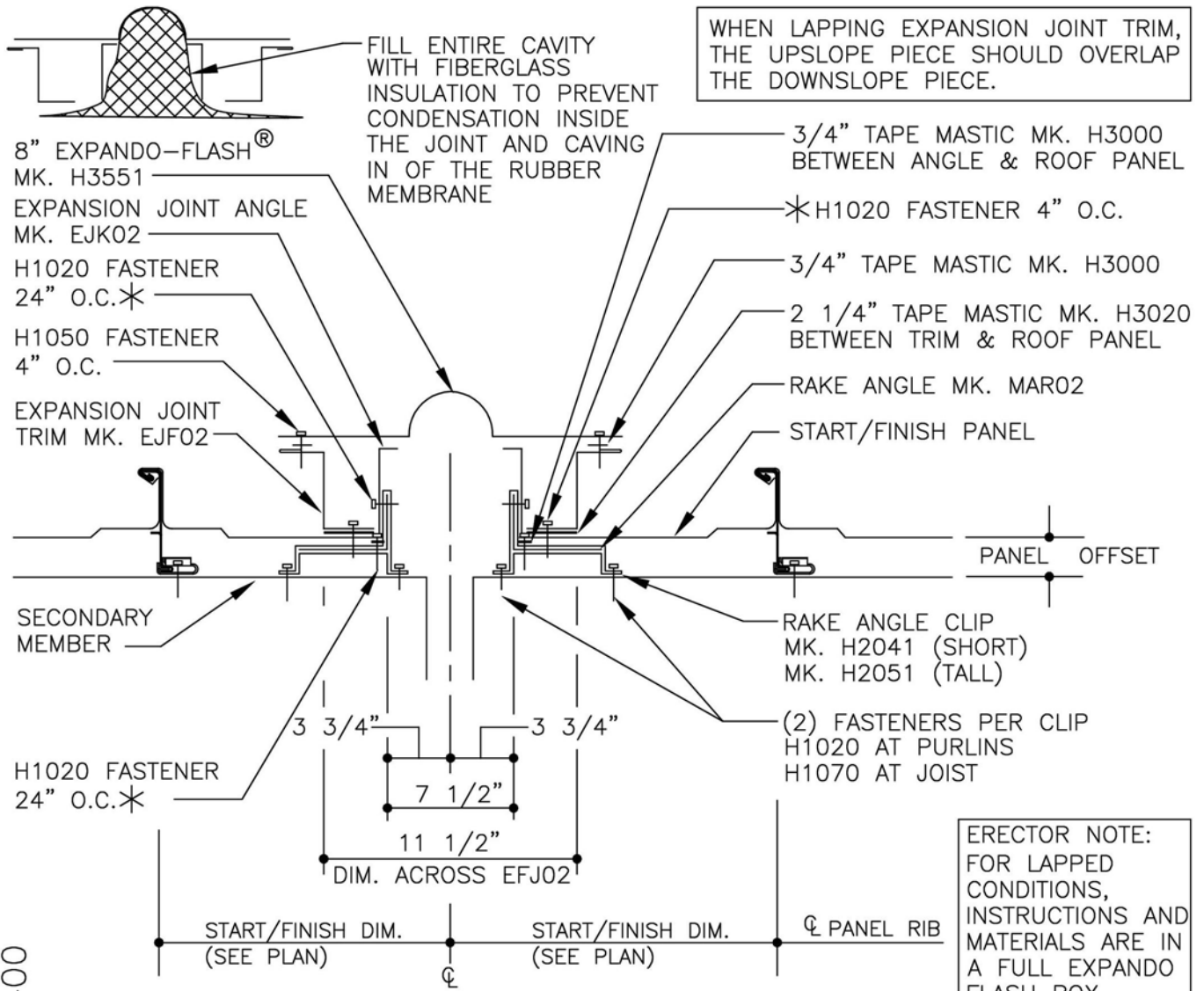
DETAIL NAME IF APPLICABLE
EJ3300.DWG

11.7.41



PRODUCT & ENGINEERING MANUAL

EJ3400 – EXPANSION JOINT (STRUCTURAL)



EJ3400

VR16-II EXPANSION JOINT

EXPANSION JOINT AT STRUCTURAL EXPANSION

* KEEP FASTENER A MINIMUM OF 2" AWAY FROM ANY RAKE CLIP. DO NOT FASTEN THROUGH RAKE CLIP.

EJ3400

LAST REVISION
DATE: 09/09/21
BY: SLF CHK: KMC

DETAIL NAME IF APPLICABLE
EJ3400.DWG

11.7.42

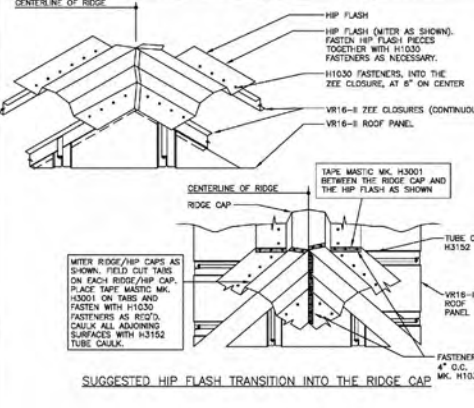
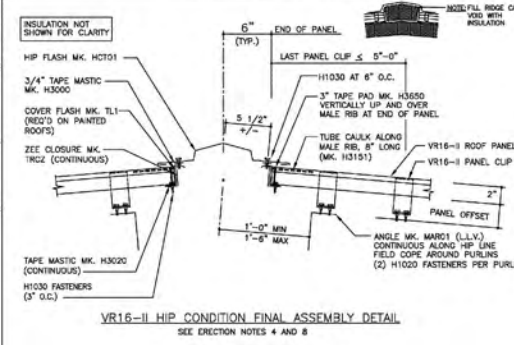
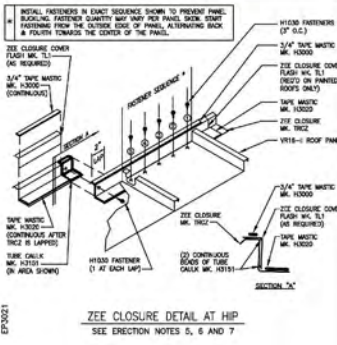
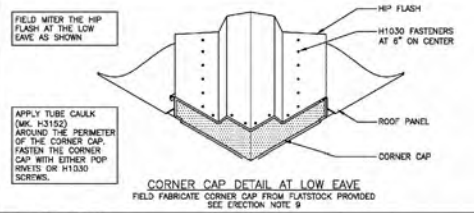
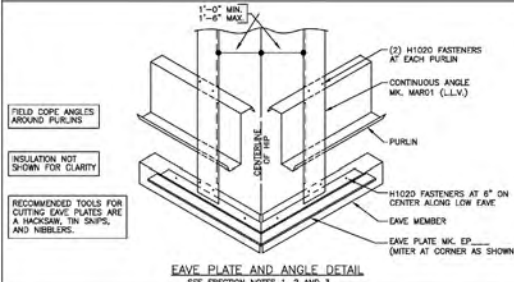
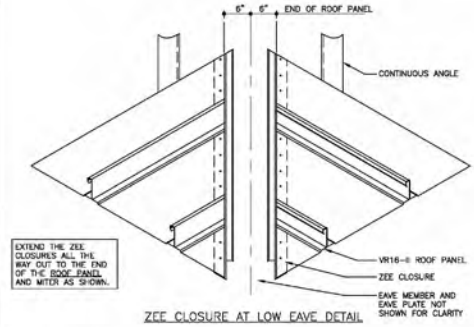
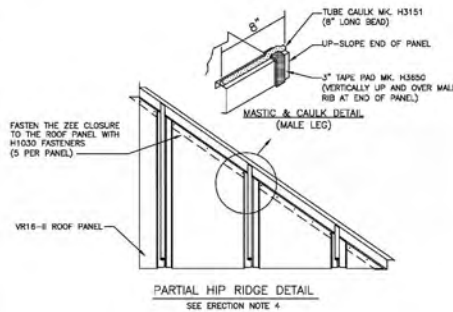


PRODUCT & ENGINEERING MANUAL

HIP AND VALLEY DETAILS EP3021 – NUCOR VR16 II™ HIP CONDITION DETAIL

HIP CONDITION ERECTION NOTES

- 1) INSTALL THE EAVE PLATES AS SHOWN AT RIGHT, MITRE CORNERS AND CAULK THE EAVE PLATES AT THE CORNER WITH H3151 TUBE CAULK.
- 2) AFTER THE INSTALLATION OF THE EAVE PLATES AND BEFORE ROOF PANEL INSTALLATION, START AT THE LOW EAVE AND RUN ANGLE ALONG BOTH SIDES OF THE HIP AS SHOWN IN EAVE PLATE AND ANGLE DETAIL. COPE THE VERTICAL LEG OF THE ANGLE AT EACH PURLIN LOCATION. FASTEN ANGLE TO PURLINS WITH (2) H1020 FASTENERS AT EACH PURLIN LOCATION.
- 3) INSTALL THE INSULATION OVER THE ANGLES. FASTEN WITH H1020 SCREWS AND G200 INSULATION WASHERS AS REQUIRED.
- 4) INSTALL THE VR16-II ROOF PANELS. FIELD CUT THE PANELS AT THE REQUIRED ANGLE, 6" DOWN FROM THE HIP CENTERLINE. (NOTE: KEEP SHAVINGS OUT OF THE SIDELAP, OR THE PANELS WILL NOT SEAM PROPERLY). APPLY 3" TAPE PAD AND 8" LONG BEAD OF CAULK ALONG THE MALE RIB, AS SHOWN IN DETAIL TO THE RIGHT OF THESE NOTES.
- 5) INSTALL THE ZEE CLOSURE. INSTALL ZEE CLOSURE COVER FLASH ONTO ZEE CLOSURE AT THIS TIME IF YOU HAVE A PAINTED ROOF.
- 6) APPLY 2 1/4" TAPE MASTIC (H3000) TO THE BOTTOM LEG OF THE ZEE CLOSURES. THEN PLACE THE VERTICAL LEG OF THE ZEE CLOSURE UP AGAINST THE END OF THE SKIM CUT PANELS. FASTEN INTO THE ZEE WITH H1030 SCREWS (2" O.C.). INSPECT FOR WEATHERTIGHTNESS AND APPLY TUBE CAULK (H3151) AS REQUIRED.
- 7) APPLY 3/4" TAPE MASTIC (H3000) TO THE TOP LEG OF THE ZEE CLOSURE.
- 8) INSTALL THE HIP FLASH BY CENTERING IT OVER THE ZEE CLOSURES AND FASTEN WITH H1030 SCREWS AT 6" ON CENTER.
- 9) FIELD WORK THE HIP FLASH AS REQUIRED AT THE LOW EAVE OF THE HIP TO ENSURE WEATHERTIGHTNESS.



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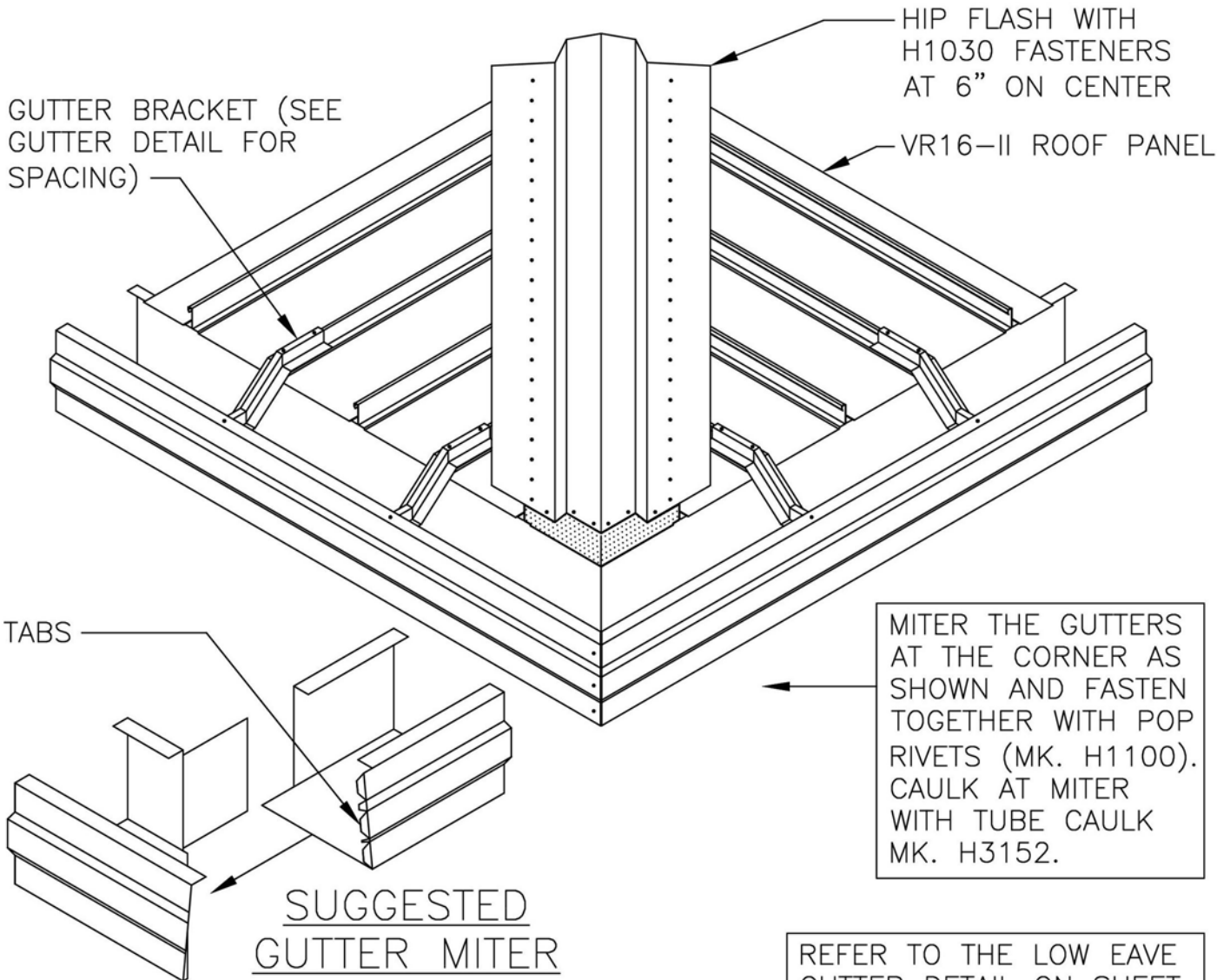
DETAIL NAME IF APPLICABLE
EP3021.DWG

11.7.43



PRODUCT & ENGINEERING MANUAL

ED3100 – GUTTER CORNER AT HIP



REFER TO THE LOW EAVE GUTTER DETAIL ON SHEET D*** FOR ADDITIONAL INFO

LOW EAVE GUTTER DETAIL AT HIP

ED3100

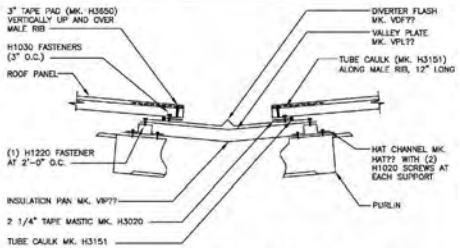


PRODUCT & ENGINEERING MANUAL

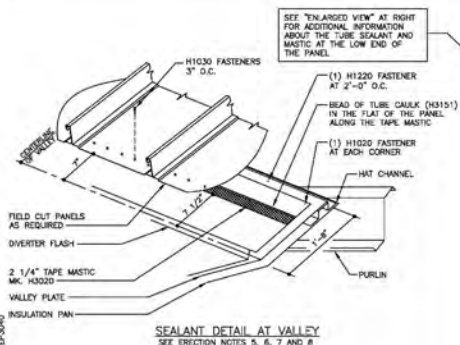
EP3040 – NUCOR VR16 II™ VALLEY CONDITION DETAIL

VALLEY CONDITION ERECTION NOTES

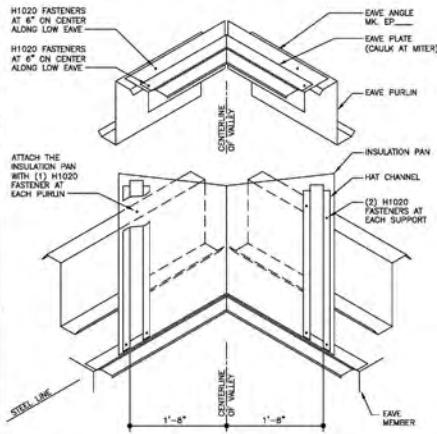
- 1) INSTALL THE EAVE PLATES AS SHOWN AT RIGHT. CAULK THE EAVE PLATES AT THE CORNER WITH H3151 TUBE CAULK.
- 2) AFTER THE INSTALLATION OF THE EAVE PLATES, AND BEFORE THE ROOF PANEL INSTALLATION, START AT THE LOW EAVE AND PLACE THE INSULATION PAN IN THE VALLEY AND FASTEN WITH (1) H1020 FASTENER AT EACH PURLIN. FIELD MITER THE INSULATION PAN AT THE EAVE PLATE. LAP THE INSULATION PANS 2" AND FASTEN WITH (4) H1020 FASTENERS.
- 3) INSTALL THE INSULATION OVER THE INSULATION PAN. FASTEN WITH H1020 SCREWS AND H2000 INSULATION WASHERS AS REQUIRED.
- 4) BEFORE ROOF PANEL INSTALLATION, START AT THE LOW EAVE AND PLACE THE HAT CHANNEL SECTIONS ON BOTH SIDES OF THE VALLEY, 1"-8" FROM THE CENTERLINE AS SHOWN. FASTEN TO EACH PURLIN WITH (2) H1020 FASTENERS.
- 5) CENTER THE VALLEY PLATE OVER THE HAT CHANNELS. AT THE EAVE & ROOFS, EXTEND THE PLATE TO THE EDGE OF THE ROOF PANEL. FIELD CUTTING AS REQUIRED. FASTEN AT 2'-0" O.C. WITH (1) H1220 SCREW. LAP THE VALLEY PLATE 2" & FASTEN WITH (2) H1220 SCREWS.
- 6) PLACE THE DIVERTER FLASH OVER THE VALLEY PLATE AND TEMPORARILY FASTEN WITH (1) H1020 SCREW AT THE OUTSIDE CORNERS OF THE VALLEY FLUTE. (DO NOT USE THE VALLEY AS A WALKWAY OR A WORK PLATFORM.)
- 7) INSTALL 2 1/4" TAPE MASTIC (MK. H3020) ON THE DIVERTER FLASH 7 1/2" FROM THE CENTER OF THE PLATE AS SHOWN. ALSO APPLY A BEAD OF TUBE CAULK (H3151) FOR THE FLAT OF THE PANEL ALONG THE TAPE MASTIC.
- 8) INSTALL THE ROOF PANELS - CUTTING ENDS AT THE ANGLE REQUIRED. CUT PANELS 7" FROM THE CENTER OF THE VALLEY PLATE. (NOTE: KEEP METAL SHARPINGS OUT OF MASTIC AND PANEL JOINTS.) FASTEN PANEL WITH H1030 FASTENERS (3" O.C.).
- 9) BEFORE THE NEXT PANEL IS INSTALLED, APPLY A 3" PIECE OF TAPE MASTIC (MK. H3550) AND A BEAD OF TUBE CAULK (MK. H3151) TO THE MALE RIB OF THE PANEL, STARTING FROM THE LOW END OF THE PANEL UP 12" TO ENSURE WEATHERTIGHTNESS, AS SHOWN IN THE SEALANT DETAIL.



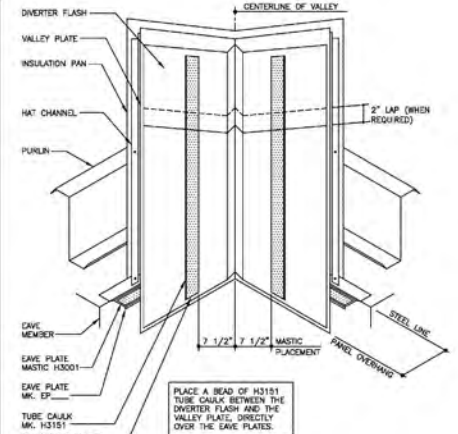
VR16-II VALLEY FINAL ASSEMBLY DETAIL



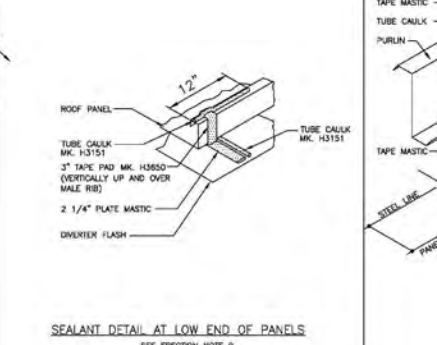
SEALANT DETAIL AT VALLEY
SEE ERECTION NOTES 5, 6, 7 AND 8



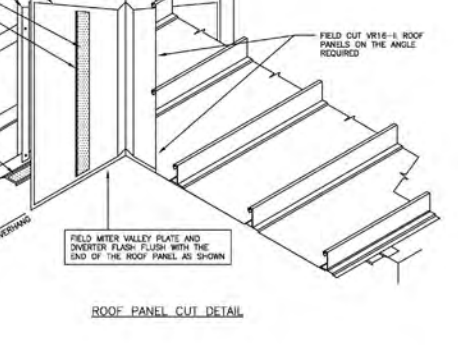
INSULATION PAN, EAVE PLATE, AND HAT CHANNEL DETAIL
AT LOW EAVE CORNER
SEE ERECTION NOTES 1, 2, 3, AND 4



VALLEY PLATE AND DIVERTER FLASH DETAIL AT LOW EAVE CORNER
SEE ERECTION NOTES 5, 6, AND 7



SEALANT DETAIL AT LOW END OF PANELS
SEE ERECTION NOTE 9



ROOF PANEL CUT DETAIL

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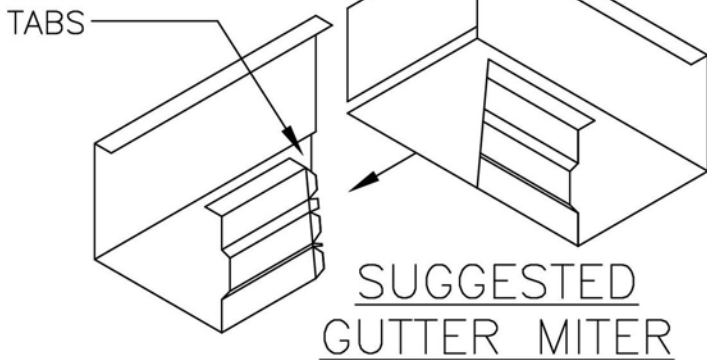
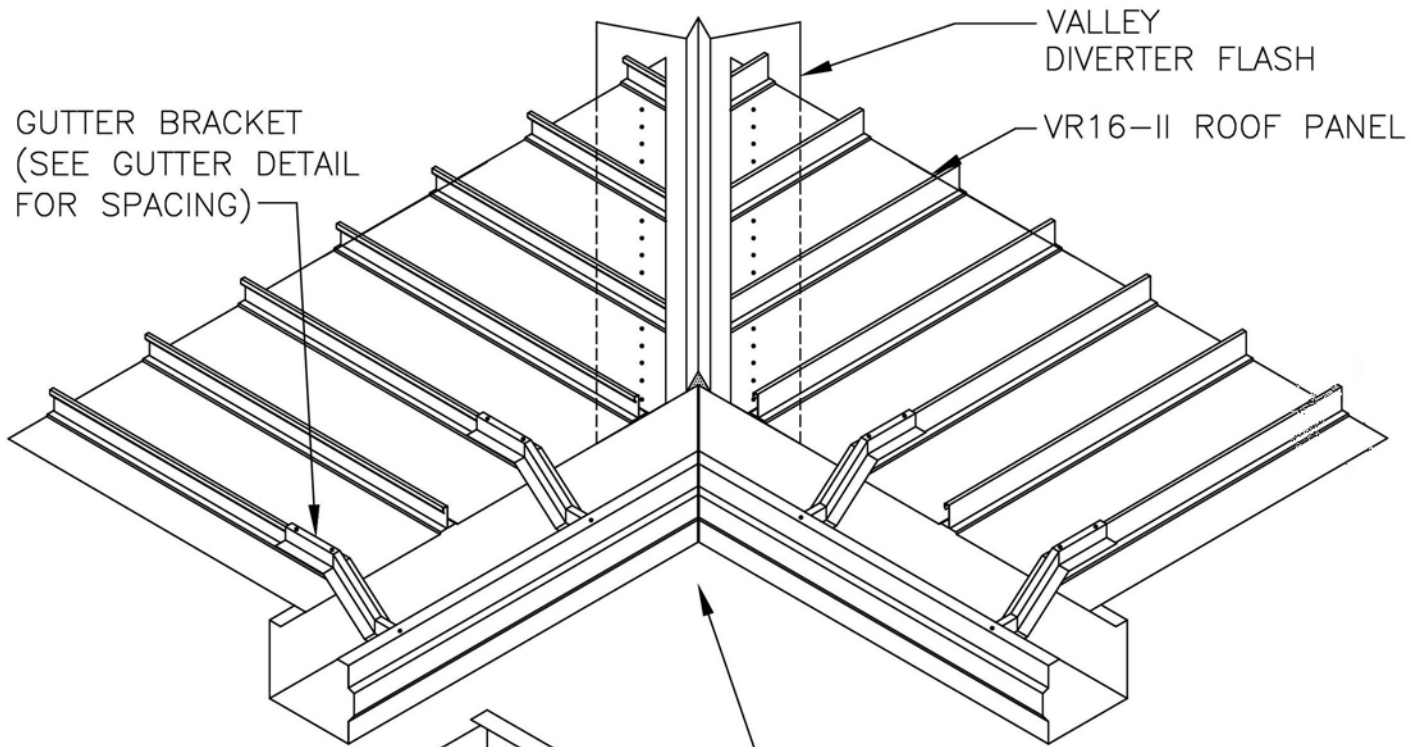
DETAIL NAME IF APPLICABLE
EP3040.DWG

11.7.45



PRODUCT & ENGINEERING MANUAL

ED3200 – GUTTER CORNER AT VALLEY



MITER THE GUTTERS AT THE CORNER AS SHOWN AND FASTEN TOGETHER WITH POP RIVETS (MK. H1100). CAULK AT MITER WITH TUBE CAULK MK. H3152.

REFER TO THE LOW EAVE GUTTER DETAIL ON SHEET D*** FOR ADDITIONAL INFO

LOW EAVE GUTTER DETAIL AT VALLEY

ED3200