



# PRODUCT & ENGINEERING MANUAL

The following information represents Nucor Building Systems (NBS) standards and are intended to provide general guidelines for NBS product use. Special requirements must be specified on the Quote and Order Documents.

**Notice:** In keeping with a program of continuous and never ending improvement all information contained herein is subject to change without notice.

## LOADS AND CODES

The Project Architect or the Engineer of Record is responsible for specifying Design Loads in accordance with the governing Building Code, local requirements (if any), and special end use requirements. The Nucor Building Systems Engineer does NOT serve as the Engineer of Record. Loads specified will be applied in general accordance with the engineering formulas of the specified code. Code requirements for fire, egress, ADA compliance, and other considerations are the responsibility of the buyer.

## DESIGN SPECIFICATIONS

- MBMA Metal Building Systems Manual, Latest Edition.
- AISI North American Specification for the Design of Cold-Formed Steel Structural Members (AISI S100), Latest Edition.
- AISC Specification for Structural Steel Buildings, Latest Edition.
- CSA Design of Steel Structures (S16), Latest Edition.
- AWS D1.1, D1.3 and D1.8 Structural Welding Codes, Latest Editions.
- CSA Welded steel construction (metal arc welding) (W59), Latest Edition.

## PRIMARY FRAMING SPAN RECOMMENDATIONS BY FRAME TYPE

<u>PRIMARY FRAME TYPE</u>	<u>WIDTH</u>	<u>EAVE HT</u>	<u>SPAN</u>	<u>GIRT CONDITION</u>	<u>BAY</u>
TAPERED BEAM (TCG)	20' – 70'	10' – 30'	CLEAR	INSET	20' – 30'
RIGID FRAME (RCG)	20' – 150'	10' – 30'+	CLEAR	BY-PASS	20' – 50'
TrussFrame (Clearspan)	80' – 250'	20' – 40'+	CLEAR	BY-PASS	20' – 50'
TrussFrame (Modular)	100' – 400'	20' – 40'+	50'-200'	BY-PASS	20' – 50'
RF W/COL (RMG)	70' – 400'+	10' – 30'+	40' – 80' +	BY-PASS	20' – 50'
SINGLE SLOPE (RCS)	20' – 150'	10' – 30'+	CLEAR	BY-PASS	20' – 50'
SS W/COL (RMS)	20' – 215'	10' – 30'+	40' – 80' +	BY-PASS	20' – 50'
LEAN-TO (LCS)	20' – 60'	10' – 30'+	CLEAR	INSET	20' – 30'

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## **ENDWALLS**

**Standard:** Post and beam, non-expandable, using cold-formed material. Built-up and wide flange materials are also available and are employed when specifically stated on the Order Documents, when roof joists are needed, or when loads dictate that cold-formed material is not allowable.

**Optional:** Expandable or Non-Expandable Rigid Frames with wind columns.

## **INTERMEDIATE WIND COLUMNS**

Intermediate wind columns are required for sidewall bays over 35' wide, though they may be more economical in the 30'-40' range than 12" deep girts.

## **WIND BRACING**

- Rod or cable only in the roof. Rod is standard with buildings using purlins.
- Rod, cable, hot-rolled angles, or portal frames are permitted in wall bracing applications, depending on loads and building usage requirements.
- Fixed base corner columns may also be employed in some cases.
- Rod bracing is standard in walls.
- Buildings less than 70' may only require that one sidewall be braced, utilizing torsional bracing methods.
- Rod is standard bracing in the wall for post and beam endwalls.

## **PURLINS**

**To 32' Bays** - 8 or 10 inch Z purlins as required by design.

**Over 32' Bays** - Bar joists w/ welded connection to rafters. (Bolted connections optional.) 12" Z purlins are available for bays through 40', based on loading, and may be more economical than roof joists. Consult engineering team for assistance.

## **GIRTS**

**To 32' Bays** - 8 or 10 inch Z girts as required by design.

**Over 32' Bays** - Standard is to use intermediate wind columns to shorten the girt span. 12" Z girts are available for bays through 40', based on loading, and may or may not be more economical than intermediate wind columns. Consult engineering team for assistance.



## METAL ROOF SYSTEMS

### **26 gage Nucor Classic Roof™ Through-Fastened Roof Panel**

- Structural Fasteners 12 - 14 X 1 1/4" Self Driller w/Sealing Washer
- Lap Fasteners 12 - 14 X 3/4" Self Driller w/Sealing Washer

### **24 gage Nucor CFR™ Standing Seam Trapezoidal Rib Roof Panel**

- Clip Fasteners at Purlins 1/4 - 14 X 1 1/4" Self Driller
- Clip Fasteners at Joists 12 - 24 X 1 1/2" Self Driller
- Thermal Blocks Optional (required for buildings utilizing tall panel clips)

### **24 gage Nucor VR16 II™ Standing Seam Vertical Rib Roof Panel**

- Clip Fasteners at Purlins 12 - 14 X 1 1/4" Self Driller
- Clip Fasteners at Joists 12 - 24 X 1 1/2" Self Driller
- Thermal Blocks Optional (required for buildings utilizing tall panel clips)

### **26 gage Nucor HR3 — High Rib Profile Insulated Roof Panel**

- Structural Fasteners 1/4 - 14 X Varies Self Driller w/Sealing Washer
- Lap Fasteners 1/4 - 14 X 7/8" Self Driller w/Sealing Washer

### **26 gage Nucor SR2 — Insulated Standing Seam Roof Panel**

- Clip Fasteners at Purlins 1/4 - 14 X 2" Self Driller
- Clip Fasteners at Joists 1/4 - 14 X 2" Self Driller

## METAL WALL SYSTEMS AND INSULATED WALL SYSTEMS

### **26 gauge Nucor Classic Wall™ profile Wall Panel**

### **26 gauge Nucor Reverse Classic™ profile Wall Panel**

### **26 gauge Nucor Accent Wall™ profile Wall Panel**

- Structural Fasteners - 12 - 14 X 1 1/4" Self-Driller
- Lap Fasteners - 12 - 14 X 3/4" Self-Driller

### **26 gage Nucor Double Mesa Profile (DM40) Insulated Wall Panel**

### **26 gage Nucor Heavy Embossed (HE40) Insulated Wall Panel**

### **26 gage Nucor Striated (ST40) Insulated Wall Panel**

### **26 gage Nucor AdobeTexture™ (HE40A) Insulated Wall Panel**

- Hidden Structural Fasteners # 14 X Varies Self Driller



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## TRIM

Note: All trim, with the exception of the “Standard” base trim, is fabricated out of 26 gauge material.

<u>Corner Trim</u> -	Roll formed trim in 20’ lengths. Color to match wall panel. Standard Nucor colors available at no extra cost.
<u>Gutter</u> -	Roll formed gutter in 10’ and 20’ lengths. Color is Polar White or Burnished Slate as standard. Standard Nucor colors available at no extra cost.
<u>Downspouts</u> -	Roll formed downspouts. Color to match wall panel as standard. All standard colors available at no extra cost. Special color downspouts are press-broke.
<u>Rake Trim</u> -	Roll formed profile in 10’ and 20’ lengths to match gutter profile. Color is Polar White or Burnished Slate as standard. Standard Nucor colors available at no extra cost.
<u>Standard Base Trim</u> -	Roll formed 18 gauge profile. Color is Polar White or Burnished Slate as standard.
<u>Optional Base Trim</u> -	Press-broke profile. All Nucor standard colors available.
<u>Framed Opening Trim</u> -	Press-broke profile. All Nucor standard colors available.

For additional information about Nucor Building Systems standard trim, including dimensions, materials and pricing, see the Nucor Building Systems website at the below link or contact your Nucor Building Systems division to obtain credentials for accessing the web based components tool.

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## **ACCESSORIES**

For specific information, please refer to the Accessories Section 8.0 of this manual.

For additional information about Nucor Building Systems standard accessories, including materials and pricing, see the Nucor Building Systems website at the below link or contact your Nucor Building Systems division to obtain credentials for accessing the web based components tool.

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## **WARRANTIES**

- One (1) year standard warranty on all materials.
- Twenty five (25) year wall and roof Silicone Polyester finish warranty.
- Thirty five (35) year wall and roof PVDF finish warranty.
- Twenty five (25) year standard roof Galvalume™ warranty.
- Twenty (20) year roof weather-tightness warranty is available at additional cost for Nucor "CFR"™ Standing Seam Roof.